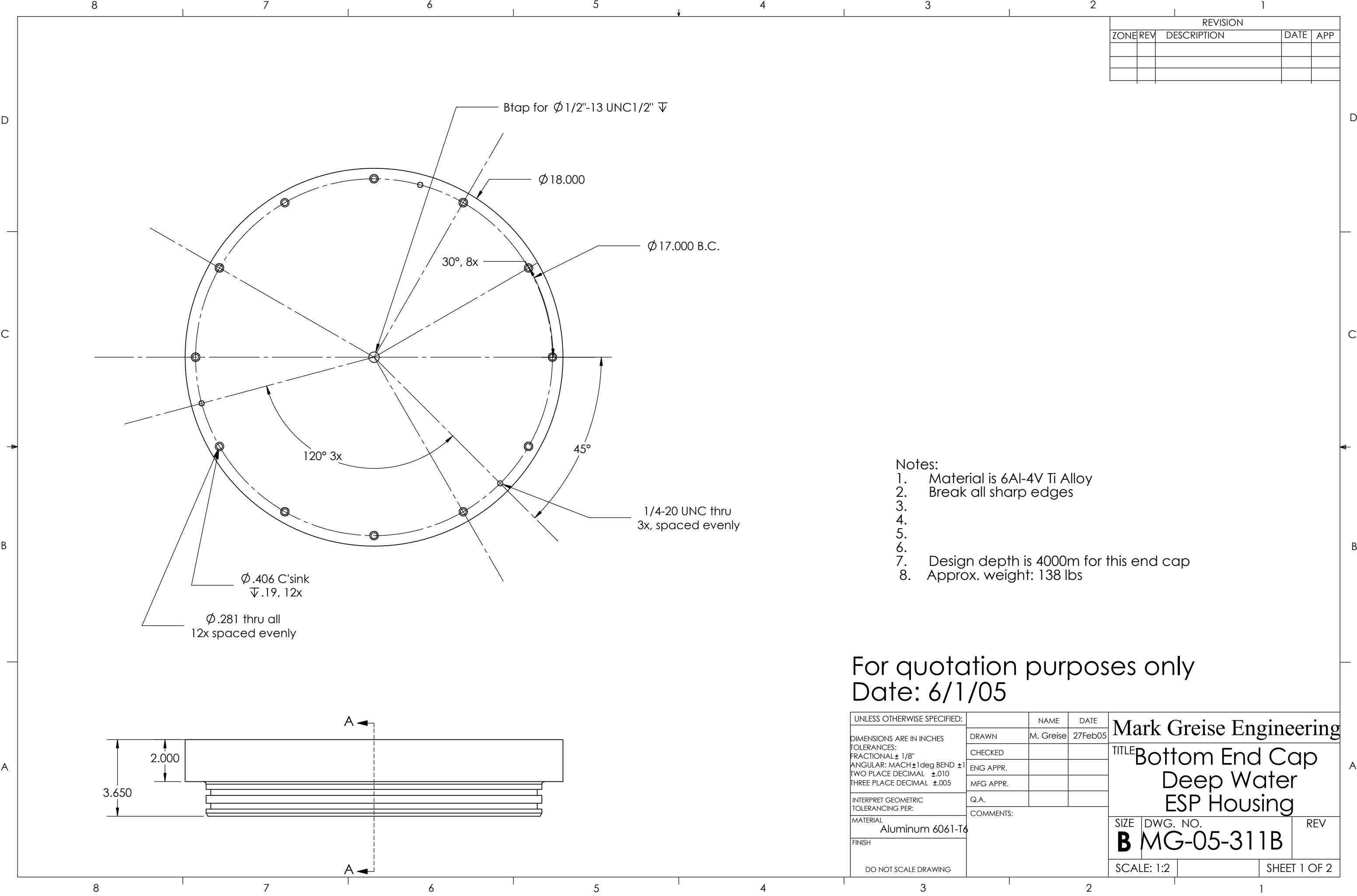


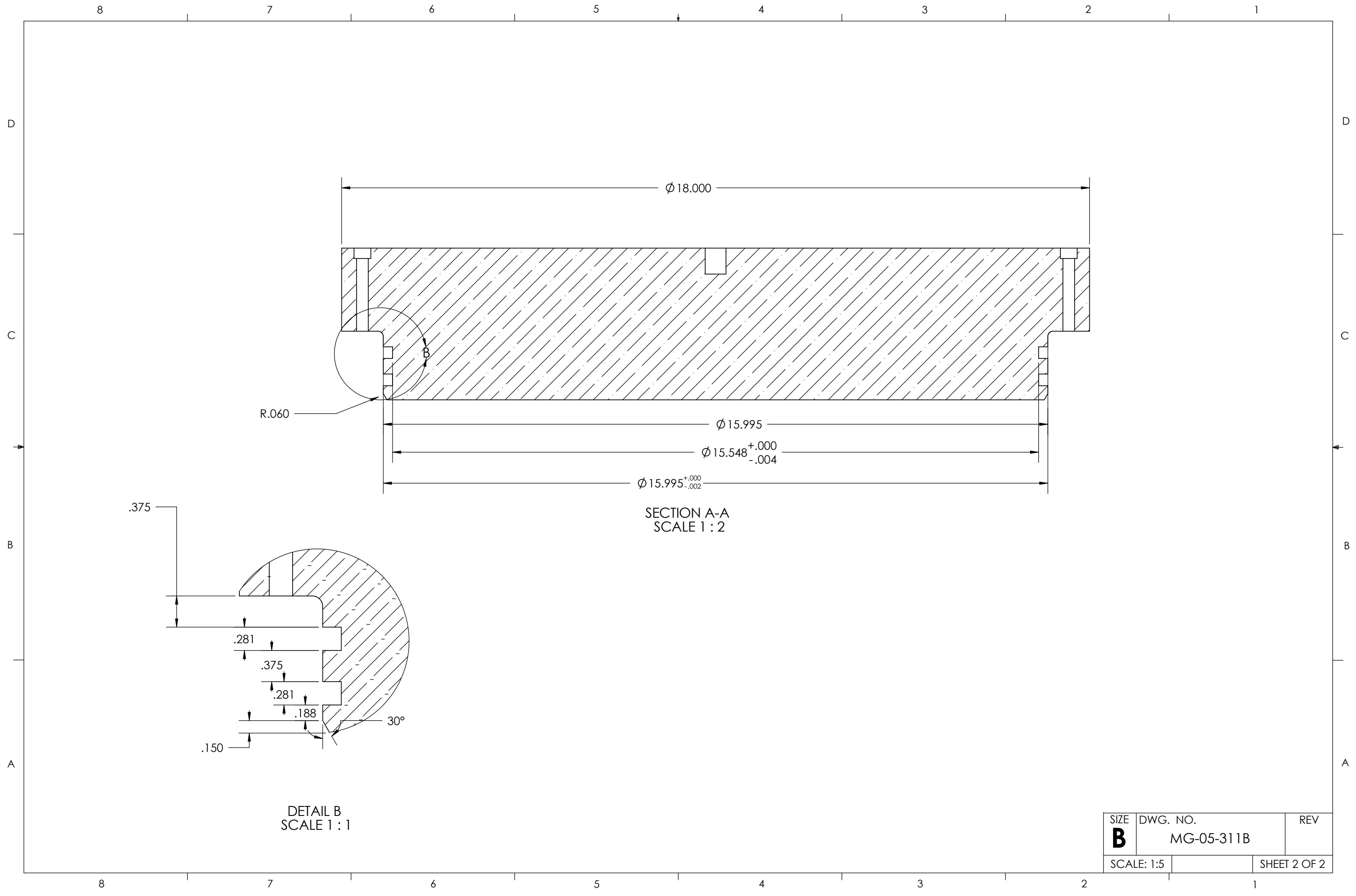


REVISION				
ZONE	REV	DESCRIPTION	DATE	APP

- Notes:
1. Material is 6Al-4V Ti Alloy
 2. Break all sharp edges
 - 3.
 - 4.
 - 5.
 - 6.
 7. Design depth is 4000m for this end cap
 8. Approx. weight: 138 lbs

For quotation purposes only
Date: 6/1/05

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/8"$ ANGULAR: MACH ± 1 deg BEND ± 1 TWO PLACE DECIMAL $\pm .010$ THREE PLACE DECIMAL $\pm .005$ INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH DO NOT SCALE DRAWING		NAME	DATE	Mark Greise Engineering TITLE Bottom End Cap Deep Water ESP Housing	
	DRAWN	M. Greise	27Feb05		
	CHECKED				
	ENG APPR.				
	MFG APPR.			SIZE DWG. NO. REV B MG-05-311B	
		Q.A.			
		COMMENTS:		SCALE: 1:2	
				SHEET 1 OF 2	



SIZE	DWG. NO.	REV
B	MG-05-311B	
SCALE: 1:5		SHEET 2 OF 2