



BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1/4" MAX BOTH	1/8" MAX EACH	3/16" MAX BOTH	WELD S.W.	DRAWN	10/26/2005 9:01:33 AM	Monterey Bay Aquarium Research Institute	
Shop Foreman		1. DIMENSIONS ARE IN INCHES.				ENGINEER	M.BROWN	MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 PH: (831) 775-1700	
Engineer		2. DIMENSION LINES HELD AFTER PLATING.				CHECKED			
		3. REMOVE BURRS AND CHAMF EDGES .005 MAX.							
		4. MACHINED FILED RADII .050-0.063				PROJECT NO.	800237	PISTON CAP	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCERNING WITHIN .005				PROJECT Name		SIZE C	DWG. NO.
		6. FORDRILL HOLE 1/8" PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .002 INCHES FOR SINGLE SURFACE.				WEIGHT		SCALE	1002930
APPLICATION		DO NOT SCALE DRAWING						CAD FILE:	SHEET 1 OF 1