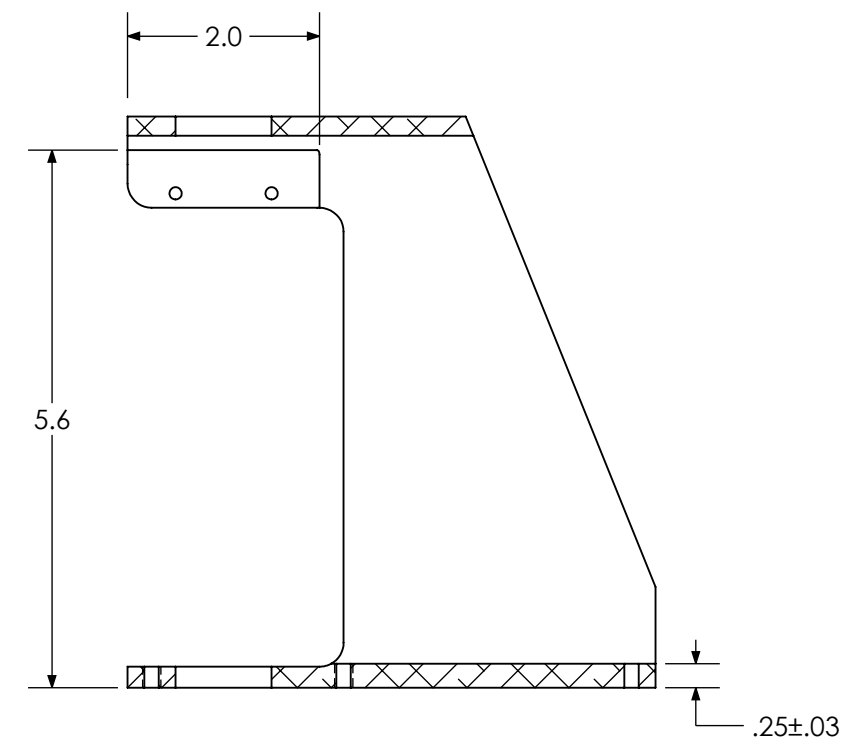
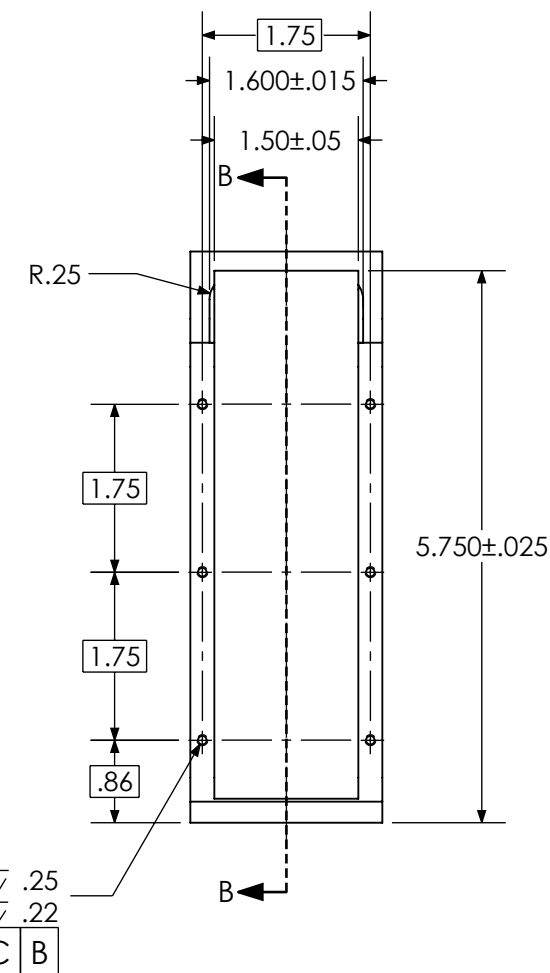
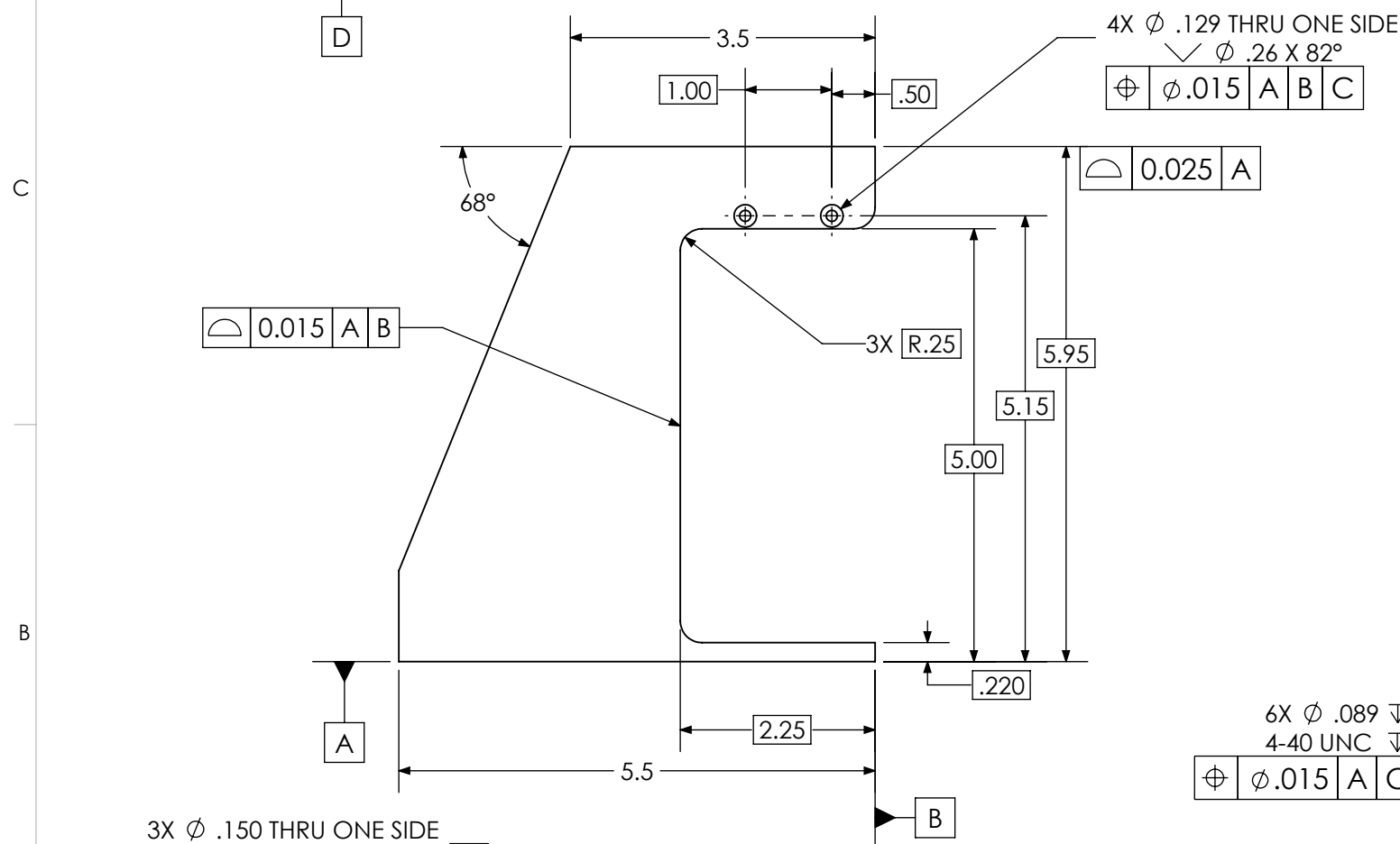
