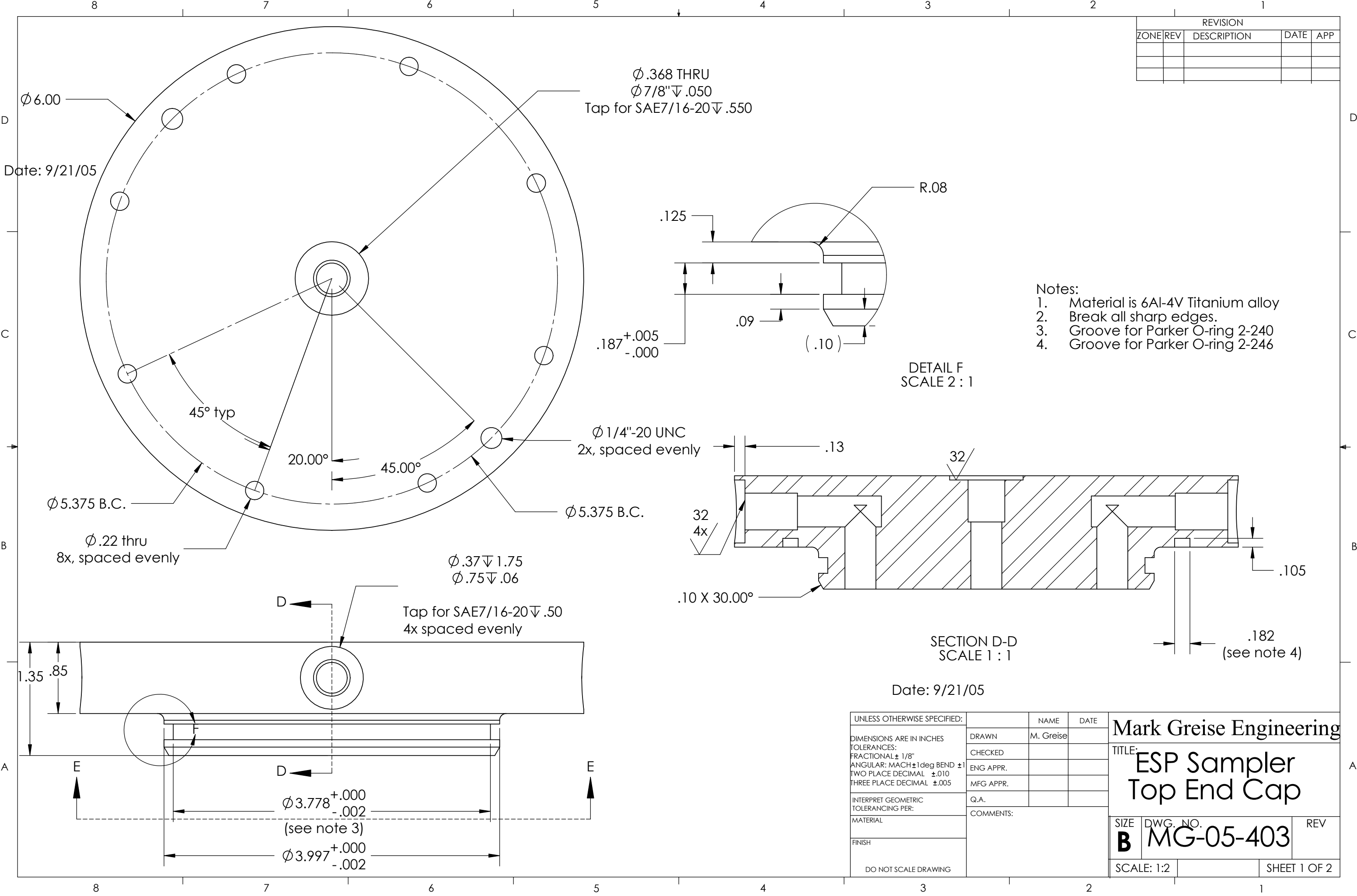




REVISION				
ZONE	REV	DESCRIPTION	DATE	APP

- Notes:
1. Material is 6Al-4V Titanium alloy
 2. Break all sharp edges.
 3. Groove for Parker O-ring 2-240
 4. Groove for Parker O-ring 2-246

