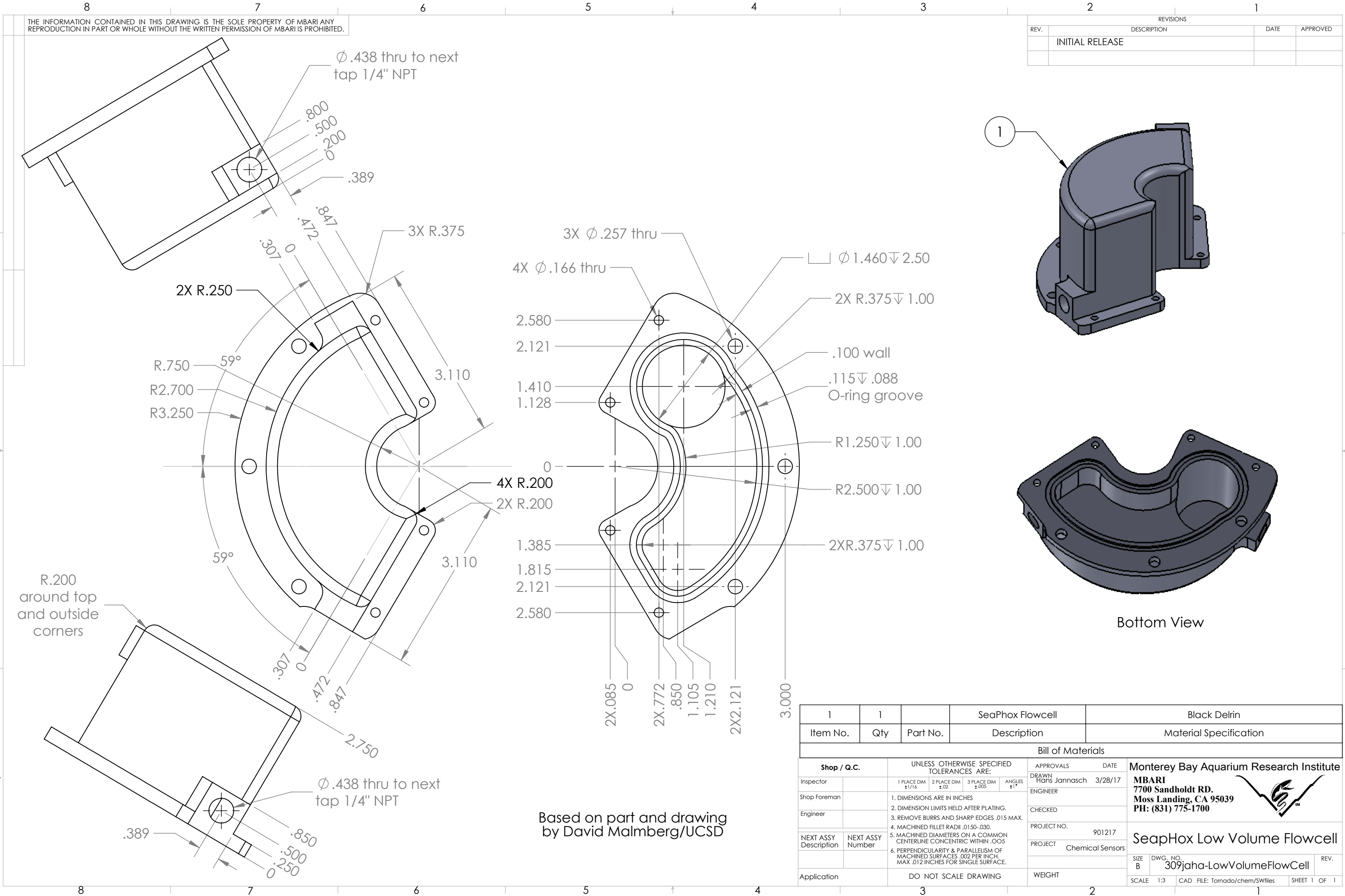
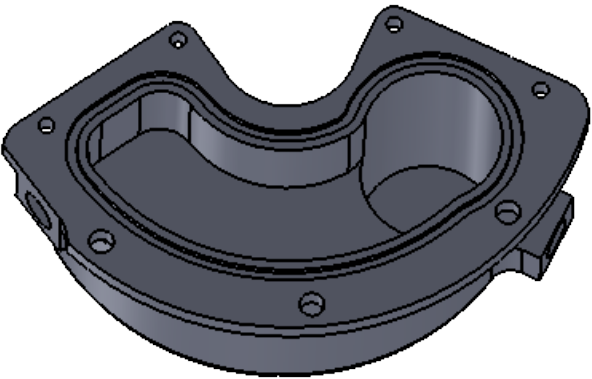
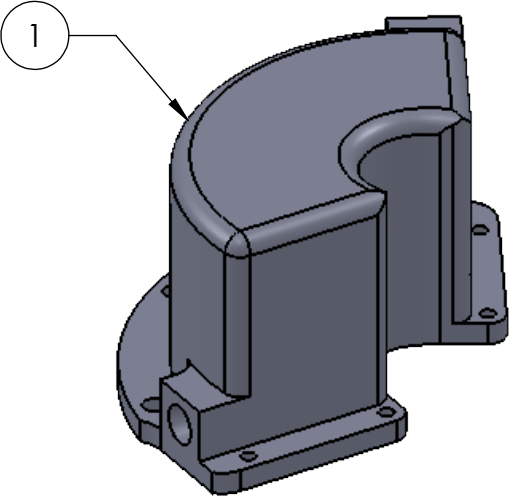




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Bottom View

1		1		SeaPhox Flowcell		Black Delrin		
Item No.		Qty	Part No.	Description		Material Specification		
Bill of Materials								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 3/28/17		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER		
Engineer						CHECKED		
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901217		
						PROJECT Chemical Sensors		
Application		DO NOT SCALE DRAWING			WEIGHT		SIZE B	
							DWG. NO. 309jaha-LowVolumeFlowCell	
							REV.	
							SCALE 1:3	
							CAD FILE: Tornado/chem/SWfiles	
							SHEET 1 OF 1	

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SeapHox Low Volume Flowcell