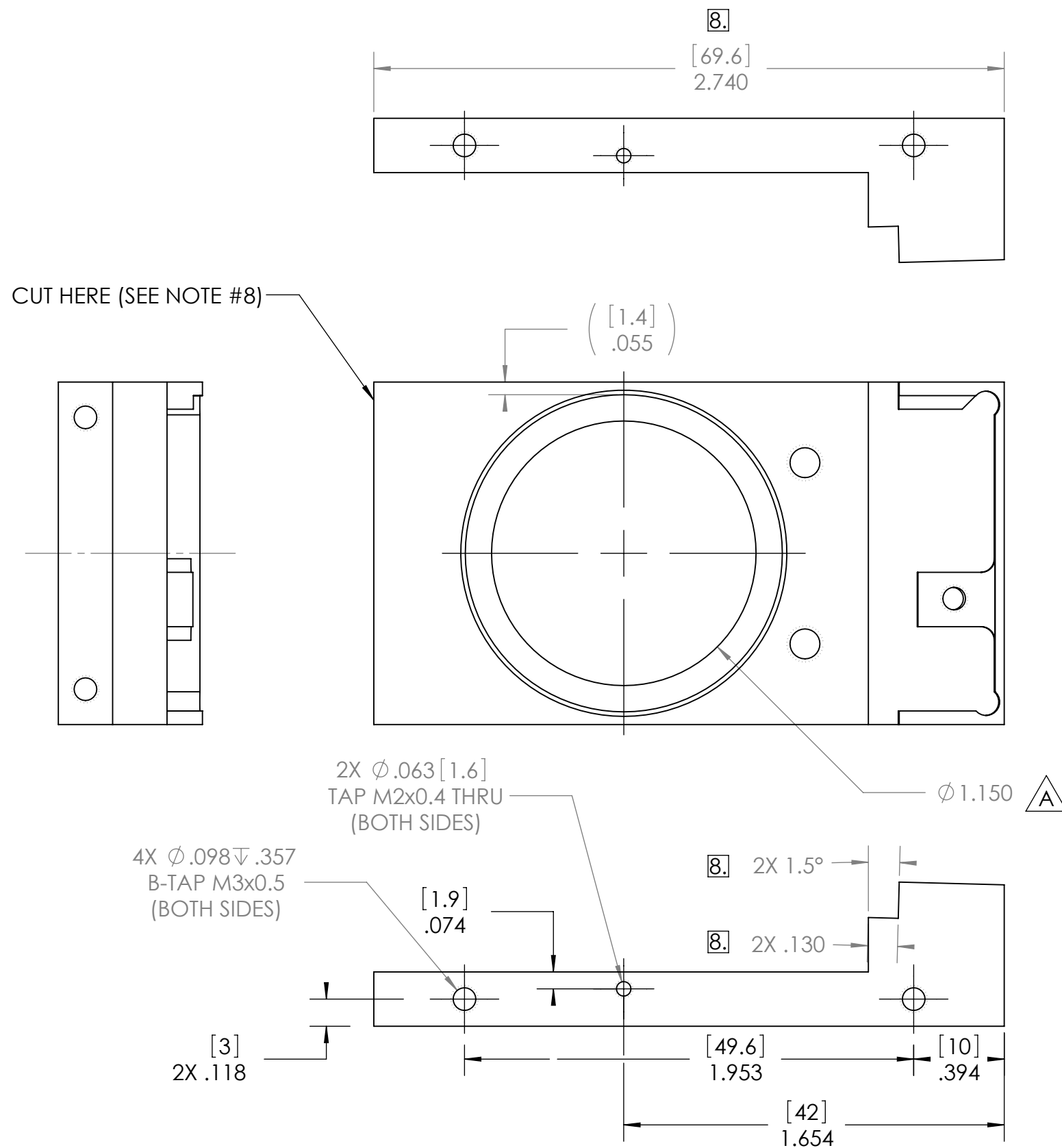
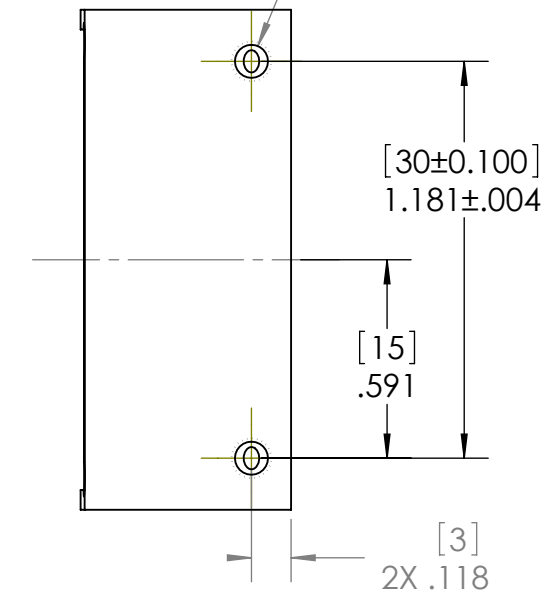
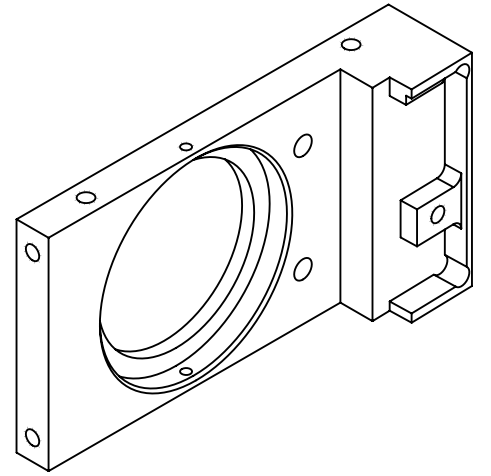


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	REVISIONS			
	INITIAL RELEASE		X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B4	A	ENLARGE BORE 1.142 TO 1.150	11/18/2010	J. SCHOLFIELD



8. PART MODIFICATION, CUT TO THIS DIMENSION.

7. PROJECT LIBRARY:\ChemSensors\JonE\ISUS_Spectro_Hsg

NOTES: (CONT. FROM TITLE BLOCK)

PART MODIFICATION DRAWING

1	1	P-200779-09	ISUS Spectrometer Base		ZEISS	Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL

BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.					
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.					
		4. MACHINED FILLET RADII .0150-.030.					
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT NO.	900917
	A-200781-09	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.				PROJECT	CHEMICAL SENSORS
Application		DO NOT SCALE DRAWING				WEIGHT	37.610 LB.

SIZE B	DWG. NO.	REV.
	P-200779-09.DWG	A
SCALE	2:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1