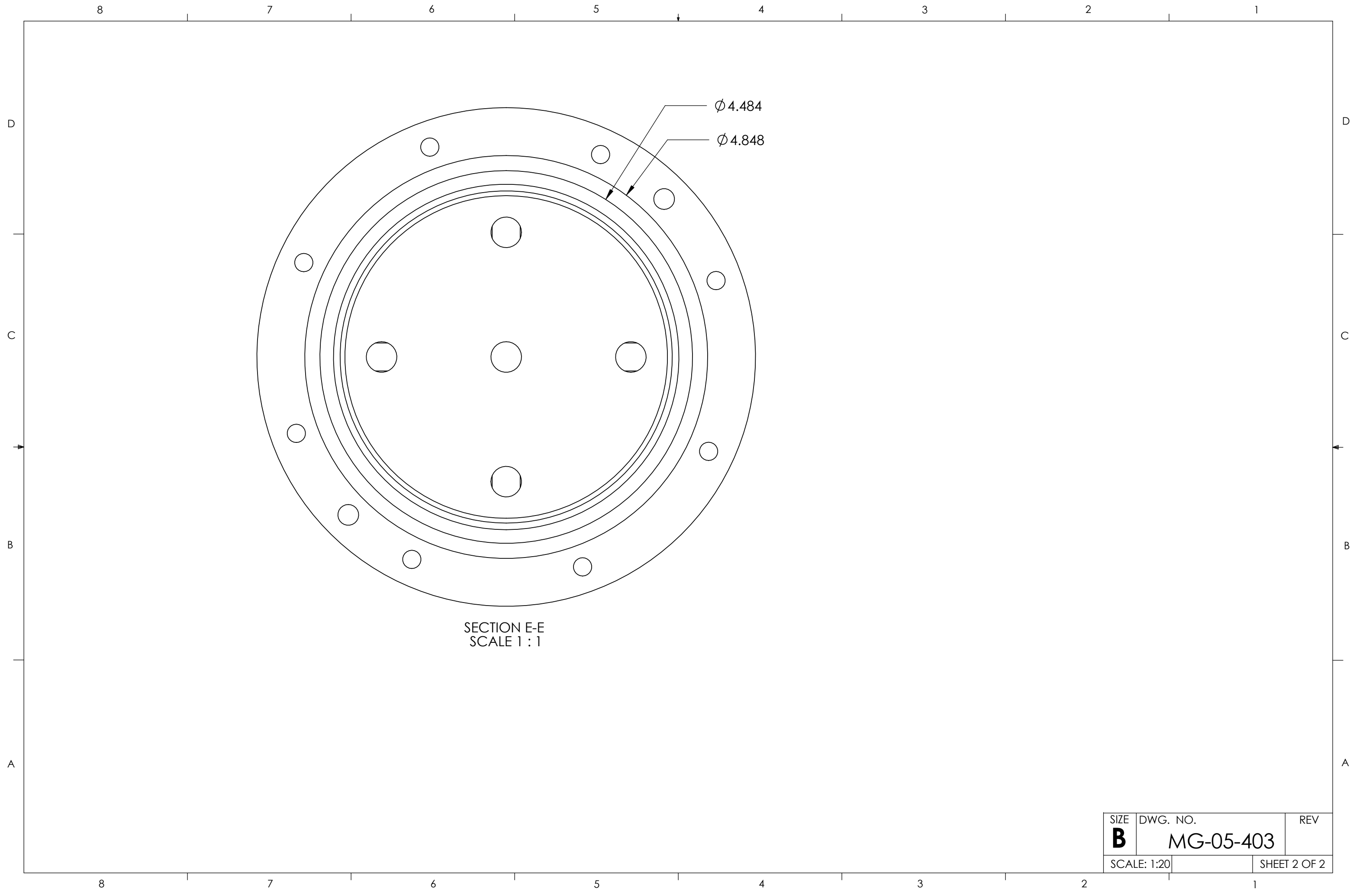
DETAIL F
SCALE 2 : 1

SECTION D-D
SCALE 1 : 1

Date: 9/21/05

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	M. Greise
TOLERANCES:		CHECKED	
FRACTIONAL $\pm 1/8"$		ENG APPR.	
ANGULAR: MACH ± 1 deg BEND ± 1		MFG APPR.	
TWO PLACE DECIMAL $\pm .010$		Q.A.	
THREE PLACE DECIMAL $\pm .005$		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			

Mark Greise Engineering			
TITLE: ESP Sampler Top End Cap			
SIZE	DWG. NO.	REV	
B	MG-05-403		
SCALE: 1:2		SHEET 1 OF 2	



SIZE	DWG. NO.	REV
B	MG-05-403	
SCALE: 1:20		SHEET 2 OF 2