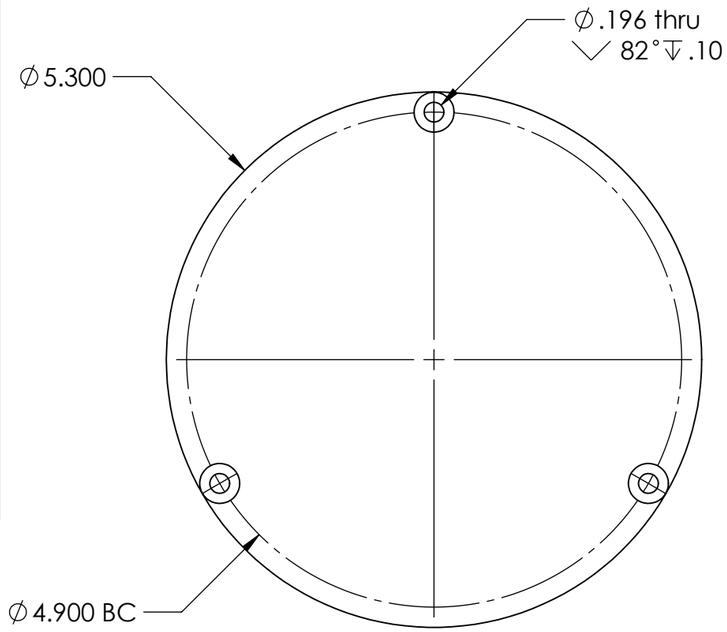
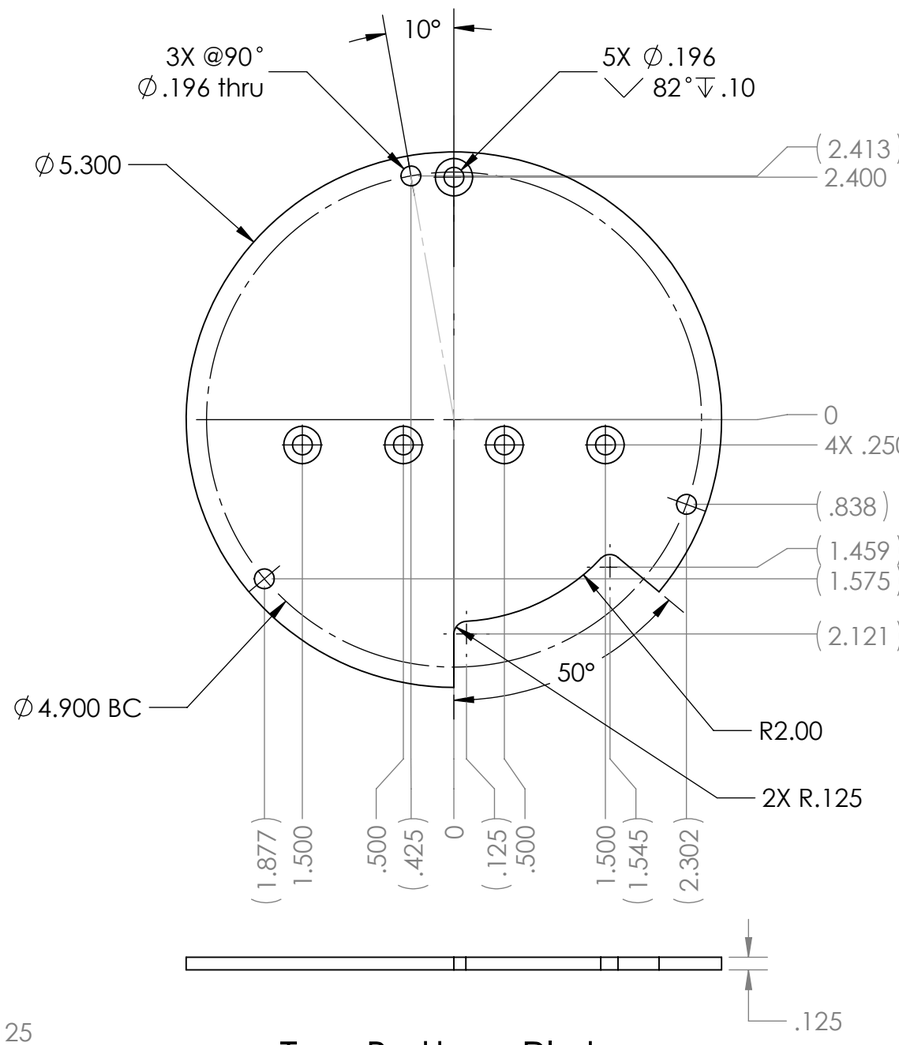
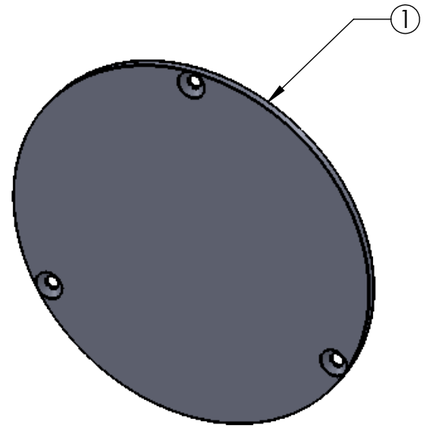
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

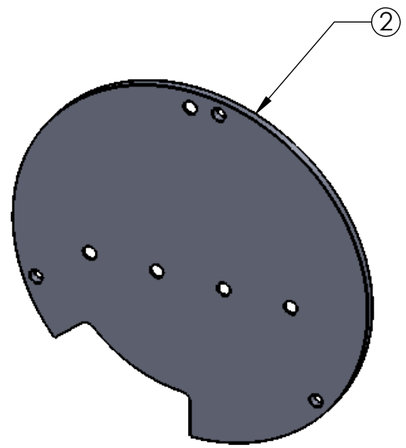


Bottom Battery Plate



Top Battery Plate





Item No.	Qty	Part No.	Description	Material Specification
2	1		SeapHox Top Battery Plate	6061 Aluminum
1	1		SeapHox Bottom Battery Plate	6061 Aluminum

Bill of Materials

Based on part and drawing by David Malmberg/UCSD

Shop / Q.C.

Inspector

Shop Foreman

Engineer

NEXT ASSY Description | NEXT ASSY Number

Application

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°

1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

APPROVALS	DATE
DRAWN Hans Jannasch	3/28/17
ENGINEER	
CHECKED	
PROJECT NO. 901217	
PROJECT Chemical Sensors	
WEIGHT	

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SeapHox Battery Plates

SIZE B | DWG. NO. 315jaha-SeapHox-BatteryPlates | REV.

SCALE 1:3 | CAD FILE: Tornado/chem/SWfiles | SHEET 1 OF 1