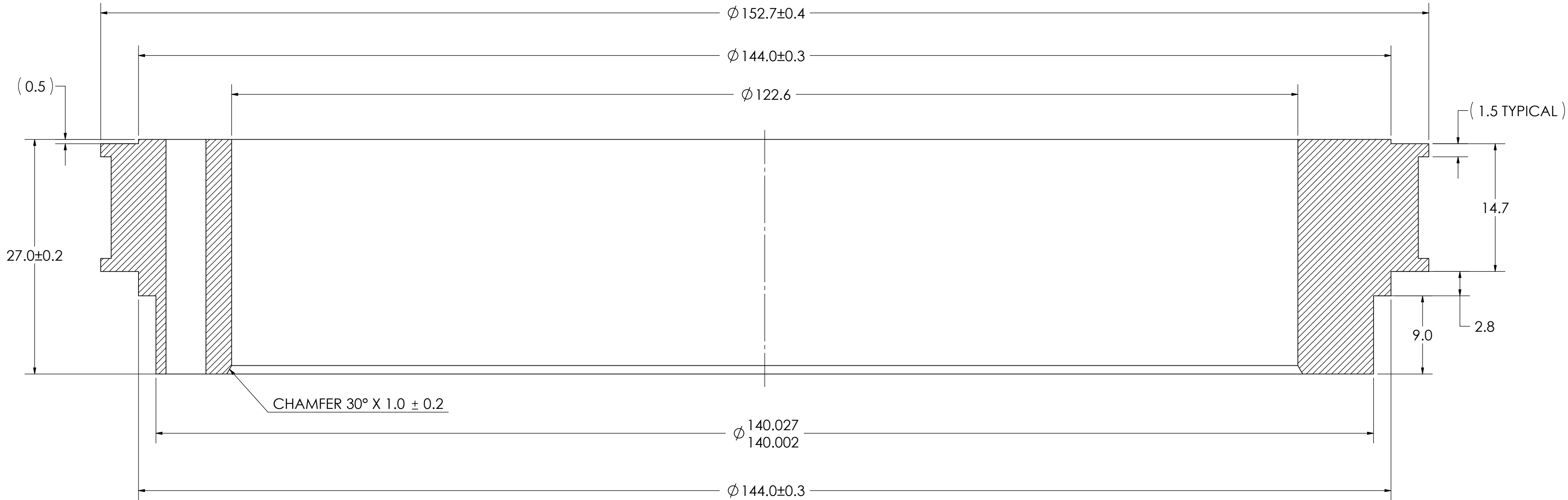


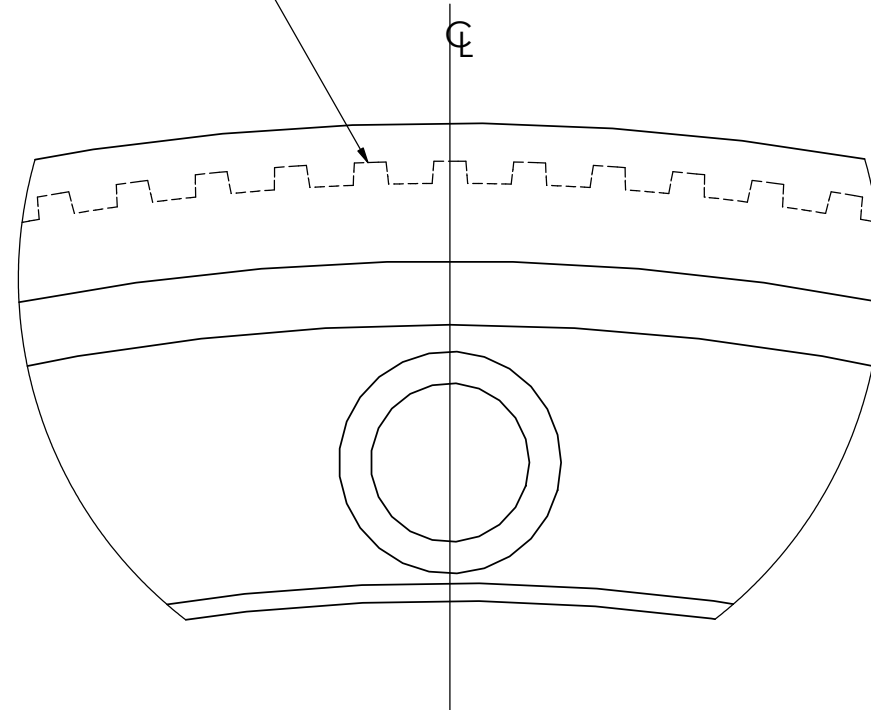
REVISIONS				
ZONE	REV.	DESCRIPTION		DATE