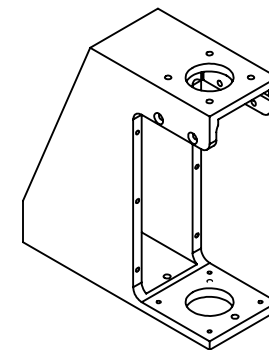
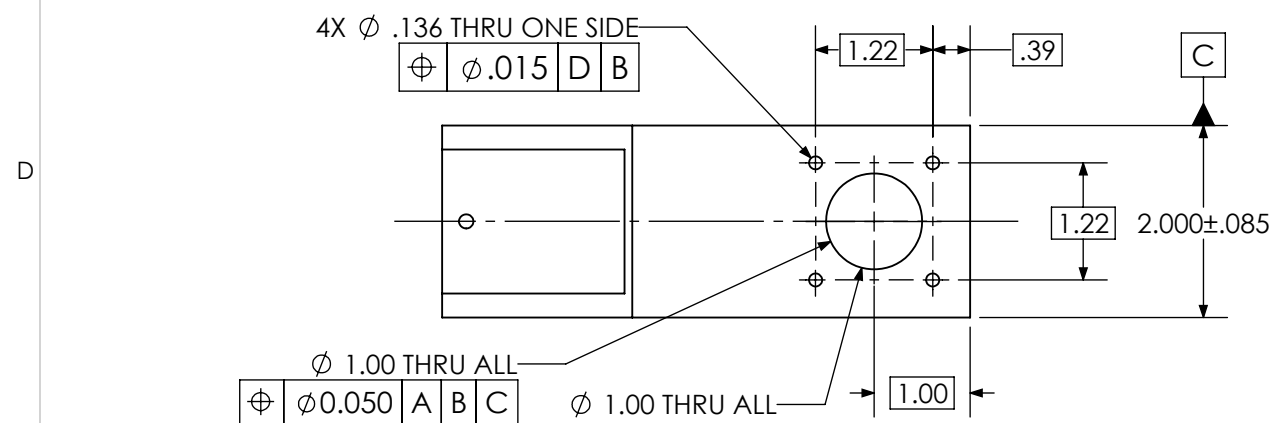


