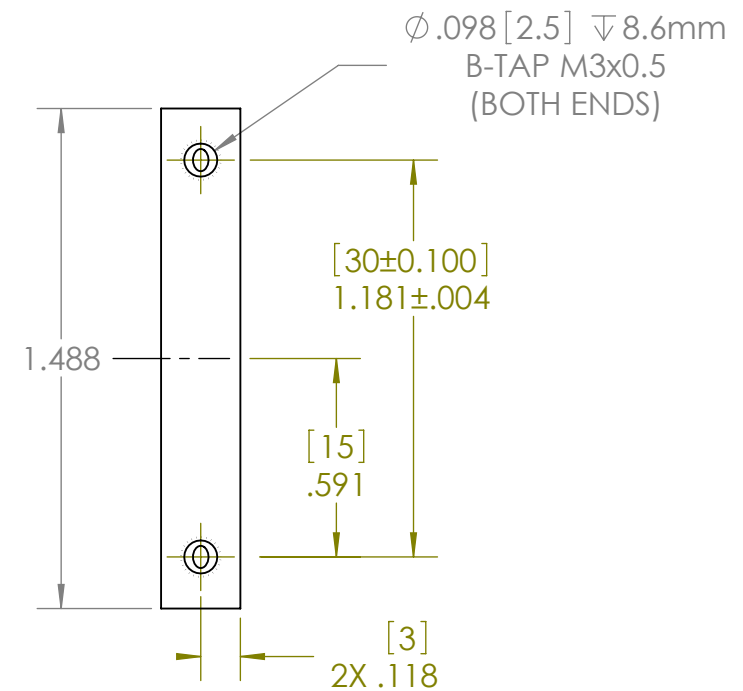
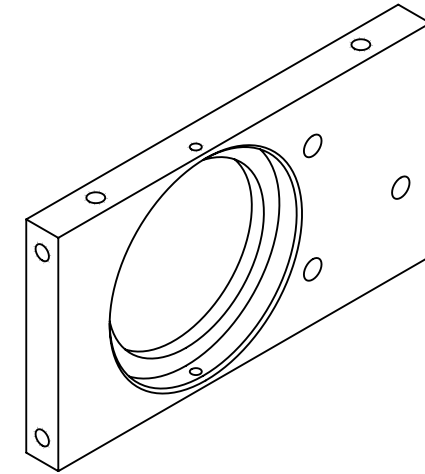




BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON	1/4/22	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON	1/4/22	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900917		
	A-200781-22					PROJECT	CHEMICAL SENSORS		
Application		DO NOT SCALE DRAWING				WEIGHT	0.060 LB.		
						Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
									
						ISUS - APEX FLOAT ISUS Spectrometer Base_MBARI			
		SIZE B	DWG. NO.		P-200779-22.DWG				REV.
		SCALE 2:1	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1				

NOTES: (CONT. FROM TITLE BLOCK)