PITCH T 2.5 x 10 mm
Pulley with 188 teeth

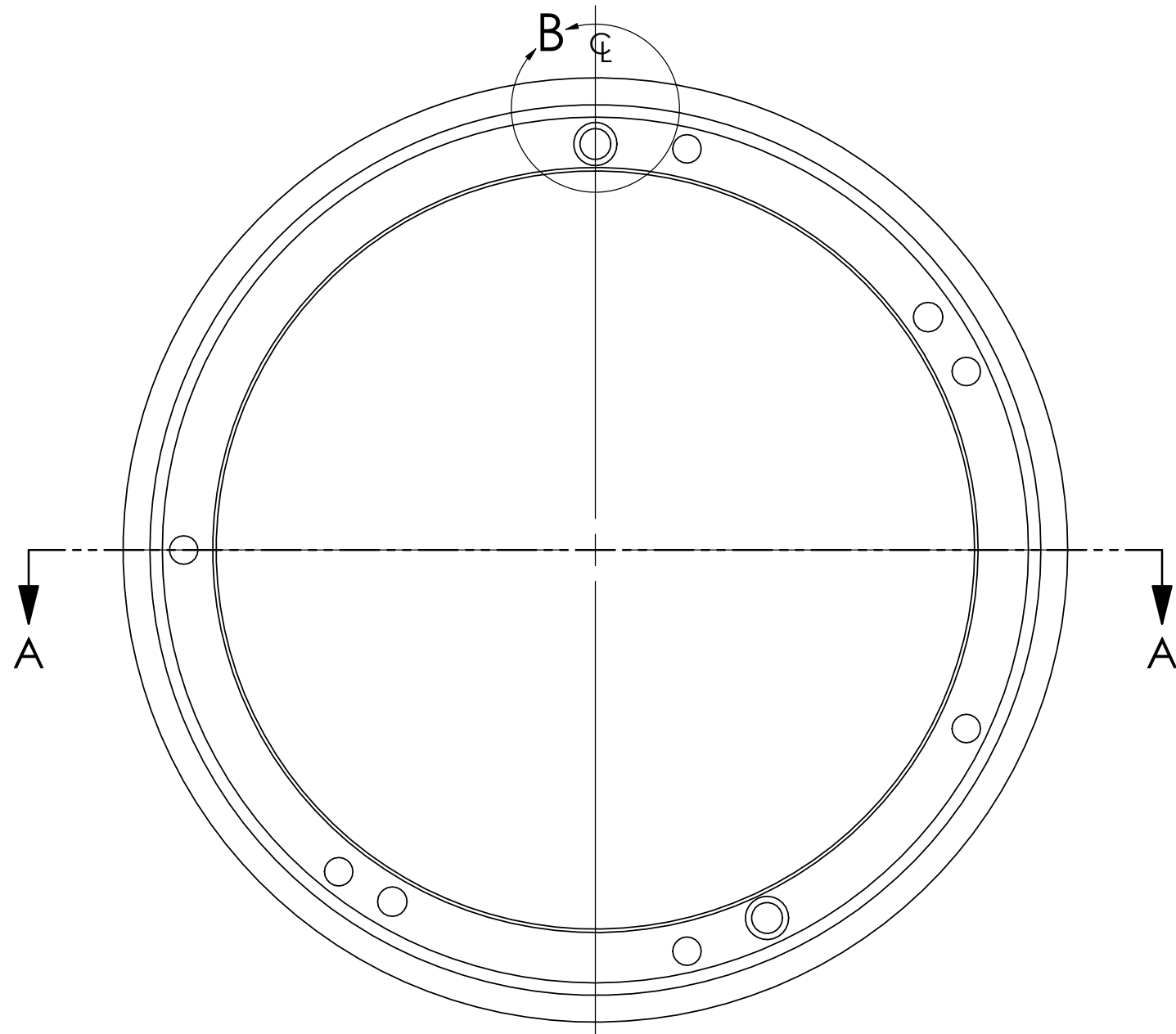
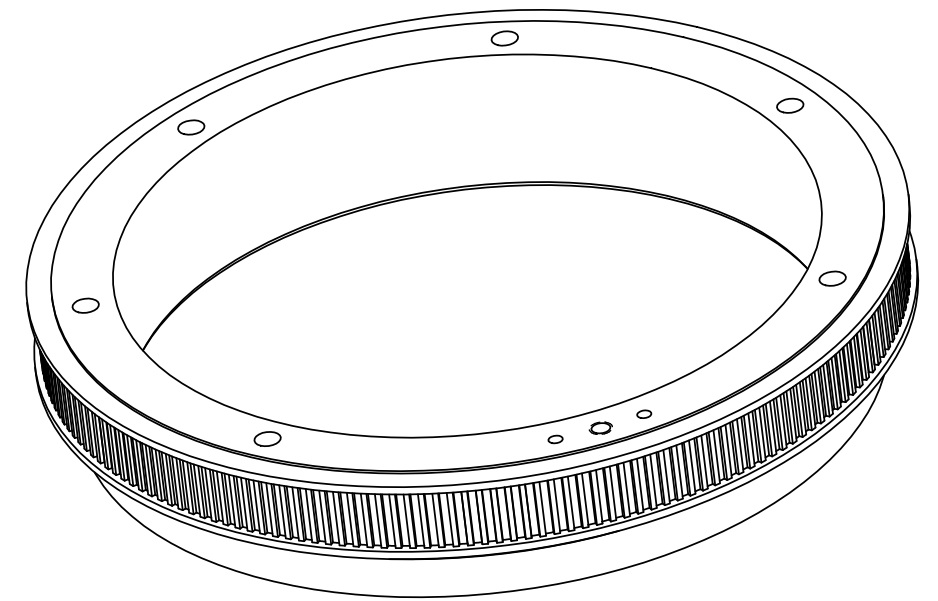


