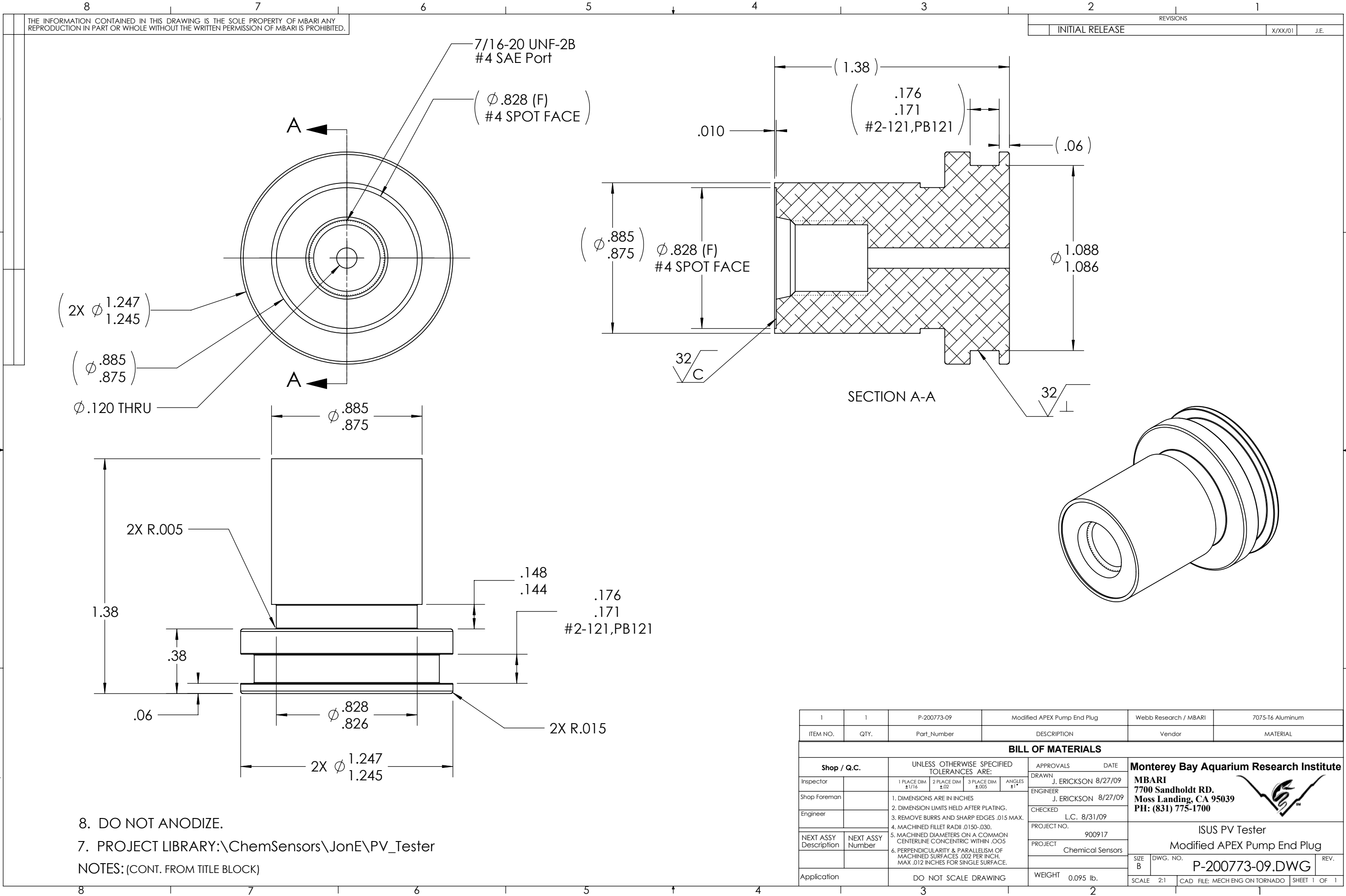




8. DO NOT ANODIZE.
7. PROJECT LIBRARY:\ChemSensors\JonE\PV_Tester
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200773-09	Modified APEX Pump End Plug	Webb Research / MBARI	7075-T6 Aluminum
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 8/27/09	
Engineer				ENGINEER J. ERICKSON 8/27/09	
				CHECKED L.C. 8/31/09	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. 900917	
				PROJECT Chemical Sensors	
Application		DO NOT SCALE DRAWING		WEIGHT 0.095 lb.	
				Monterey Bay Aquarium Research Institute	
				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
				ISUS PV Tester Modified APEX Pump End Plug	
				P-200773-09.DWG	
		SIZE B		DWG. NO.	
		SCALE 2:1		CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	