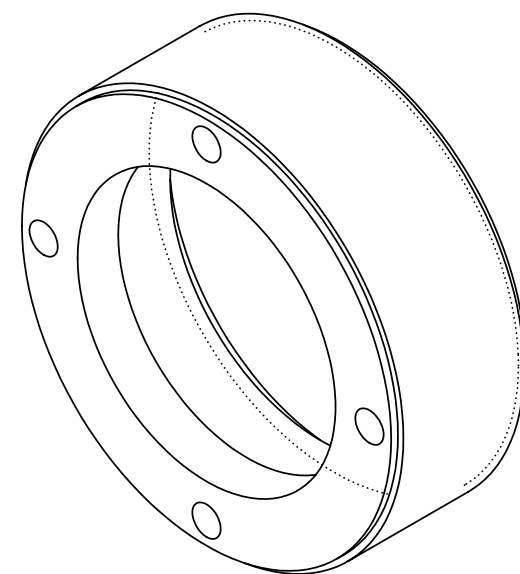
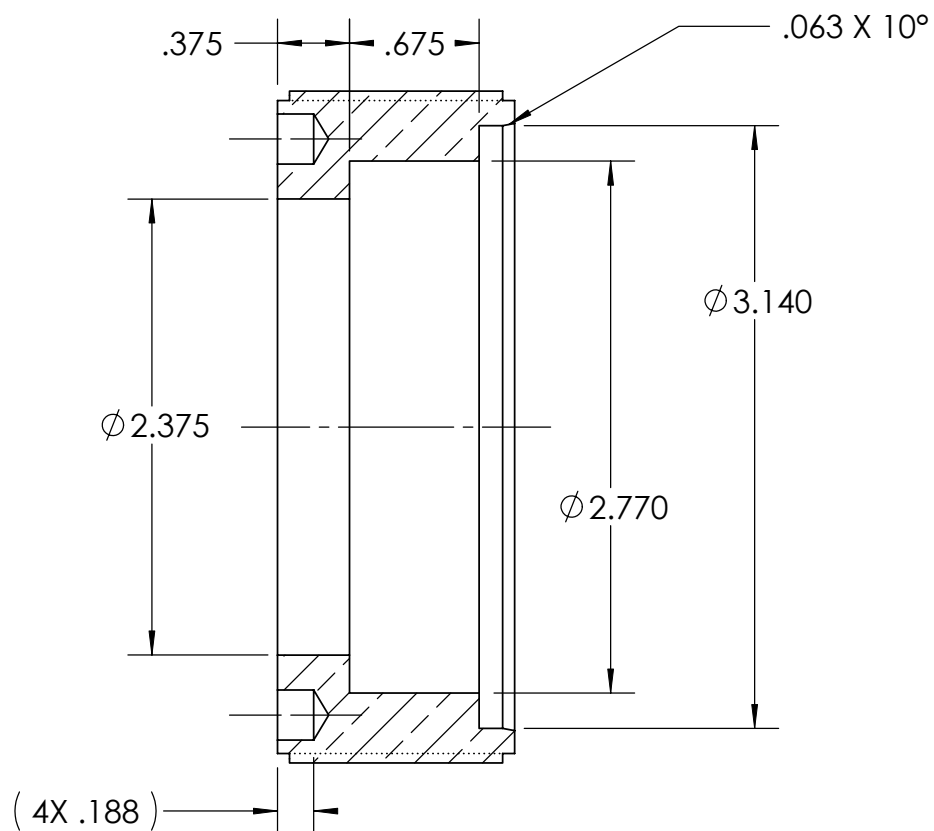




A



Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

1	1	P-200648-08	Threaded Retaining Ring	MBARI	Silicon Aluminum Bronze (CDA642)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.			DRAWN J. ERICKSON 4/3/09 ENGINEER J. ERICKSON 4/3/09 CHECKED PROJECT NO. 900918 PROJECT CHEMICAL SENSORS
Engineer					
NEXT ASSY Description	NEXT ASSY Number				
	A-200721-09				SIZE B DWG. NO. P-200648-08.DWG REV.
Application		DO NOT SCALE DRAWING	WEIGHT 1.280 lb.	SCALE 1:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1