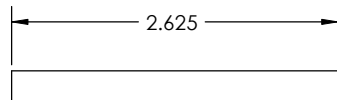


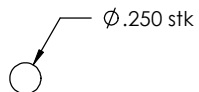
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE		

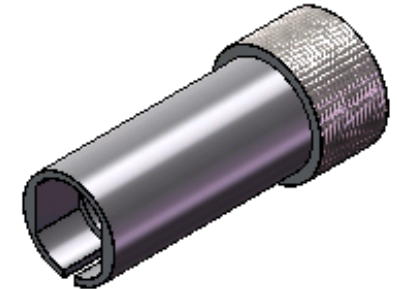
Heater Block Rods



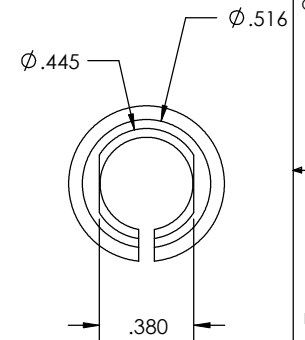
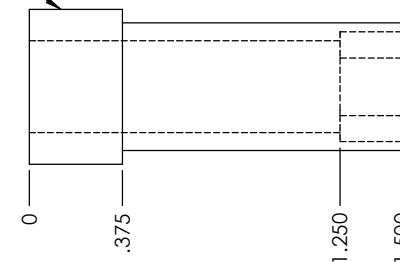
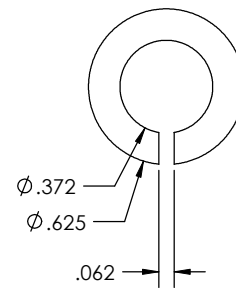
Qty. 2



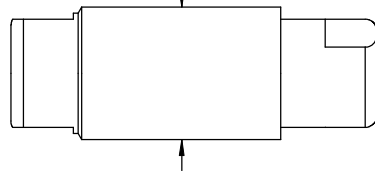
SPE Tool
Material: Aluminum



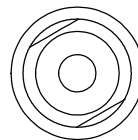
Medium Diamond Knurl



Turn OD to Ø.5326
(Press Fit)



SPE Cartridge
Modifications
(Done by MBARI)



File Location:

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
Inspector		1 PLACE DIM ±.016	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±	DRAWN							
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Parker	10/08/08	Heater Block Rods and SPE			SIZE B	
Engineer							Parker	10/08/08					DWG. NO. 10020238
NEXT ASSY Description	NEXT ASSY Number						CHECKED						
Application		DO NOT SCALE DRAWING				WEIGHT	PROJECT NO. 701312		CAD FILE: MECH.ENG.ONTORNADO			SHEET 3 OF 3	
							PROJECT ESP						