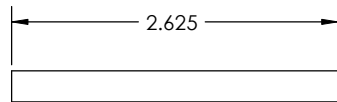


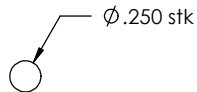
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

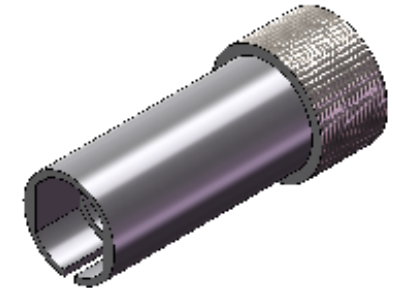
Heater Block Rods



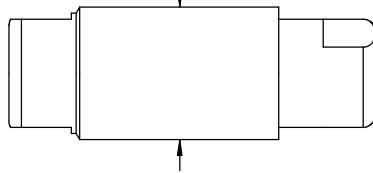
Qty. 2



SPE Tool
Material: Aluminum

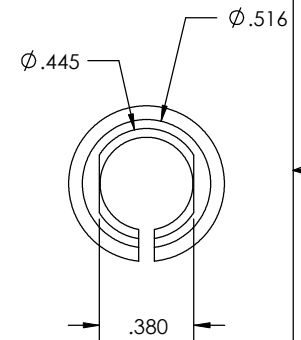
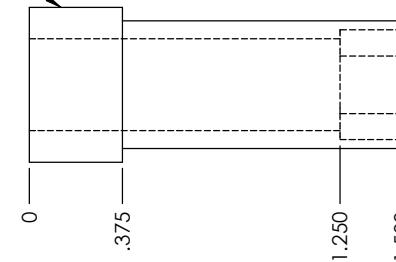
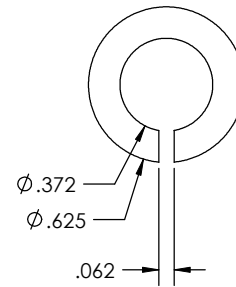


Turn OD to Ø .5326
(Press Fit)



SPE Cartridge
Modifications
(Done by MBARI)

Medium Diamond Knurl



File Location:

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
Inspector		1 PLACE DIM ±.016	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES	DRAWN						
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Parker	10/08/08	Heater Block Rods and SPE			
Engineer						CHECKED	Parker	10/08/08				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	701312					
Application		DO NOT SCALE DRAWING				PROJECT	ESP					
						WEIGHT			SIZE B			
						SCALE	1:1		DWG. NO. 10020238			
									REV.			
									SHEET 3 OF 3			