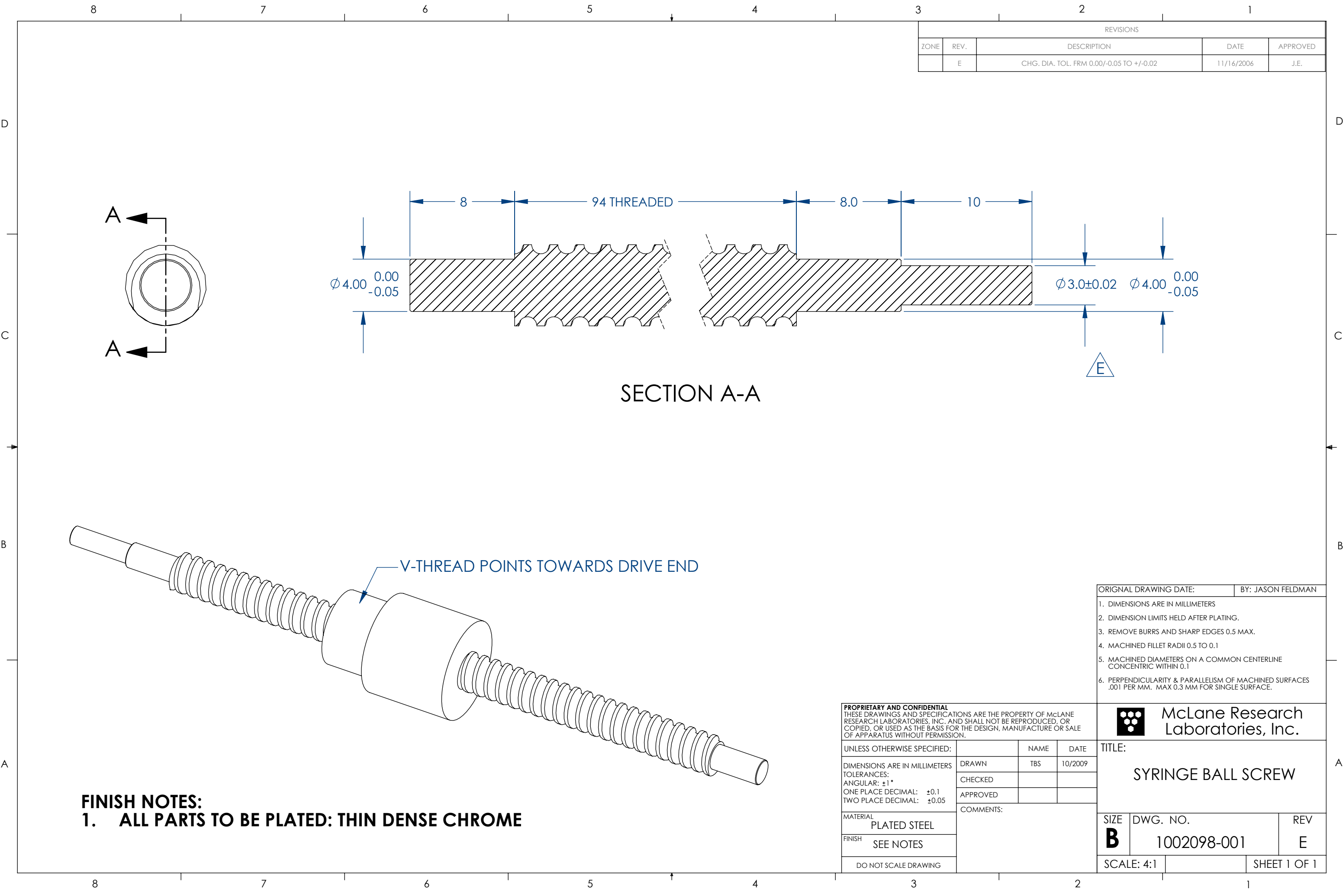




REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	E	CHG. DIA. TOL. FRM 0.00/-0.05 TO +/-0.02	11/16/2006	J.E.

SECTION A-A

ORIGINAL DRAWING DATE:	BY: JASON FELDMAN
1. DIMENSIONS ARE IN MILLIMETERS	
2. DIMENSION LIMITS HELD AFTER PLATING.	
3. REMOVE BURRS AND SHARP EDGES 0.5 MAX.	
4. MACHINED FILLET RADII 0.5 TO 0.1	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN 0.1	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .001 PER MM. MAX 0.3 MM FOR SINGLE SURFACE.	



McLane Research Laboratories, Inc.

TITLE:		
SYRINGE BALL SCREW		
SIZE	DWG. NO.	REV
B	1002098-001	E
SCALE: 4:1		SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: ±1° ONE PLACE DECIMAL: ±0.1 TWO PLACE DECIMAL: ±0.05	DRAWN	TBS	10/2009
	CHECKED		
	APPROVED		
MATERIAL PLATED STEEL	COMMENTS:		
FINISH SEE NOTES			
DO NOT SCALE DRAWING			

FINISH NOTES:
1. ALL PARTS TO BE PLATED: THIN DENSE CHROME