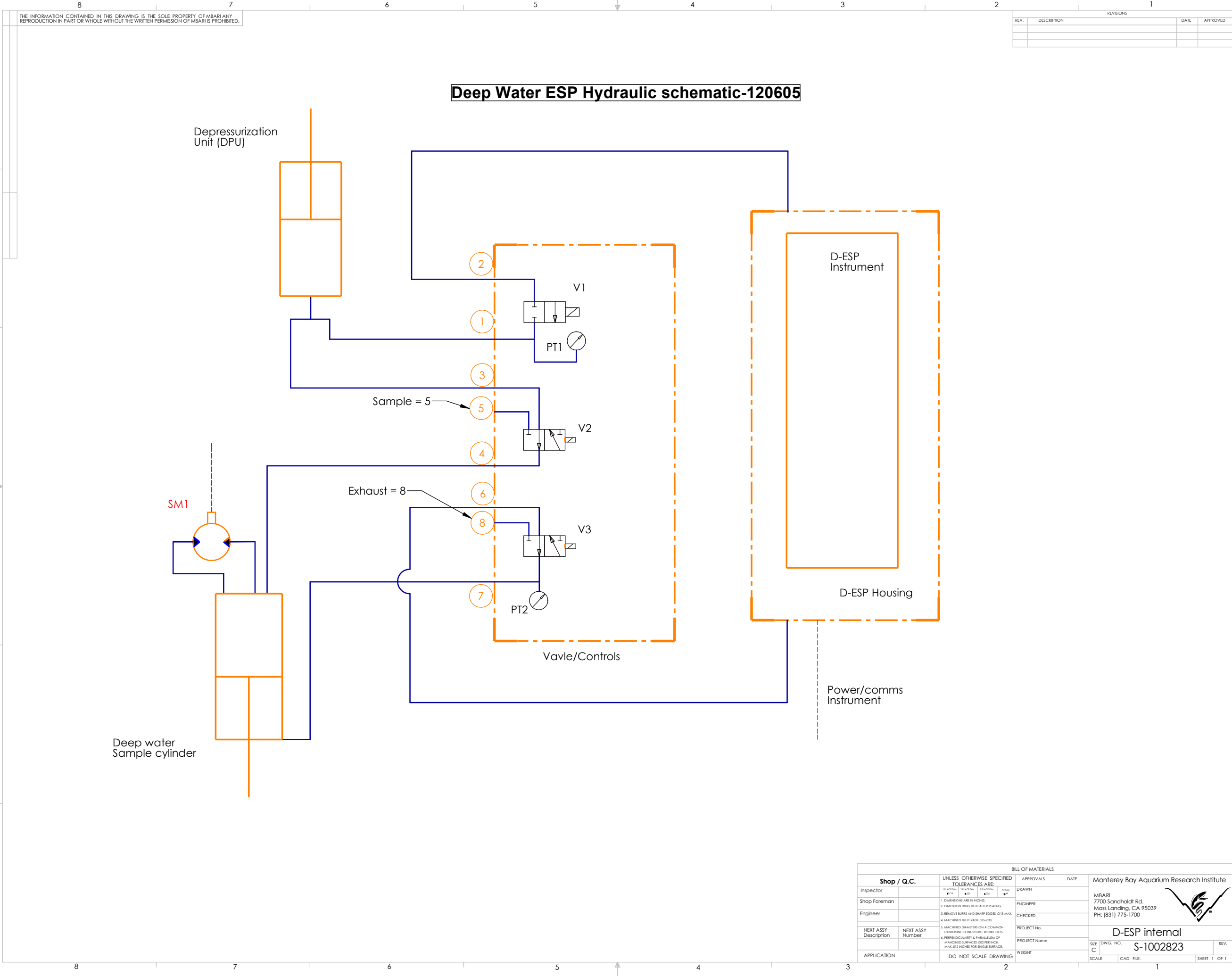




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REV.		DESCRIPTION	REVISIONS		DATE	APPROVED

Shop / Q.C.				UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute	
Inspector				FRACTION	DECIMAL	THICKNESS	ANGLE	DRAWN			MBARI 7700 Sandholdt Rd. Marine Laboratory, CA 95039 Ph: (831) 775-1700 	
Shop Foreman				1/16	.001	.005	°	ENGINEER				
Engineer				1. DIMENSIONS ARE IN INCHES.				CHECKED				
				2. DIMENSION LINES HELD AFTER PLATING.							D-ESP internal	
NEXT ASSY Description		NEXT ASSY Number		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.			SIZE	DWG. NO.
				4. MACHINED FILLET RADIUS .015-.030.				PROJECT NAME			C	S-1002823
				5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCERNING WITHIN .005.				WEIGHT			SCALE	CAD. FILE:
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .015 INCHES FOR SINGLE SURFACE.								SHEET 1 OF 1
APPLICATION				DO NOT SCALE DRAWING								