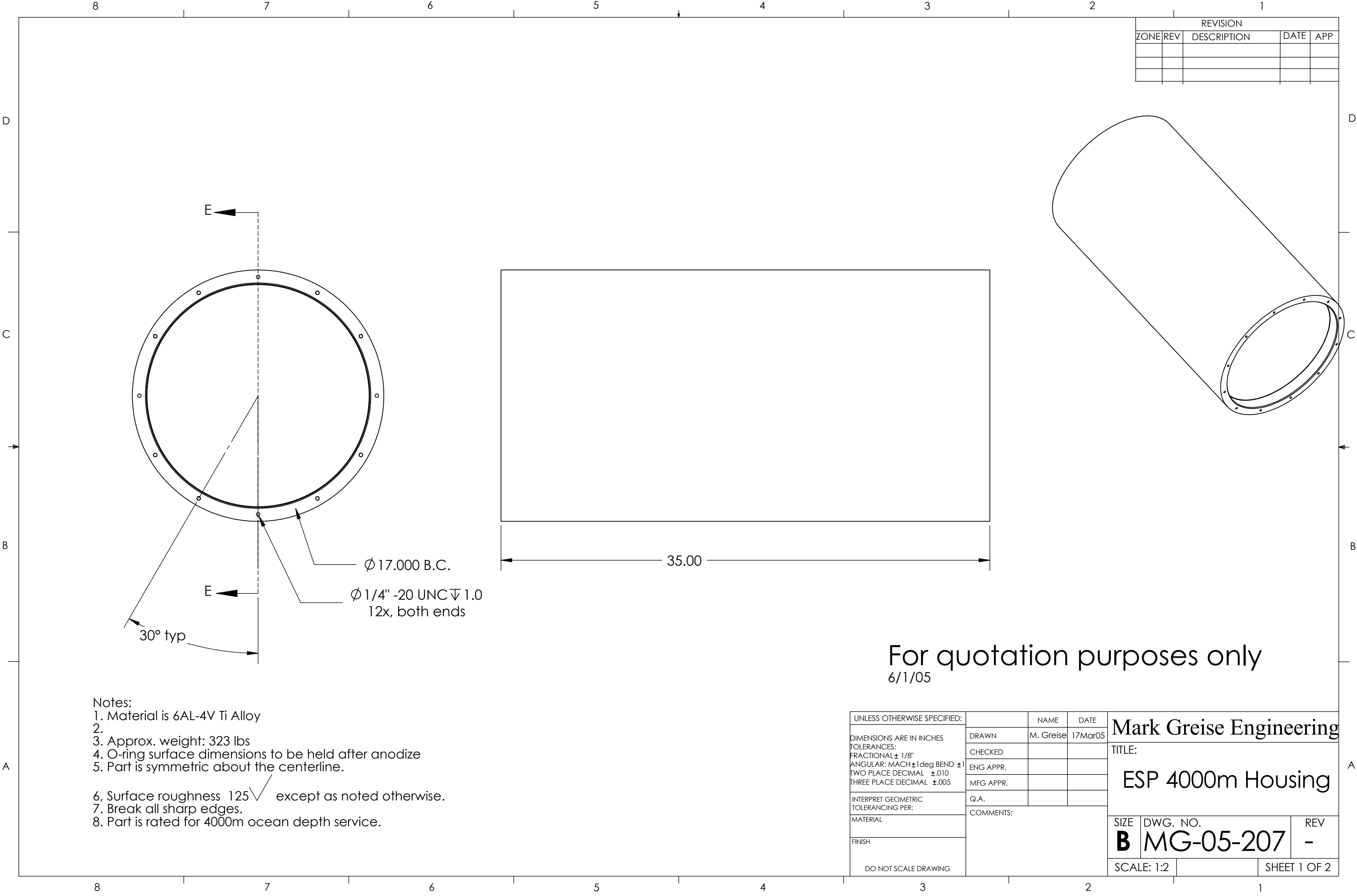
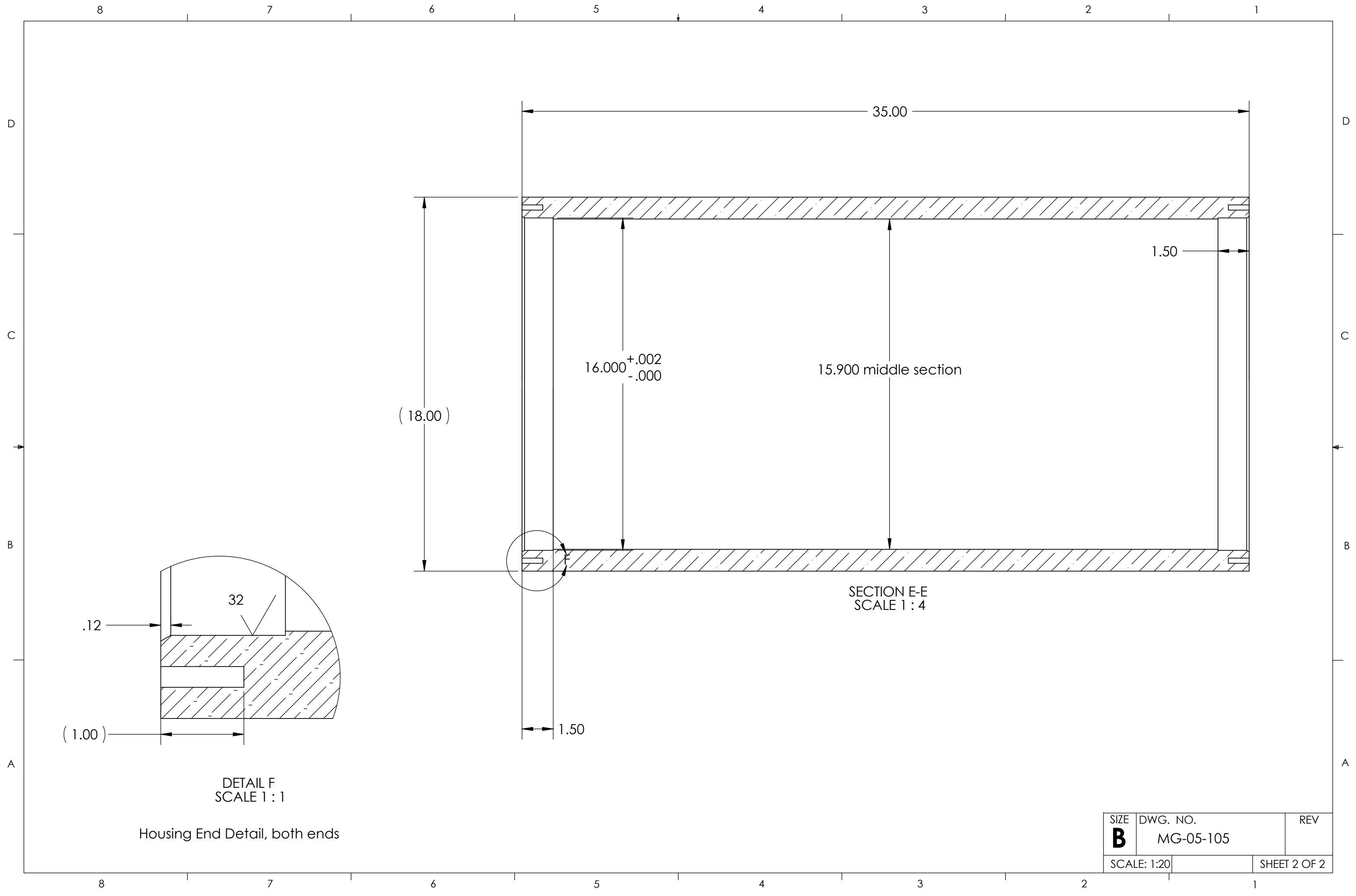




Notes:
1. Material is 6AL-4V Ti Alloy
2.
3. Approx. weight: 323 lbs
4. O-ring surface dimensions to be held after anodize
5. Part is symmetric about the centerline.
6. Surface roughness 125 $\sqrt{\text{ }}$ except as noted otherwise.
7. Break all sharp edges.
8. Part is rated for 4000m ocean depth service.

For quotation purposes only
6/1/05

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Mark Greise Engineering	
DIMENSIONS ARE IN INCHES	DRAWN	M. Greise	17Mar05		
TOLERANCES:	CHECKED				
FRACTIONAL $\pm 1/8"$	ENG APPR.				
ANGULAR: MACH $\pm 1 \text{ deg}$ BEND ± 1	MFG APPR.			TITLE: ESP 4000m Housing	
TWO PLACE DECIMAL $\pm .010$					
THREE PLACE DECIMAL $\pm .005$				SIZE	DWG. NO.
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			B	MG-05-207
MATERIAL	COMMENTS:			REV	-
FINISH				SCALE: 1:2	SHEET 1 OF 2
DO NOT SCALE DRAWING					



Housing End Detail, both ends

SIZE	DWG. NO.	REV
B	MG-05-105	
SCALE: 1:20		SHEET 2 OF 2