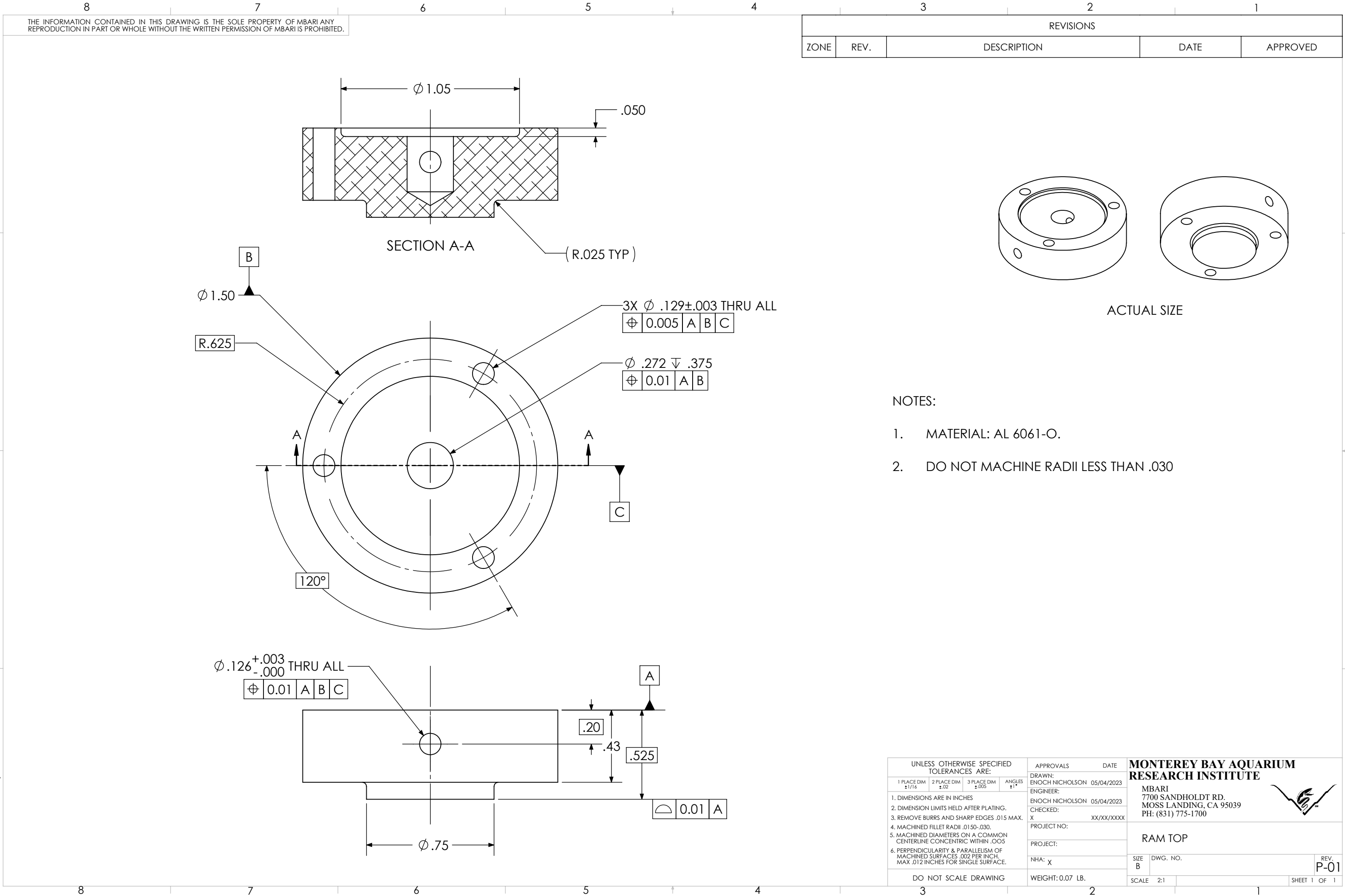


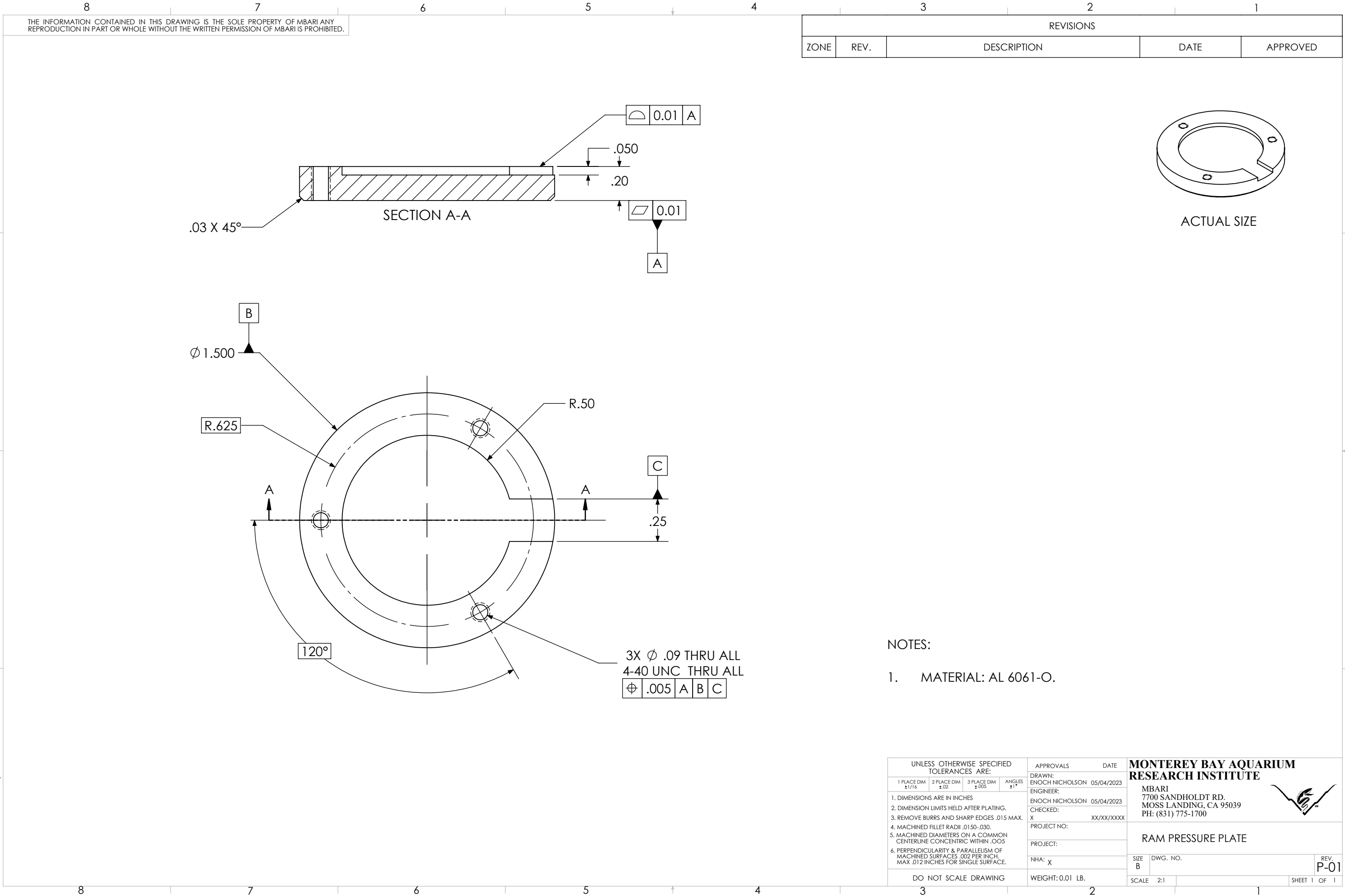
SECTION B-B

NOTES:

1. STOCK MATERIAL IS MCMASTER PN 6546K77

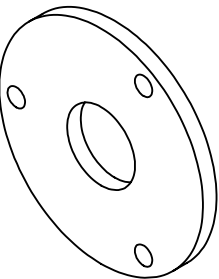
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE											
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN: ENOCH NICHOLSON		05/04/2023		ENGINEER: ENOCH NICHOLSON		05/04/2023		MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.								CHECKED: X		XX/XX/XXXX		SQUARE TUBE CLAMP FRAME							
								PROJECT NO:											
								PROJECT:											
								DO NOT SCALE DRAWING								WEIGHT: 1.08 LB.			
								SCALE 1:2				SHEET 1 OF 1							



