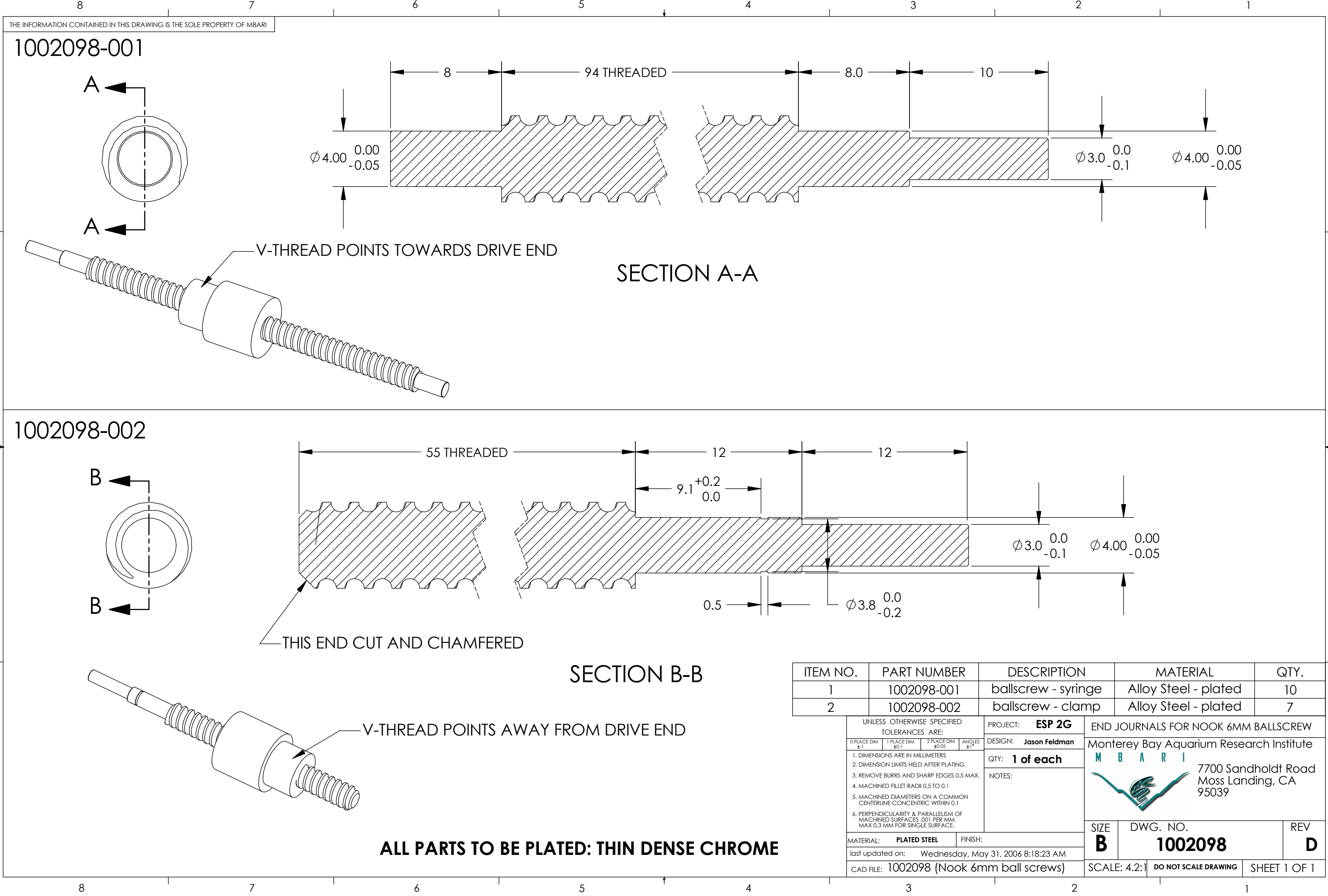




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1002098-001

SECTION A-A

1002098-002

SECTION B-B

ALL PARTS TO BE PLATED: THIN DENSE CHROME

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	1002098-001	ballscrew - syringe	Alloy Steel - plated	10
2	1002098-002	ballscrew - clamp	Alloy Steel - plated	7

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				PROJECT: ESP 2G	END JOURNALS FOR NOOK 6MM BALLSCREW		
0 PLACE DIM ±.1	1 PLACE DIM ±0.1	2 PLACE DIM ±0.05	ANGLES ±1°	DESIGN: Jason Feldman	Monterey Bay Aquarium Research Institute		
1. DIMENSIONS ARE IN MILLIMETERS				QTY: 1 of each	 7700 Sandholdt Road Moss Landing, CA 95039		
2. DIMENSION LIMITS HELD AFTER PLATING.				NOTES:			
3. REMOVE BURRS AND SHARP EDGES 0.5 MAX.							
4. MACHINED FILLET RADII 0.5 TO 0.1							
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN 0.1							
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .001 PER MM. MAX 0.3 MM FOR SINGLE SURFACE.							
MATERIAL: PLATED STEEL		FINISH:		SIZE B	DWG. NO. 1002098	REV D	
last updated on: Wednesday, May 31, 2006 8:18:23 AM							
CAD FILE: 1002098 (Nook 6mm ball screws)				SCALE: 4.2:1		DO NOT SCALE DRAWING	SHEET 1 OF 1