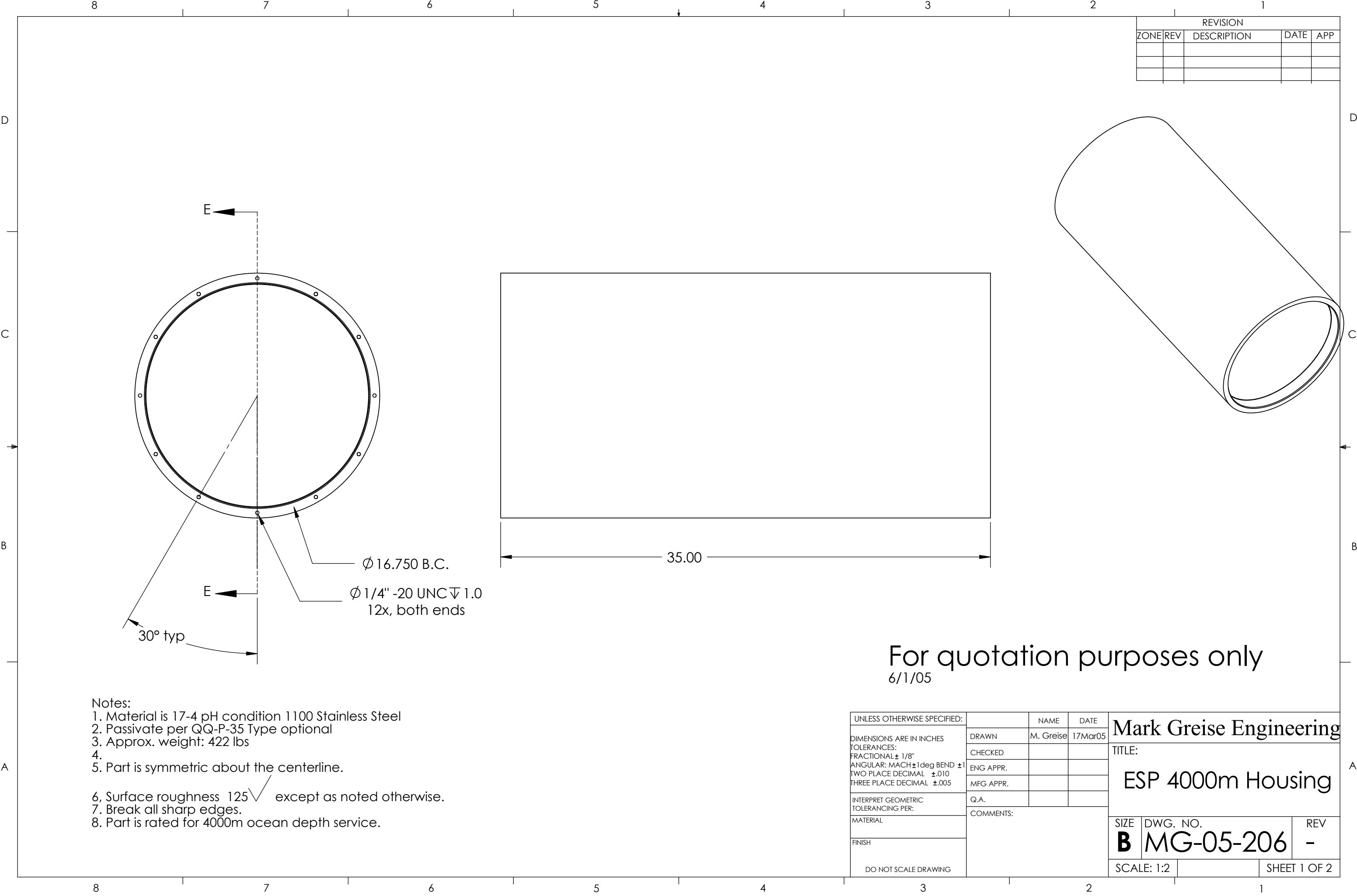
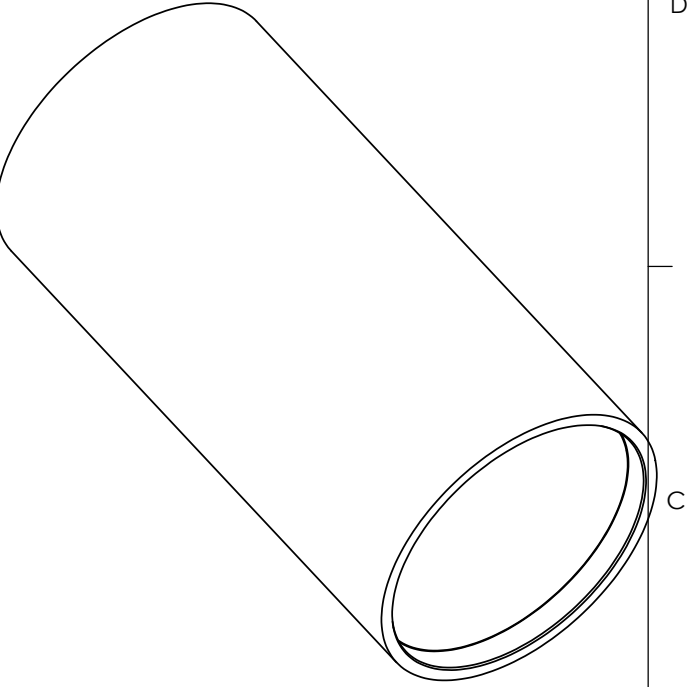
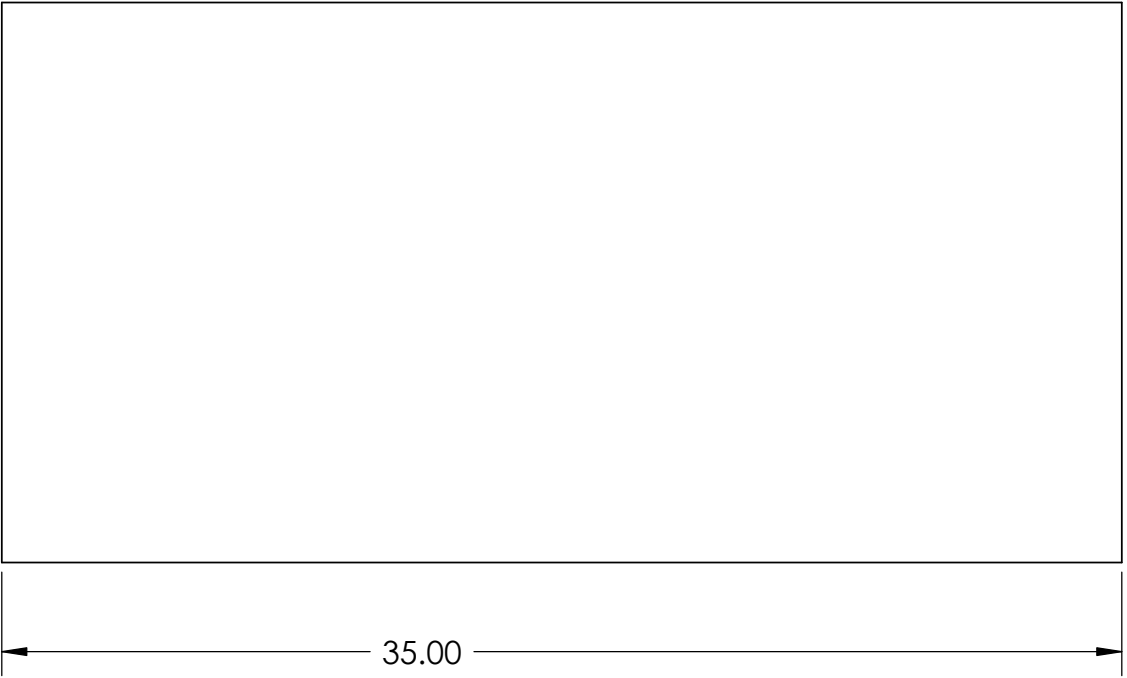
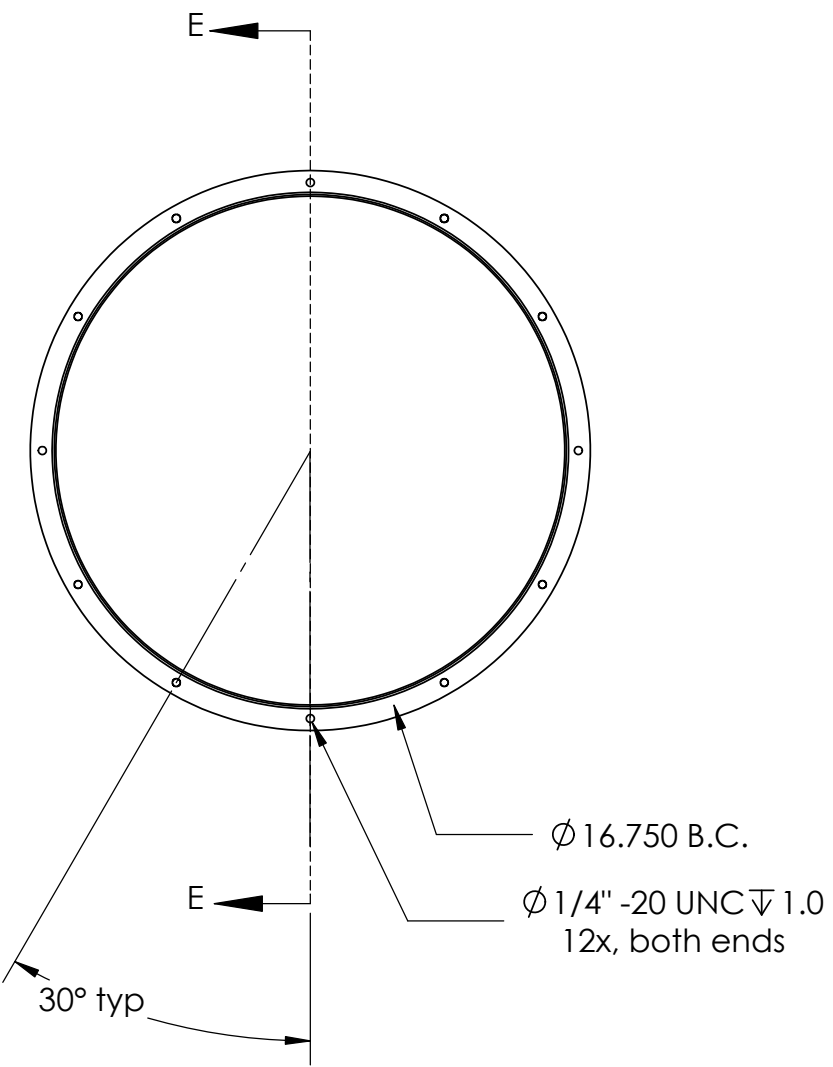




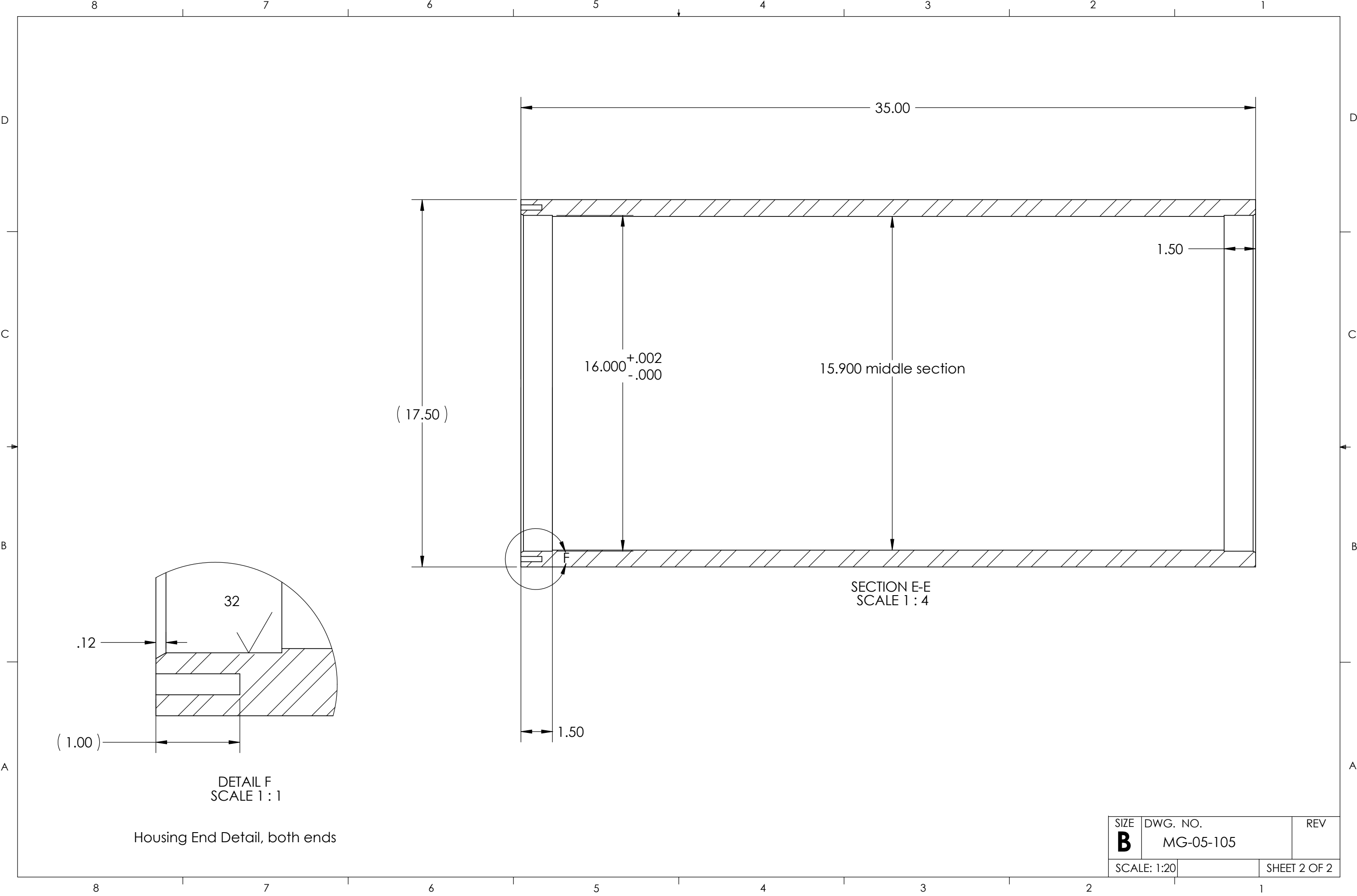
REVISION				
ZONE	REV	DESCRIPTION	DATE	APP



For quotation purposes only
6/1/05

- Notes:
- 1. Material is 17-4 pH condition 1100 Stainless Steel
 - 2. Passivate per QQ-P-35 Type optional
 - 3. Approx. weight: 422 lbs
 - 4.
 - 5. Part is symmetric about the centerline.
 - 6, Surface roughness 125 except as noted otherwise.
 - 7. Break all sharp edges.
 - 8. Part is rated for 4000m ocean depth service.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Mark Greise Engineering	
DIMENSIONS ARE IN INCHES	DRAWN	M. Greise	17Mar05		
TOLERANCES:	CHECKED				
FRACTIONAL ± 1/8"	ENG APPR.				
ANGULAR: MACH ± 1 deg BEND ± 1	MFG APPR.			TITLE: ESP 4000m Housing	
TWO PLACE DECIMAL ±.010					
THREE PLACE DECIMAL ±.005				SIZE DWG. NO. REV	
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			B MG-05-206 -	
MATERIAL	COMMENTS:			SCALE: 1:2 SHEET 1 OF 2	
FINISH					
DO NOT SCALE DRAWING					



Housing End Detail, both ends

SIZE	DWG. NO.	REV
B	MG-05-105	
SCALE: 1:20		SHEET 2 OF 2