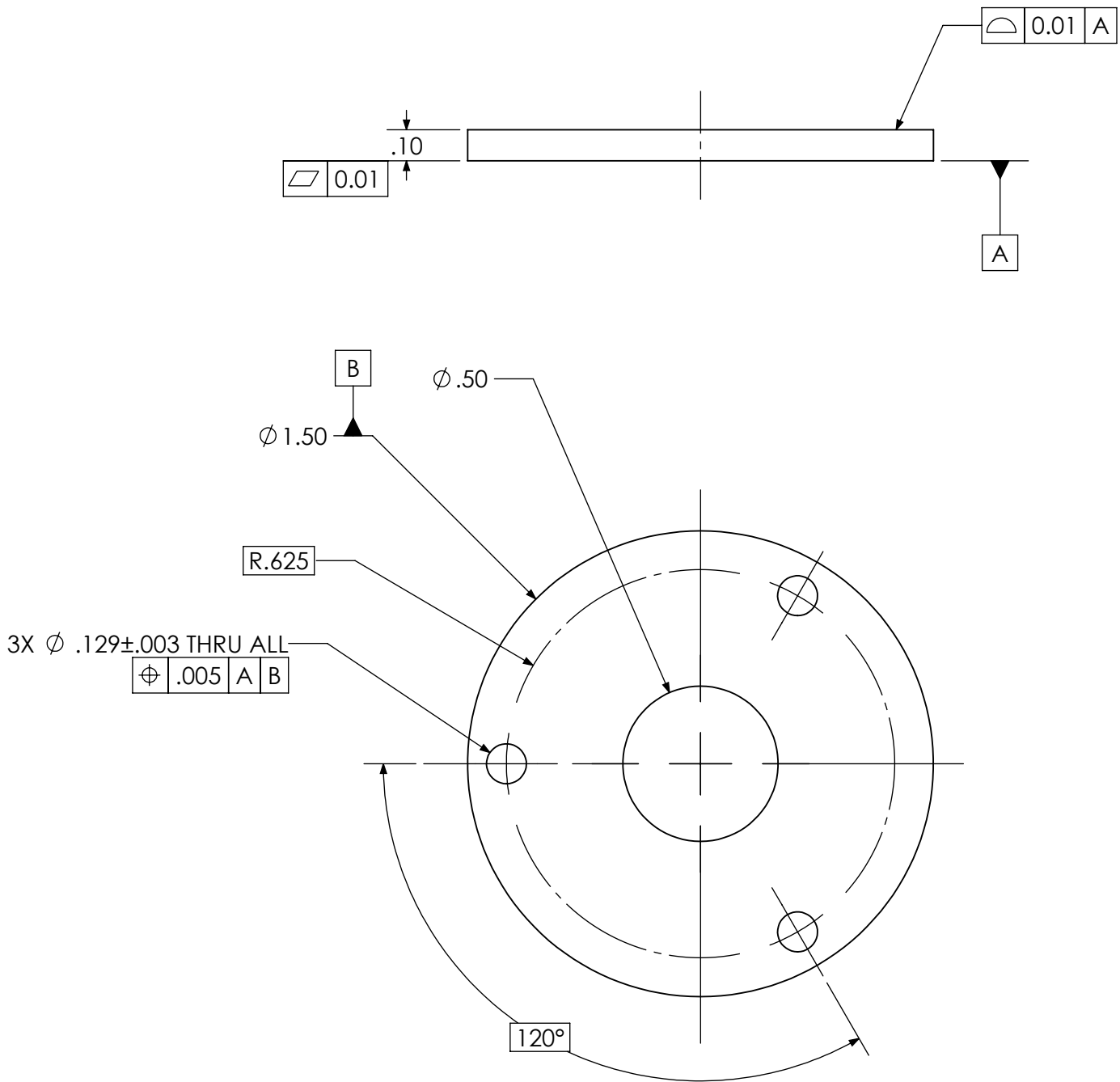


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



ACTUAL SIZE



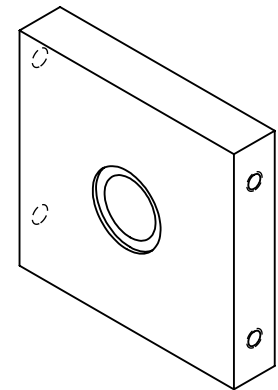
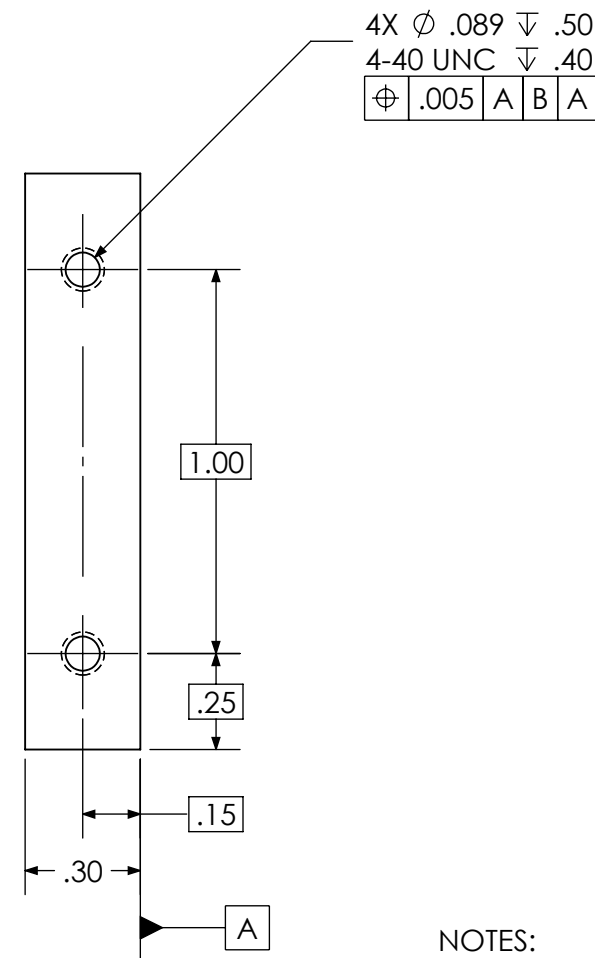
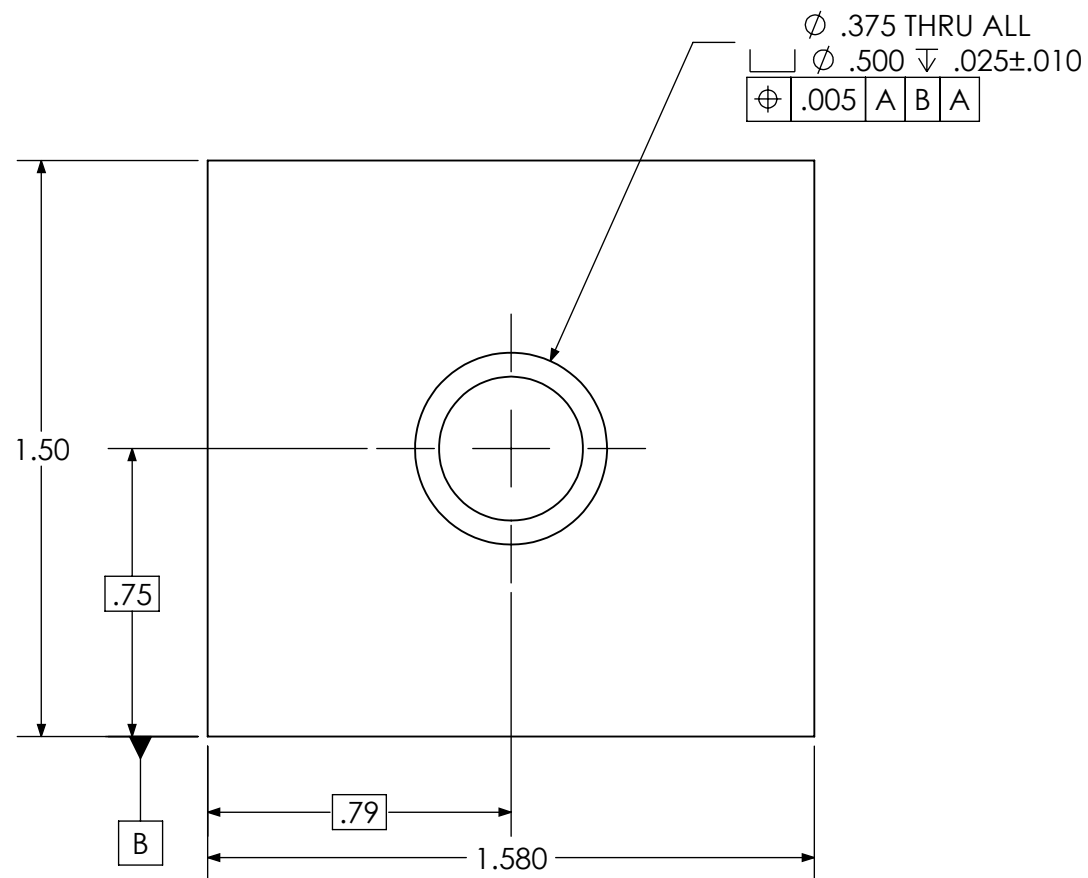
NOTES:

1. MATERIAL: AL 6061-O.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700 			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN: ENOCH NICHOLSON		05/04/2023					
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER:				RAM RING SIZE B DWG. NO. REV. P-01			
				ENOCH NICHOLSON		05/04/2023					
				CHECKED:							
				X		XX/XX/XXXX					
				PROJECT NO:							
				PROJECT:							
DO NOT SCALE DRAWING				NHA: X							
				WEIGHT: 0.01 LB.				SCALE 2:1		SHEET 1 OF 1	

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



ACTUAL SIZE

NOTES:

1. MATERIAL: AL 6061-O.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN: ENOCH NICHOLSON		05/04/2023		MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER: ENOCH NICHOLSON		05/04/2023					
				CHECKED: X		XX/XX/XXXX					
				PROJECT NO:				CROSS PLATE			
				PROJECT:							
				NHA: X							
DO NOT SCALE DRAWING				WEIGHT: 0.02 LB.		SCALE 2:1		SIZE B DWG. NO. REV. P-01		SHEET 1 OF 1	