SECTION A-A

188 TEETH
T2.5 X 10 mm



DETAIL B

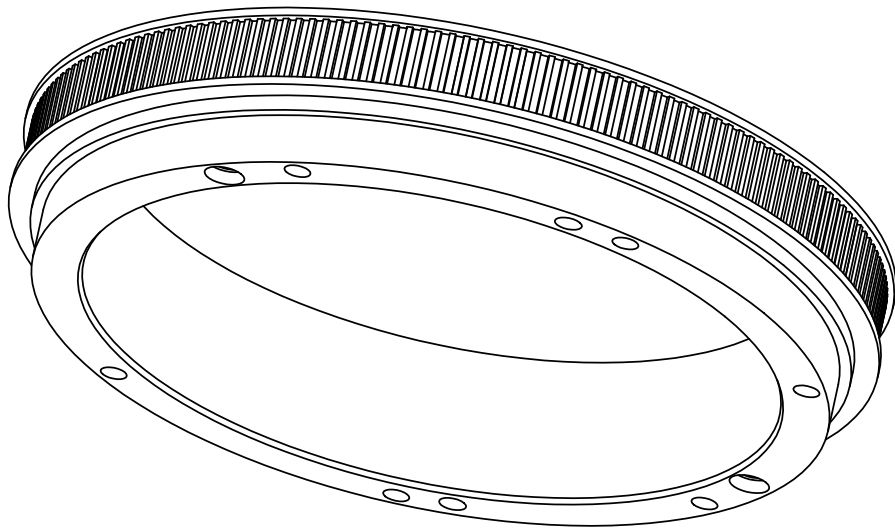
