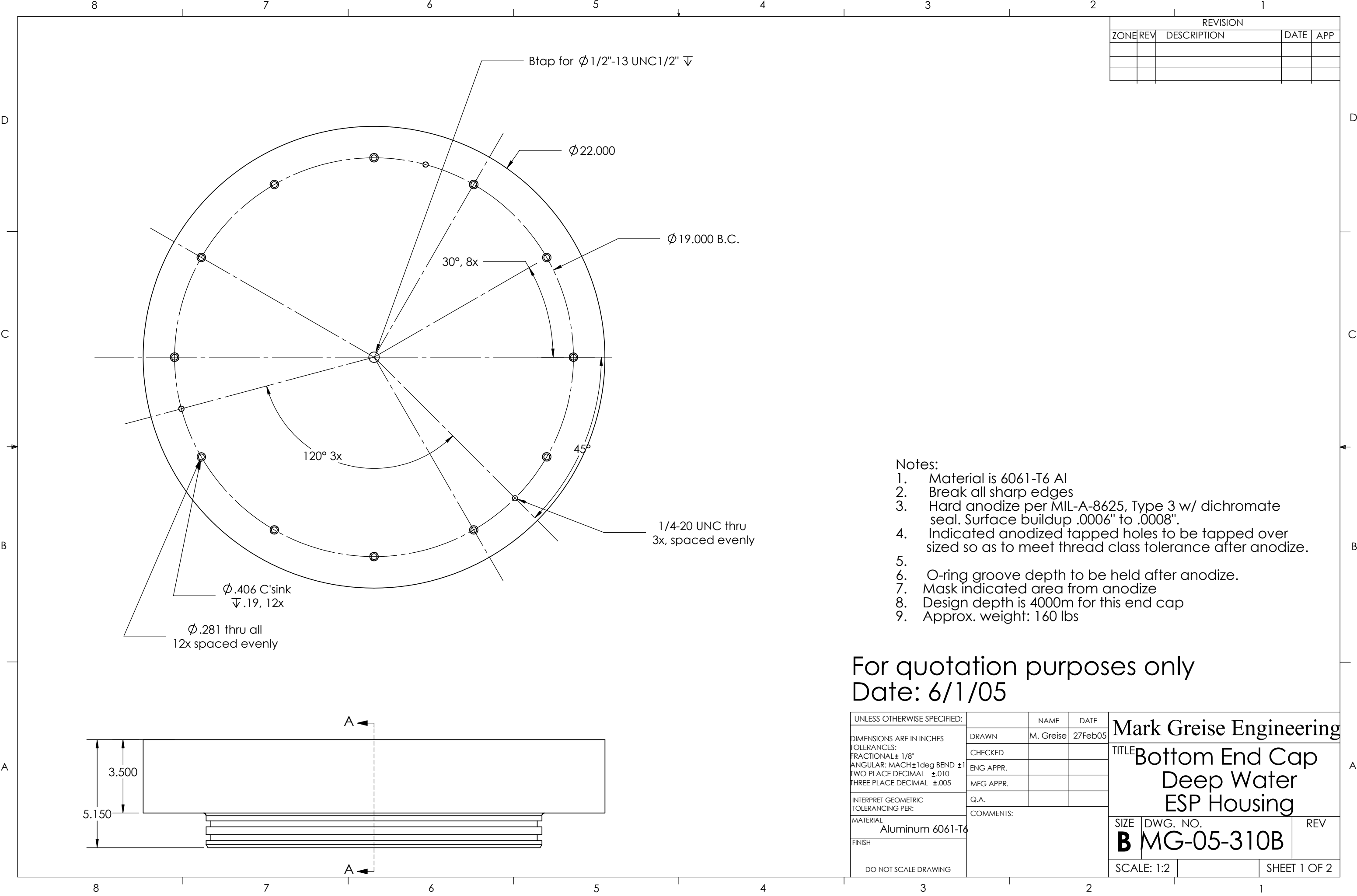




REVISION				
ZONE	REV	DESCRIPTION	DATE	APP

- Notes:
1. Material is 6061-T6 Al
 2. Break all sharp edges
 3. Hard anodize per MIL-A-8625, Type 3 w/ dichromate seal. Surface buildup .0006" to .0008".
 4. Indicated anodized tapped holes to be tapped over sized so as to meet thread class tolerance after anodize.
 - 5.
 6. O-ring groove depth to be held after anodize.
 7. Mask indicated area from anodize
 8. Design depth is 4000m for this end cap
 9. Approx. weight: 160 lbs

For quotation purposes only
Date: 6/1/05

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/8"$ ANGULAR: MACH ± 1 deg BEND ± 1 TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$ INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL Aluminum 6061-T6 FINISH DO NOT SCALE DRAWING		NAME	DATE	Mark Greise Engineering TITLE Bottom End Cap Deep Water ESP Housing	
	DRAWN	M. Greise	27Feb05		
	CHECKED				
	ENG APPR.				
	MFG APPR.			SIZE DWG. NO. REV B MG-05-310B	
		Q.A.			
		COMMENTS:		SCALE: 1:2	
				SHEET 1 OF 2	

