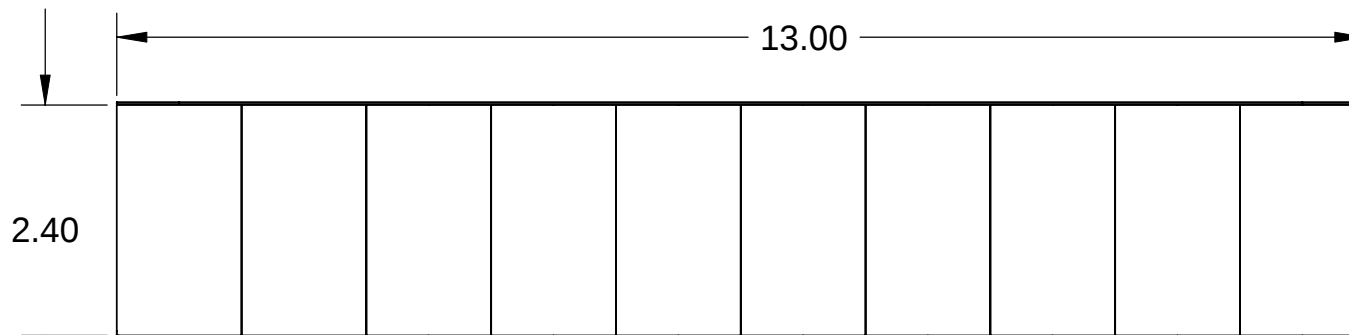


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED

10x 1.5v D-Cell Alkaline

HOT GLUE FISH PAPER ON BOTH SIDES



Notes:

- 1) Battery packs need 2' twisted (5 turns per 1") 22AWG teflon coated wires to be used as leaders.
- 2) Assemble fish paper onto battery pack using 3M 3792LM or equivalent hot glue.
- 3) COVER ENTIRE BATTERY PACK WITH HEAT SHRINK INSULATION
- 4) Batteries will be placed in oil bath so slits must be cut into the exterior insulation to help evacuate air bubbles. A picture example has been sent to Lorant Domotor for further evaluation.
- 5) Do NOT use duct tape of any kind as the adhesive will dissolve in oil.
- 6) Reference drawing 10020313_S for electrical specifications.

Status:

		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
			DRAWN	04.26.07			
			CHECKED	JRosal			
			ENGINEER	JRosal			
		MATERIAL --	PROJECT NO.		15VDC Battery Pack		
		FINISH --	PROJECT				
NEXT ASSY	USED ON		ESP				
APPLICATION		DO NOT SCALE DRAWING	WEIGHT		SIZE A	DWG. NO. 10020313 M	REV. 1
					SCALE:1:2	WEIGHT:	SHEET 1 OF 1

REV.
1