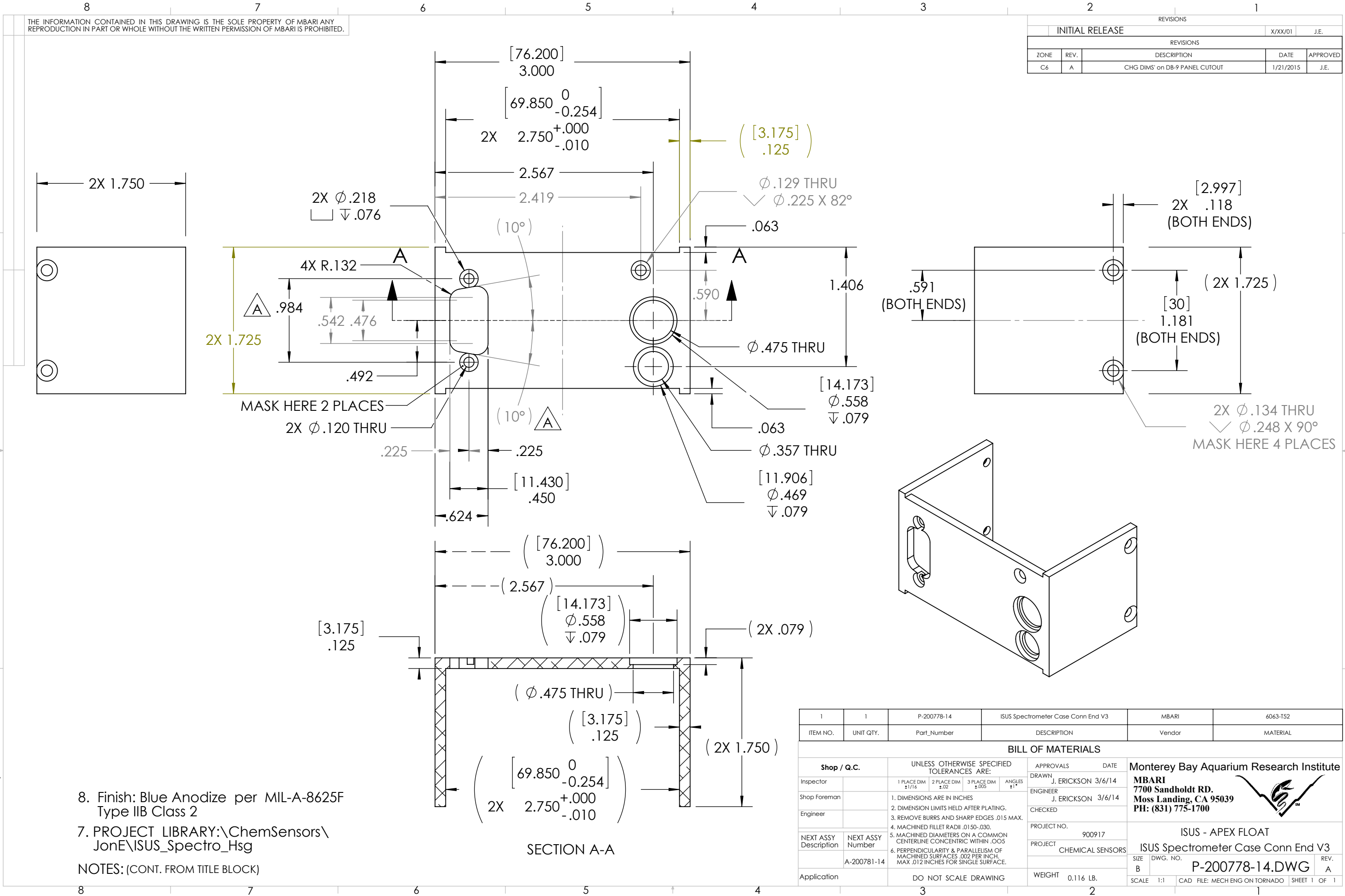




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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
C6	A	CHG DIMS on DB-9 PANEL CUTOUT	1/21/2015	J.E.

1	1	P-200778-14	ISUS Spectrometer Case Conn End V3		MBARI	6063-T52
ITEM NO.	UNIT QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 3/6/14
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER J. ERICKSON 3/6/14
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 900917
		4. MACHINED FILLET RADII .0150-.030.				PROJECT CHEMICAL SENSORS
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				
	A-200781-14	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				
Application		DO NOT SCALE DRAWING			WEIGHT 0.116 LB.	
Monterey Bay Aquarium Research Institute						
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700						
ISUS - APEX FLOAT						
ISUS Spectrometer Case Conn End V3						
SIZE B		DWG. NO. P-200778-14.DWG				REV. A
SCALE 1:1		CAD FILE: MECH ENG ON TORNADO				SHEET 1 OF 1