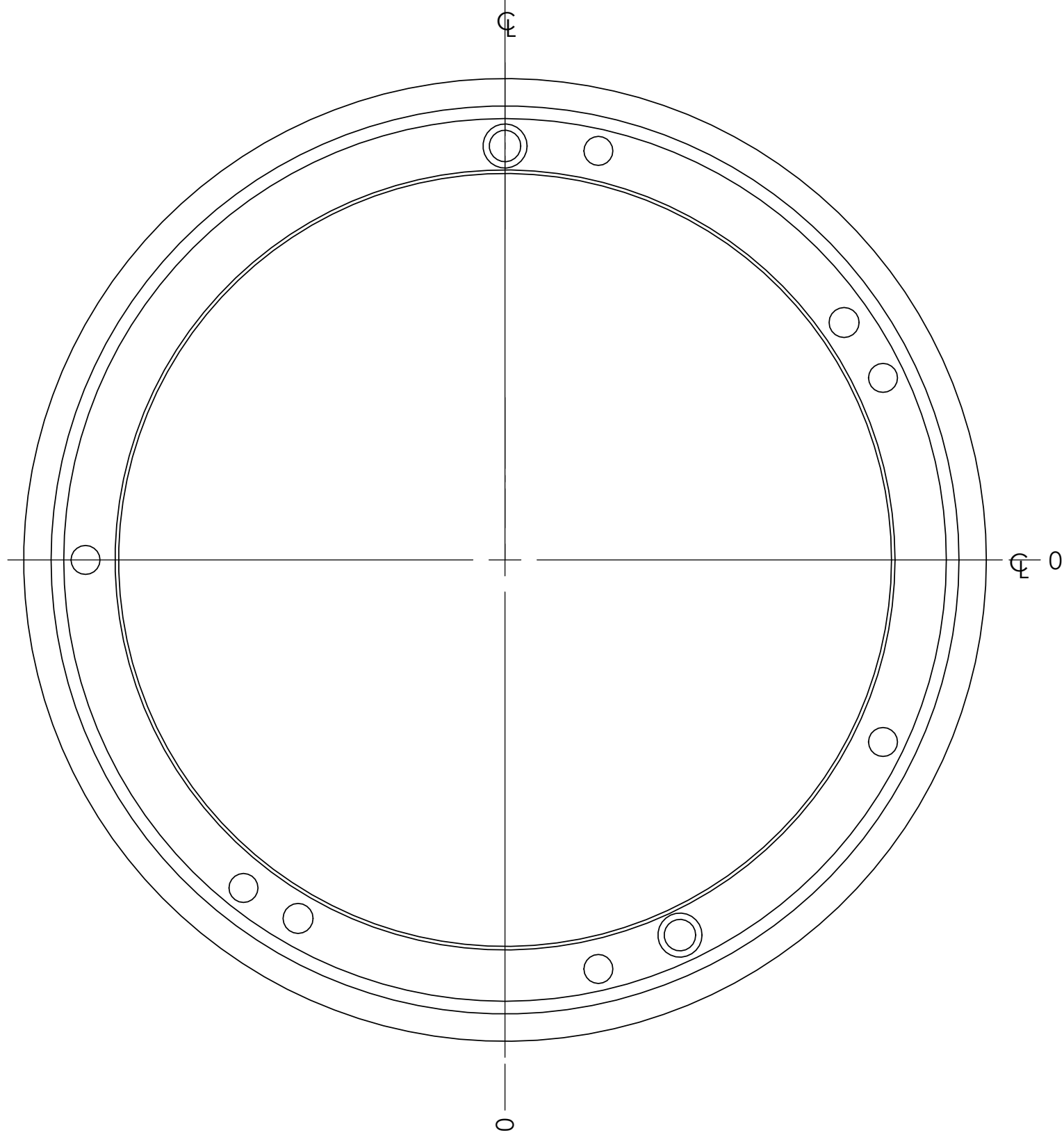
