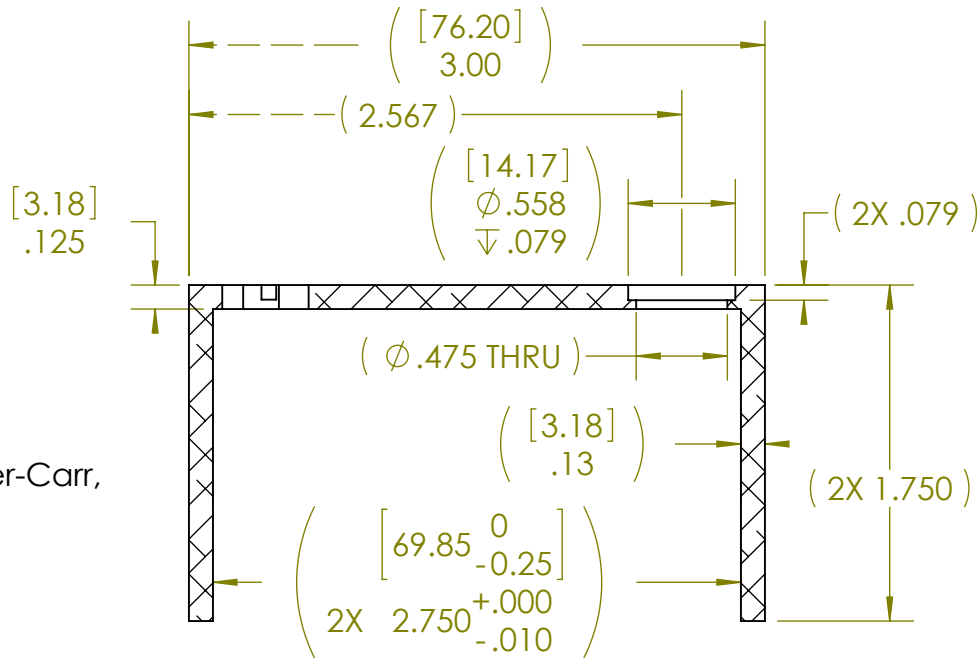
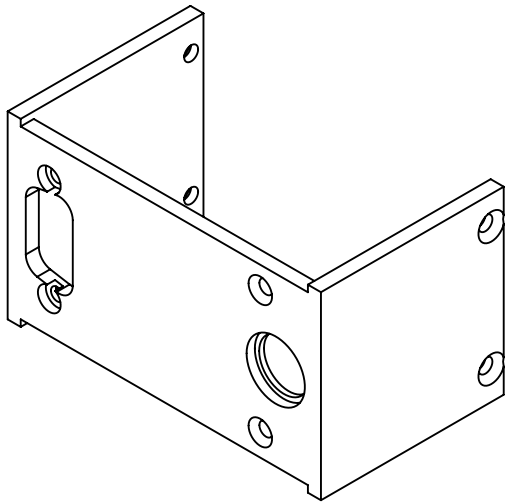
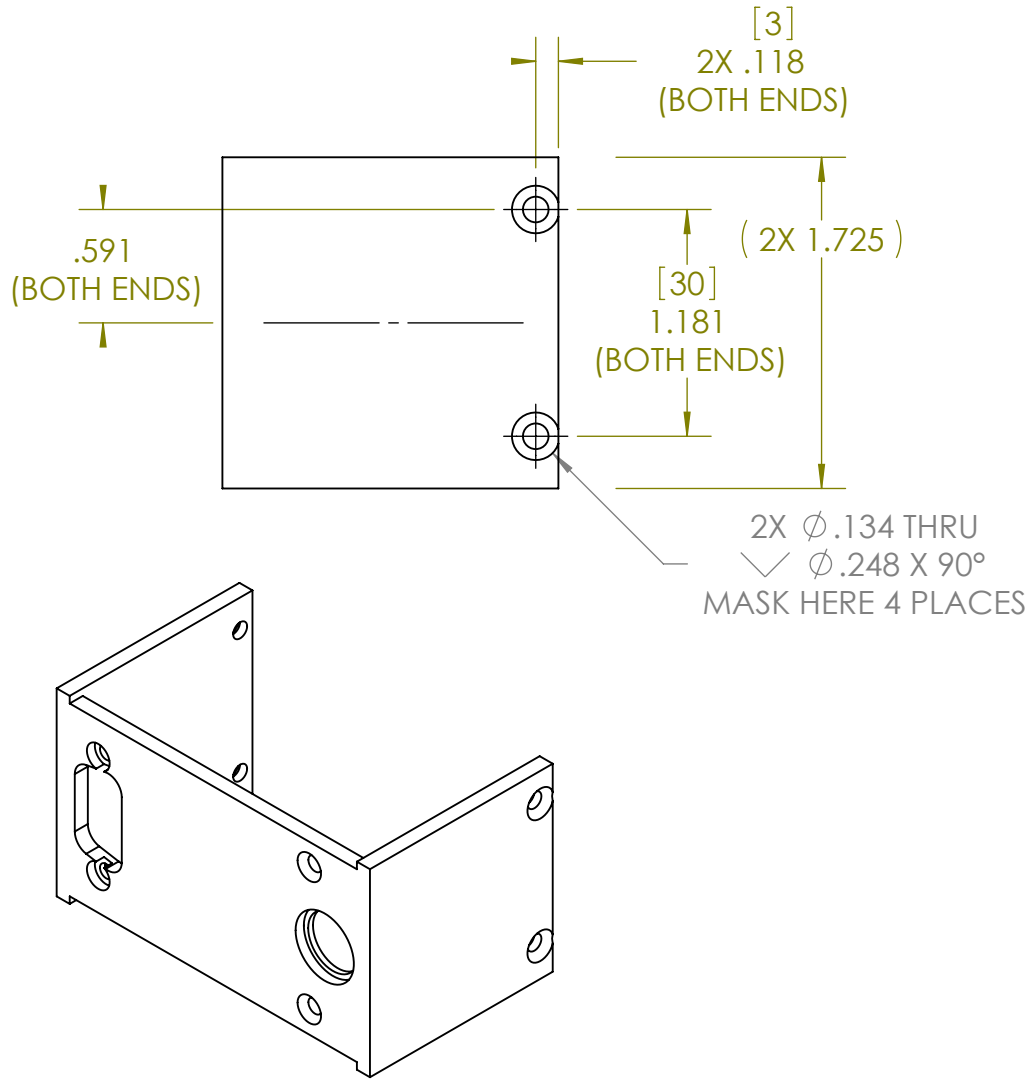
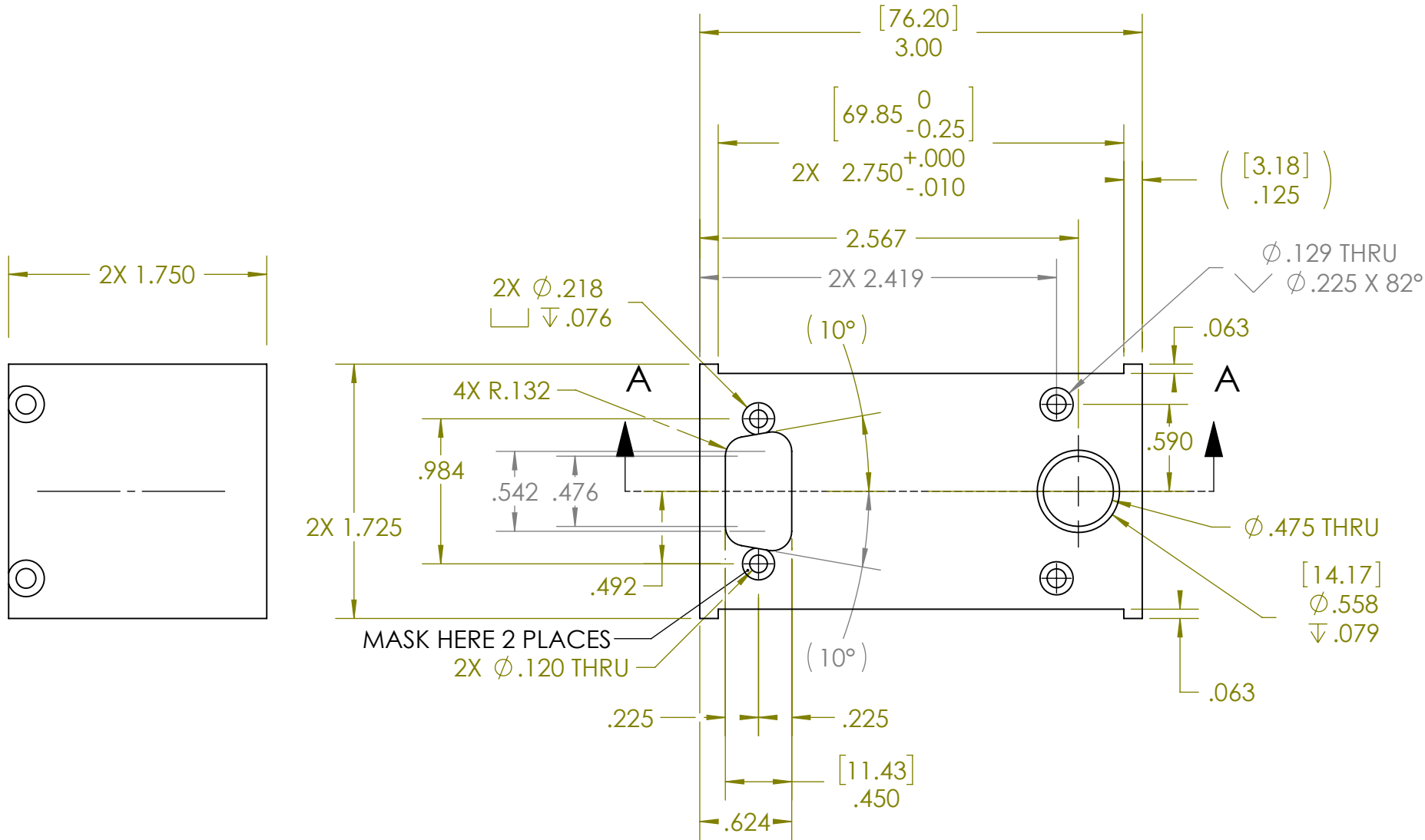


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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

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9. 6063 Aluminum, U-Channel, McMaster-Carr, VENDOR PART NUMBER 9001K86
8. Finish: Blue Anodize per MIL-A-8625F Type IIB Class 2
7. PROJECT LIBRARY:\ChemSensors\JonE\ISUS_Spectro_Hsg
- NOTES: (CONT. FROM TITLE BLOCK)

SECTION A-A

1	1	P-200778-14	ISUS Spectrometer Case Conn End V3	MBARI	6063-T52
ITEM NO.	UNIT QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 12/08/212	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 12/08/212	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900917	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEMICAL SENSORS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.118 LB.	
		DO NOT SCALE DRAWING		SIZE B	
				SCALE 1:1	

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Moss Landing, CA 95039
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ISUS - APEX FLOAT
ISUS Spectrometer Case Conn End V4

P-200778-21.DWG

SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1