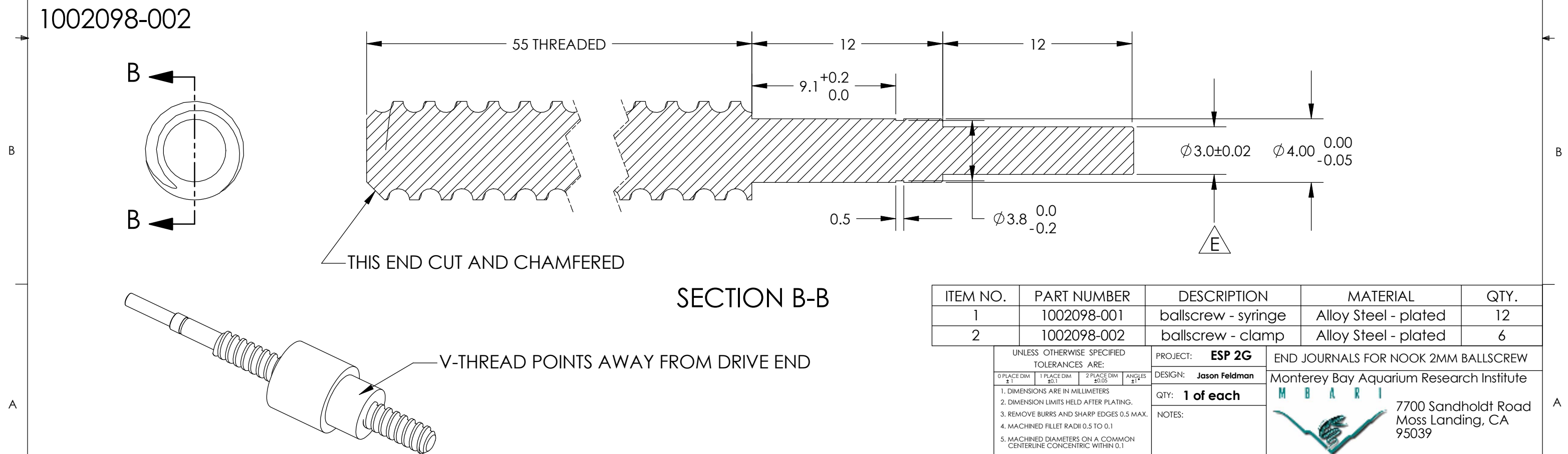
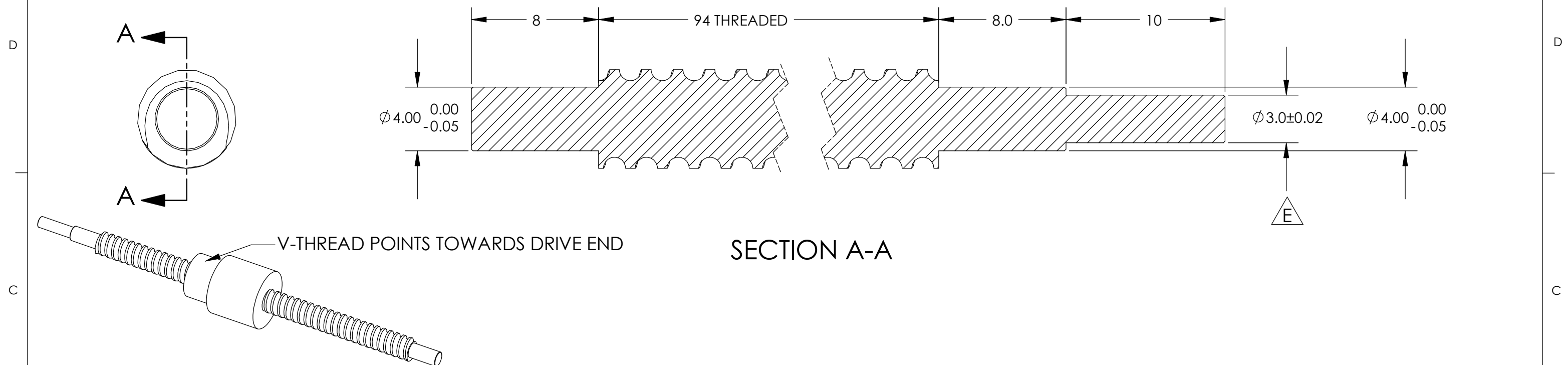


ZONE	REV.	DESCRIPTION	DATE	APPROVED
	E	CHG. DIA. TOL. FRM 0.00/-0.05 TO +/-0.02	11/16/2006	J.E.



ALL PARTS TO BE PLATED: THIN DENSE CHROME

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	1002098-001	ballscrew - syringe	Alloy Steel - plated	12
2	1002098-002	ballscrew - clamp	Alloy Steel - plated	6

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				PROJECT: ESP 2G		END JOURNALS FOR NOOK 2MM BALLSCREW							
0 PLACE DIM ±1		1 PLACE DIM ±0.1		2 PLACE DIM ±0.05		ANGLES ±1		DESIGN: Jason Feldman		Monterey Bay Aquarium Research Institute			
1. DIMENSIONS ARE IN MILLIMETERS 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES 0.5 MAX. 4. MACHINED FILLET RADII 0.5 TO 0.1 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN 0.1 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .001 PER MM. MAX 0.3 MM FOR SINGLE SURFACE.				QTY: 1 of each		 7700 Sandholdt Road Moss Landing, CA 95039							
				NOTES:									
				MATERIAL: PLATED STEEL				FINISH:		SIZE B		DWG. NO. 1002098	
last updated on: Thursday, November 13, 2008 10:51:51 AM						SCALE: 4.2:1		DO NOT SCALE DRAWING		SHEET 1 OF 1			
CAD FILE: 1002098 (Nook 2mm ball screws)													