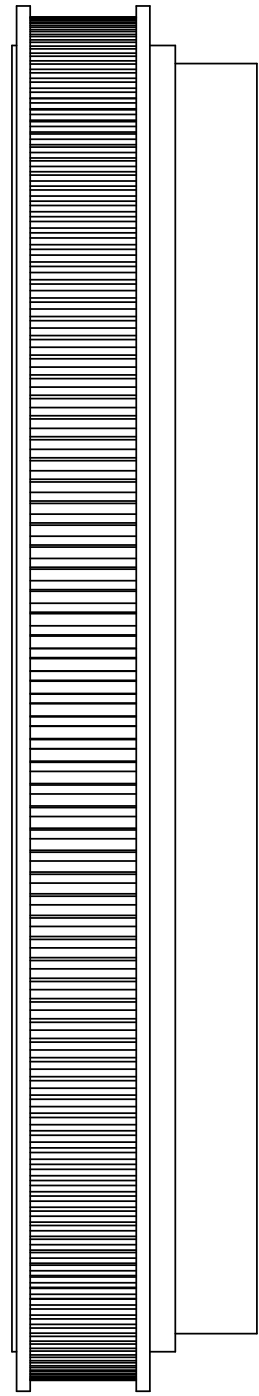
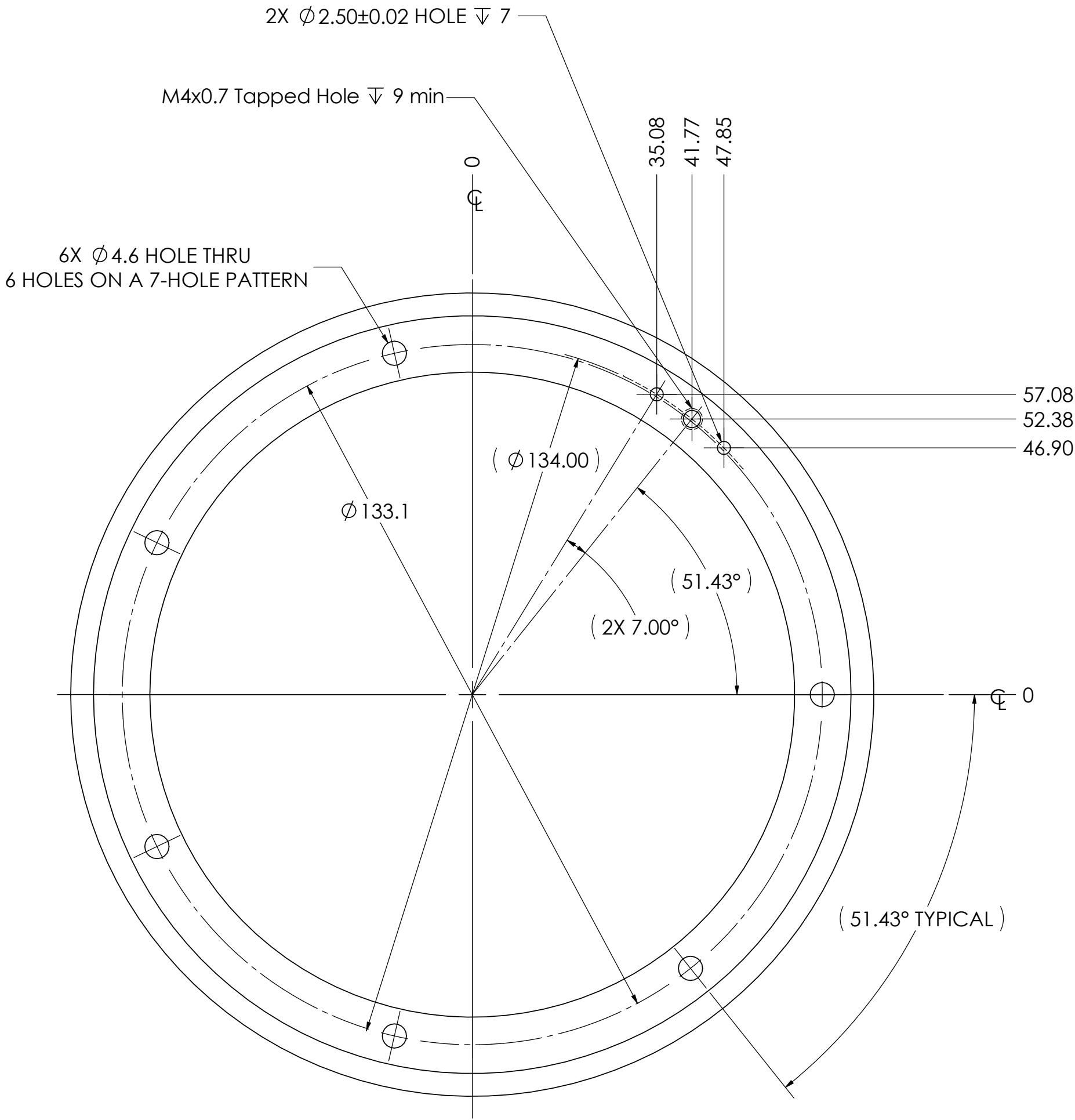


