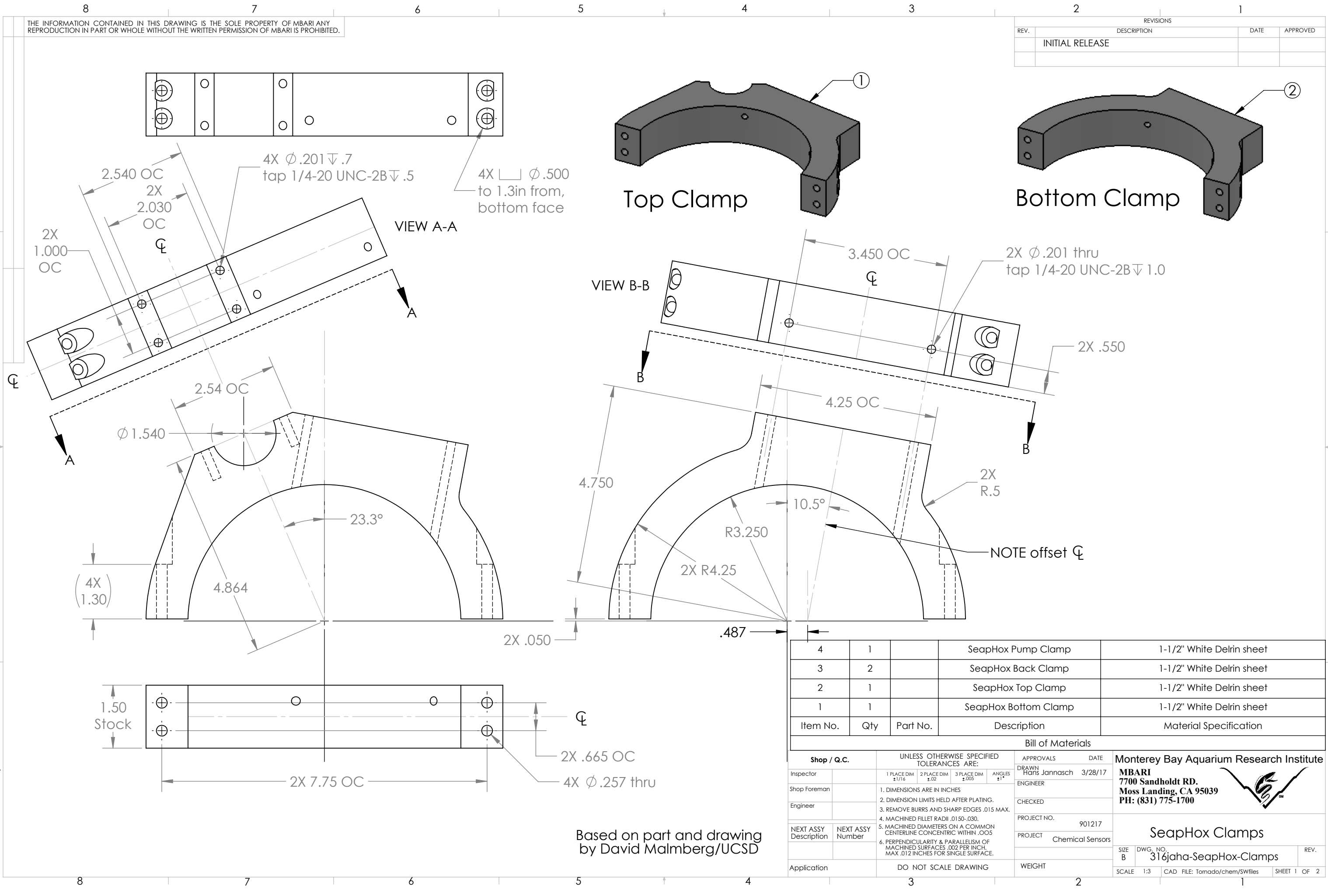
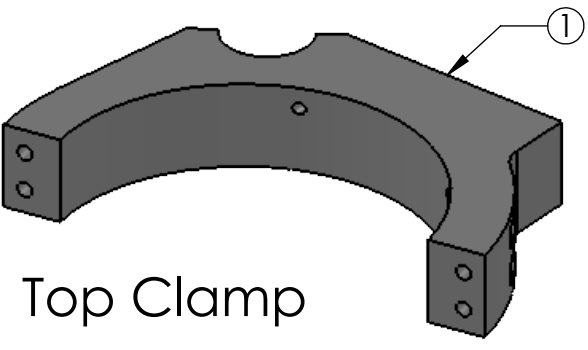


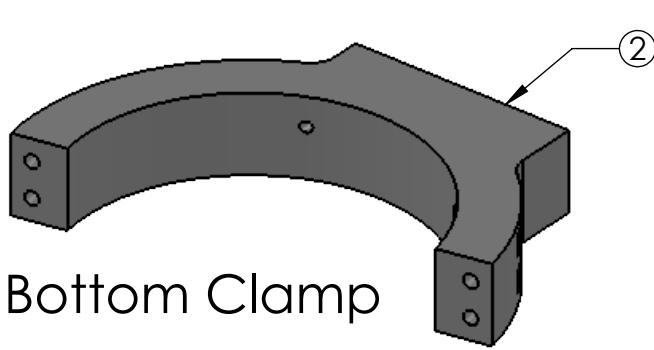


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Top Clamp



Bottom Clamp

Based on part and drawing by David Malmberg/UCSD

4	1		SeapHox Pump Clamp	1-1/2" White Delrin sheet
3	2		SeapHox Back Clamp	1-1/2" White Delrin sheet
2	1		SeapHox Top Clamp	1-1/2" White Delrin sheet
1	1		SeapHox Bottom Clamp	1-1/2" White Delrin sheet
Item No.	Qty	Part No.	Description	Material Specification

Bill of Materials			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
Inspector		1 PLACE DIM $\pm 1/16$	DRAWN Hans Jannasch 3/28/17
Shop Foreman		2 PLACE DIM $\pm .02$	ENGINEER
Engineer		3 PLACE DIM $\pm .005$	CHECKED
		ANGLES $\pm 1^\circ$	PROJECT NO. 901217
NEXT ASSY Description	NEXT ASSY Number	1. DIMENSIONS ARE IN INCHES	PROJECT Chemical Sensors
		2. DIMENSION LIMITS HELD AFTER PLATING.	WEIGHT
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
Application		DO NOT SCALE DRAWING	

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SeapHox Clamps

SIZE B DWG. NO. 316jaha-SeapHox-Clamps REV.

SCALE 1:3 CAD FILE: Tornado/chem/SWfiles SHEET 1 OF 2

