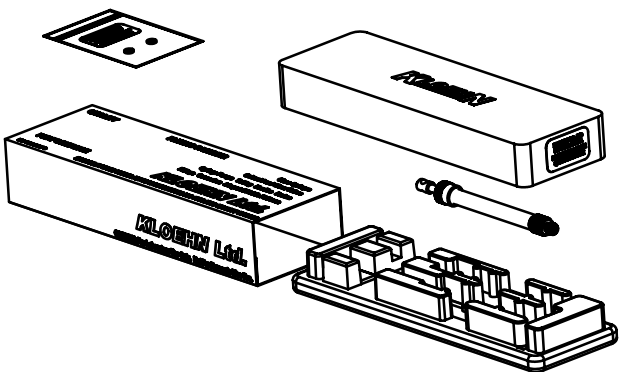
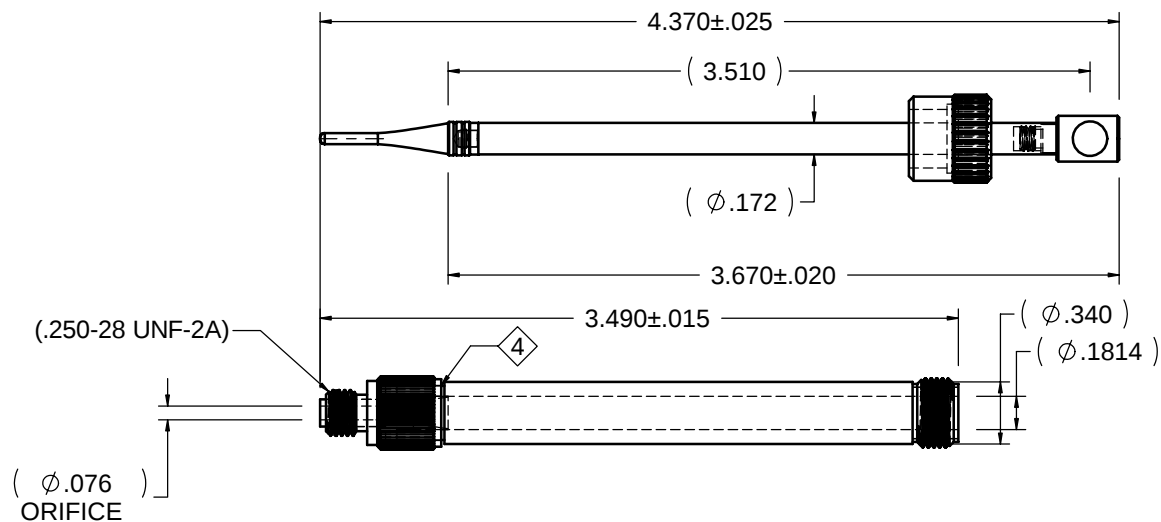


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01/05	IR	ECO C4694	TLH	TLH	LG



NOTES:

1. SOME HIDDEN LINES REMOVED FOR CLARITY.
2. SYRINGE IS TO CONFORM TO SYR015 UNLESS OTHERWISE SPECIFIED.
3. ATTACH LABEL APPROXIMATELY AS SHOWN.
- 4 BOND BETWEEN ITEM 2 AND ITEM 3 TO WITHSTAND 5.0 IN-LBS. TORQUE APPLIED AT THREADS.

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UNLESS OTHERWISE SPECIFIED						<u>KLOEHN Ltd.</u>		10000 BANBURY CROSS DR. LAS VEGAS, NV 89144	
ALL DIMENSIONS ARE IN INCHES INTERPRETATION PER ANSI Y14.5 & KL PS001 DIMENSIONS APPLY BEFORE PROCESSING. PROCESSING: .0002 MAX. THICK PER SURFACE TOLERANCES: ANGLES $\pm 1^{\circ}$ FINISH 63 RMS MAX. .XX $\pm .015$.XXX $\pm .005$ HOLES $\pm .002$ UNSPECIFIED CONCENTRICITY .008 TIR UNSPECIFIED INSIDE CORNER RADII .020 MAX. REMOVE ALL BURRS & SHARP EDGES .010 MAX. PROJECTION:						CUST. MISCELLANEOUS		SCALE: NONE	
				MATERIAL NOTED					
NOMENCLATURE						SYRINGE ASSEMBLY 1ML ZDV UHMW			
SIZE		DATE:		PAGE_OF_		DWG. NO.		REV.	
A 1/01		01/04/05		1/1		25413		IR	