MATERIAL: Aluminum alloy
QUANTITY: 3

BILL OF MATERIALS					last updated on: Monday, March 28, 2005 4:15:34 PM	
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		0 PLACE DIM ±1	1 PLACE DIM ±0.03	2 PLACE DIM ±0.03	ANGLES ±1°	ENGINEER Jason Feldman 831-775-1837 CHECKED PROJECT NUMBER 701312.00 PROJECT ESP 2G CAD FILE: X:\701312 ESP 2G\SolidWorks files\internal structure (1002209)
Shop Foreman		1. DIMENSIONS ARE IN MILLIMETERS 2. DIMENSION LIMITS HELD AFTER PLATING 3. REMOVE BURRS & SHARP EDGES 0.5 MAX 4. MACHINED FILLET RADII 0.5 TO 0.1 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN 0.1				
Engineer		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .001 PER MM MAX 0.3 MM FOR SINGLE SURFACE. 7. SURFACE FINISH TO BE 63 MICRON OR BETTER UNLESS OTHERWISE SPECIFIED				
NEXT ASSY Description	NEXT ASSY Number					
DO NOT SCALE DRAWING						7700 Sandholding Road Moss Landing, CA 95039 BRECOflex T 2.5 x 188 Custom SIZE C DWG. NO. 1002291 REV. D
						SHEET 1 OF 3

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



BILL OF MATERIALS				last updated on: Monday, March 28, 2005 4:15:34 PM	
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	
Inspector		0 PLACE DIM ± 1	1 PLACE DIM ± 0.1	2 PLACE DIM ± 0.03	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN MILLIMETERS		ENGINEER	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING		Jason Feldman	
NEXT ASSY Description		3. REMOVE BURRS & SHARP EDGES 0.5 MAX		831-775-1837	
NEXT ASSY Number		4. MACHINED FILLET RADII 0.5 TO 0.1		CHECKED	
DO NOT SCALE DRAWING		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN 0.1		PROJECT NUMBER	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .001 PER MM MAX 0.3 MM FOR SINGLE SURFACE.		701312.00	
		7. SURFACE FINISH TO BE 63 MICRON OR BETTER UNLESS OTHERWISE SPECIFIED		PROJECT	
				ESP 2G	
				SIZE	
				C	
				DWG. NO.	
				1002291	
				REV.	
				D	
				CAD FILE:	
				X:\701312 ESP 2G\SolidWorks files\internal structure (1002209)	
				SHEET 2 OF 3	

Monterey Bay Aquarium Research Institute
7700 Sandholdt Road
Moss Landing, CA
95039



BRECOflex T 2.5 x 188 Custom

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MODIFICATIONS FPOR MISUMI LOCATING PINS

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

