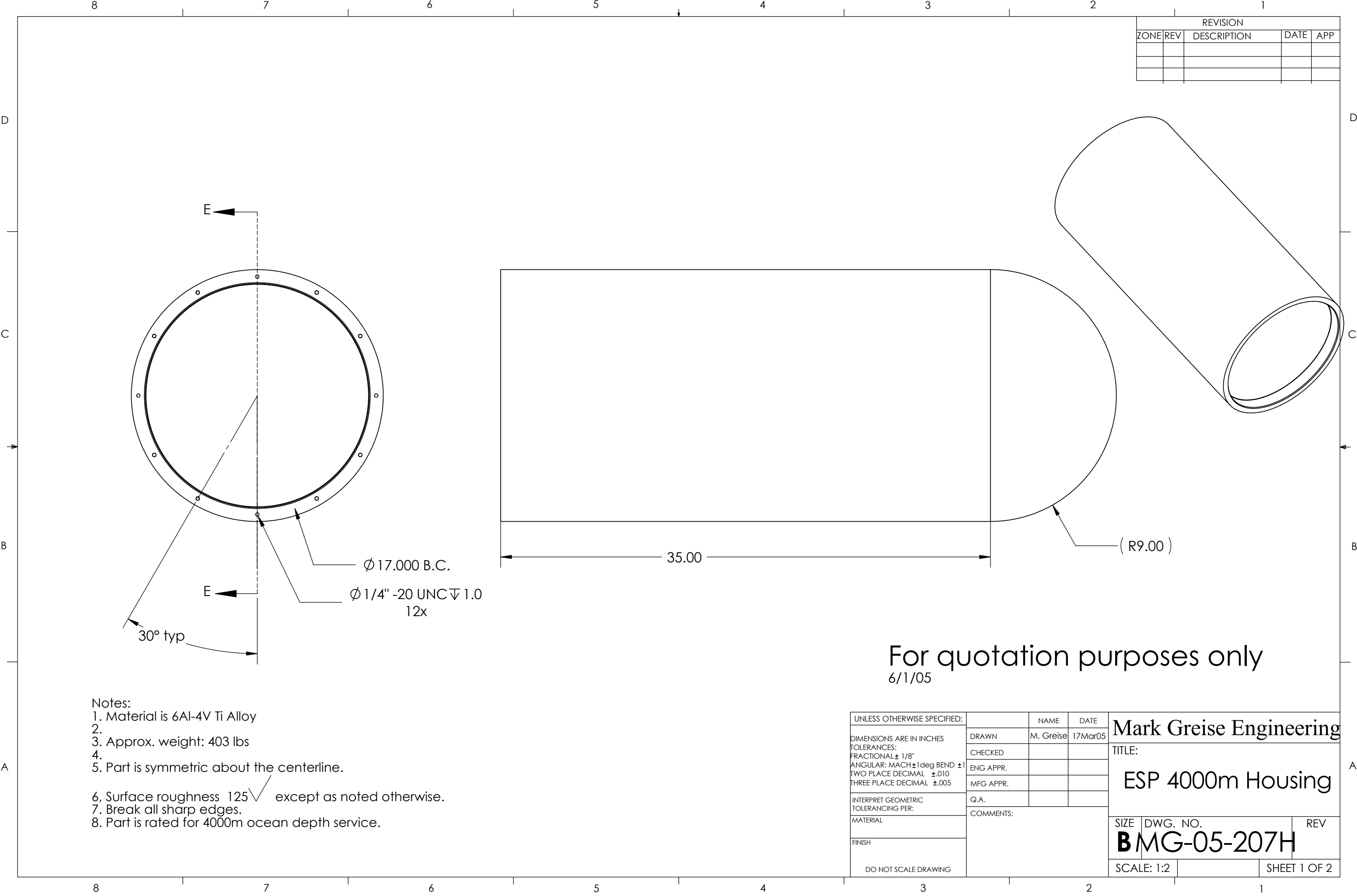


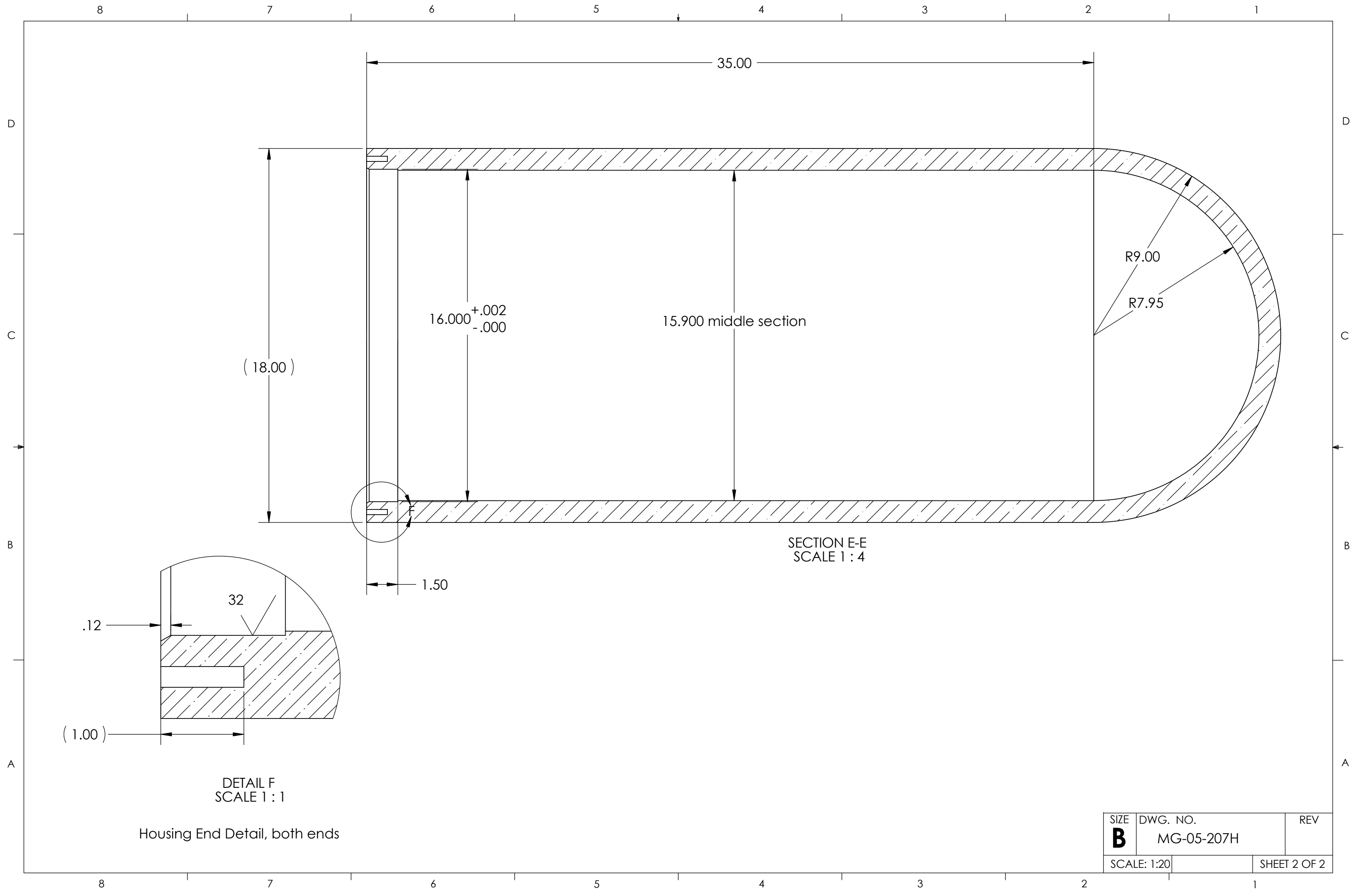


REVISION				
ZONE	REV	DESCRIPTION	DATE	APP

For quotation purposes only
6/1/05

- Notes:
1. Material is 6Al-4V Ti Alloy
 - 2.
 3. Approx. weight: 403 lbs
 - 4.
 5. Part is symmetric about the centerline.
 6. Surface roughness 125 $\sqrt{\text{ }}$ except as noted otherwise.
 7. Break all sharp edges.
 8. Part is rated for 4000m ocean depth service.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Mark Greise Engineering	
DIMENSIONS ARE IN INCHES	DRAWN	M. Greise	17Mar05		
TOLERANCES:	CHECKED				
FRACTIONAL $\pm 1/8"$	ENG APPR.				
ANGULAR: MACH $\pm 1 \text{ deg}$ BEND ± 1	MFG APPR.			TITLE: ESP 4000m Housing	
TWO PLACE DECIMAL $\pm .010$					
THREE PLACE DECIMAL $\pm .005$				SIZE DWG. NO. REV	
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			BMG-05-207H	
MATERIAL	COMMENTS:			SCALE: 1:2	
FINISH				SHEET 1 OF 2	
DO NOT SCALE DRAWING					



SIZE	DWG. NO.	REV
B	MG-05-207H	
SCALE: 1:20		SHEET 2 OF 2