



Notes:

- 1) Battery packs need 2' twisted (5 turns per 1") 22AWG teflon coated wires to be used as leaders.
- 2) Assemble fish paper onto battery pack using 3M 3792LM or equivalent hot glue.
- 3) COVER ENTIRE BATTERY PACK WITH HEAT SHRINK INSULATION
- 4) Batteries will be placed in oil bath so slits must be cut into the exterior insulation to help evacuate air bubbles. A picture example has been sent to Lorant Domotor for further evaluation.
- 5) Do NOT use duct tape of any kind as the adhesive will dissolve in oil.

*REFERENCE DRAWING 10020313_M FOR MECHANICAL SPECIFICATIONS

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