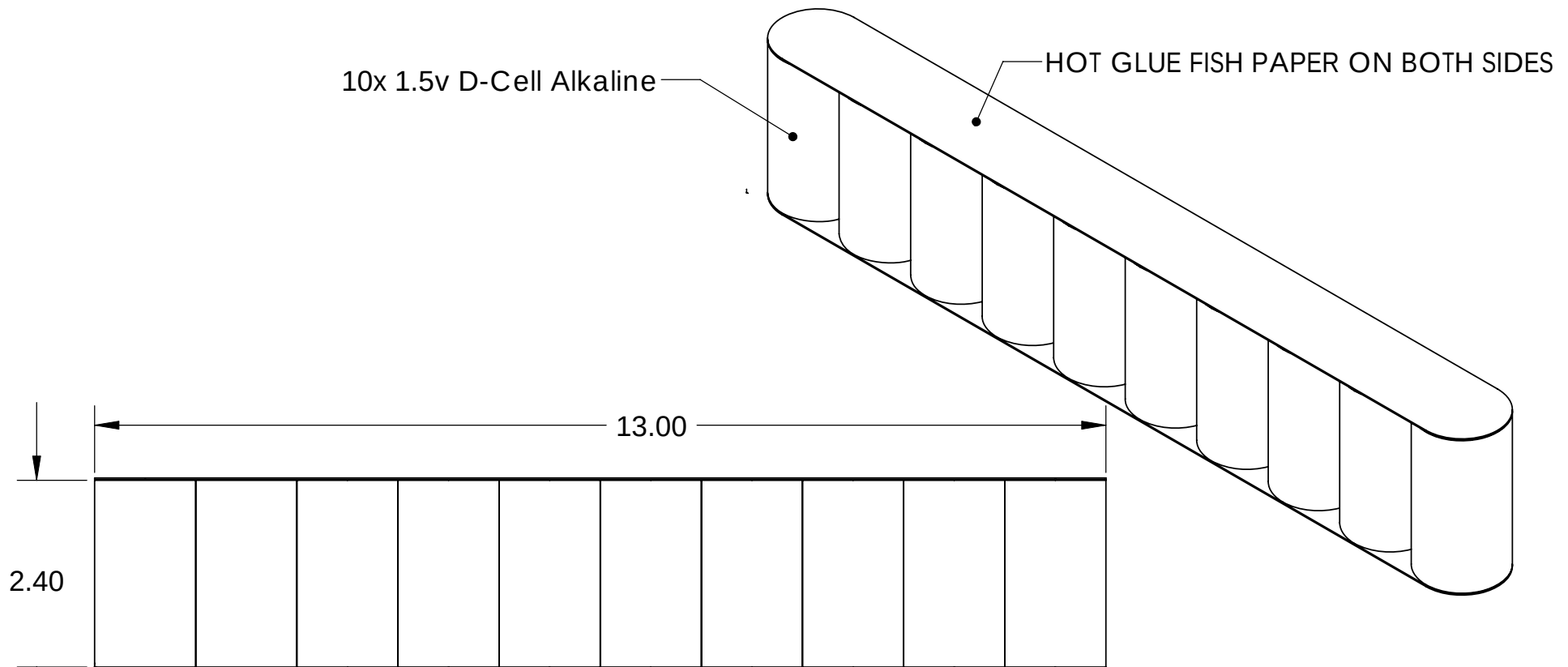


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED



Notes:

- 1) Battery packs need 2' twisted (5 turns per 1") 22AWG teflon coated wires to be used as leaders.
- 2) Assemble fish paper onto battery pack using 3M 3792LM or equivalent hot glue.
- 3) COVER ENTIRE BATTERY PACK WITH HEAT SHRINK INSULATION
- 4) Batteries will be placed in oil bath so slits must be cut into the exterior insulation to help evacuate air bubbles. A picture example has been sent to Lorant Domotor for further evaluation.
- 5) Do NOT use duct tape of any kind as the adhesive will dissolve in oil.

Status:

		DIMENSIONS ARE IN INCHES		APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
		TOLERANCES:		DRAWN		04.26.07		MBARI	
		FRACTIONAL ±		CHECKED		JRosal		7700 Sandholdt RD.	
		ANGULAR: MACH ± BEND ±		ENGINEER		JRosal		Moss Landing, CA 95039	
		TWO PLACE DECIMAL ±						PH: (831) 775-1700	
		THREE PLACE DECIMAL ±							
		MATERIAL		PROJECT NO.					
		--		PROJECT		ESP		15VDC Battery Pack	
NEXT ASSY	USED ON	FINISH		WEIGHT				SIZE	REV.
		--						A	0
APPLICATION		DO NOT SCALE DRAWING		SCALE: 1:2		WEIGHT:		SHEET 1 OF 1	