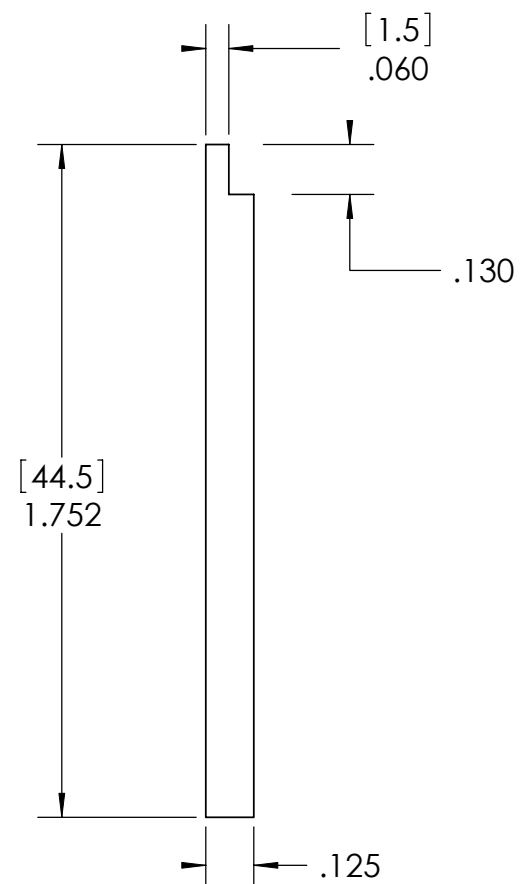
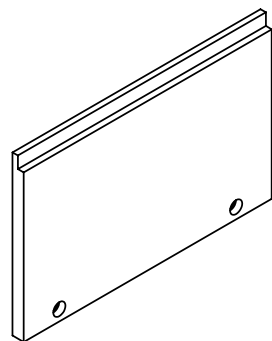




2 EA.

1	1	P-200780-09	ISUS Spectrometer Side Plate	MBARI	Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			DRAWN J. ERICKSON 9/30/09
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			ENGINEER J. ERICKSON 9/30/09
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			CHECKED
		4. MACHINED FILLET RADII .0150-.030.			PROJECT NO. 900917
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT CHEMICAL SENSORS
	A-200781-09	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT 0.056 LB.	SIZE B DWG. NO. P-200780-09.DWG REV.
				SCALE 2:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1