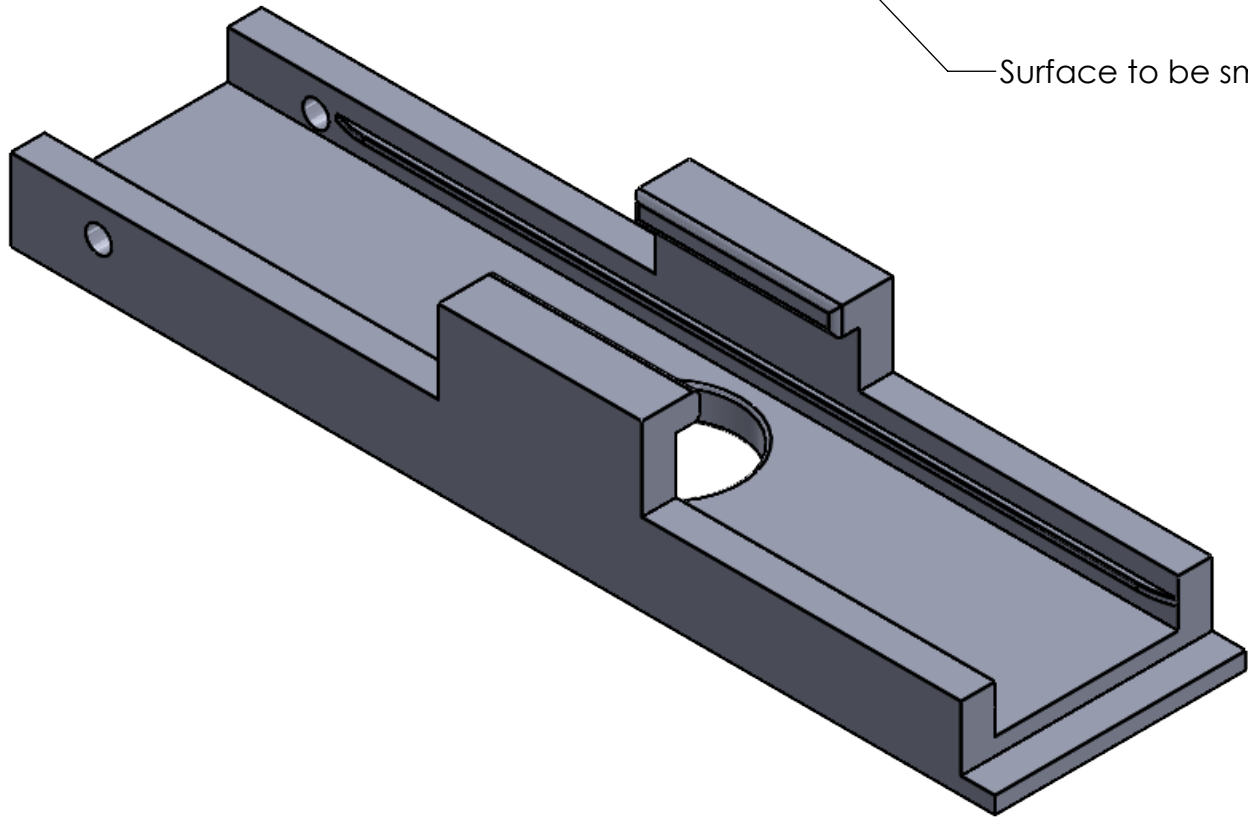
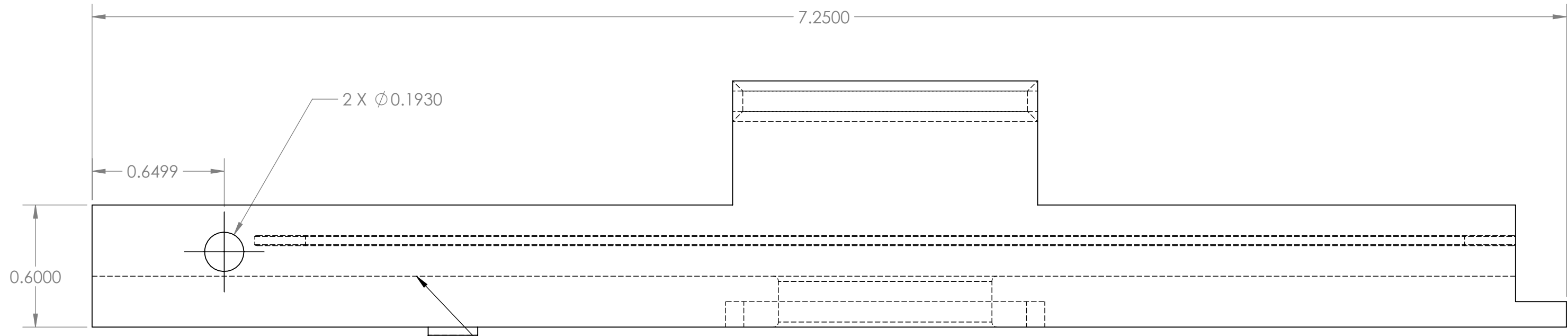


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- NOTES:
- 1. Ream 2X $\varnothing 0.1265$ thru holes to size.
 - 2. Do not place support material on surface indicated below for smooth surface, if possible.



Surface to be smooth without support material.

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922  Sample Clamp Ramp			
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Nadia A.				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER					
						CHECKED					
						PROJECT NO.	901205				
						PROJECT	ESP				
						MAT'L		SIZE B	DWG. NO.	REV.	
		DO NOT SCALE DRAWING						SCALE	1:1	CAD FILE:	SHEET 1 OF 1