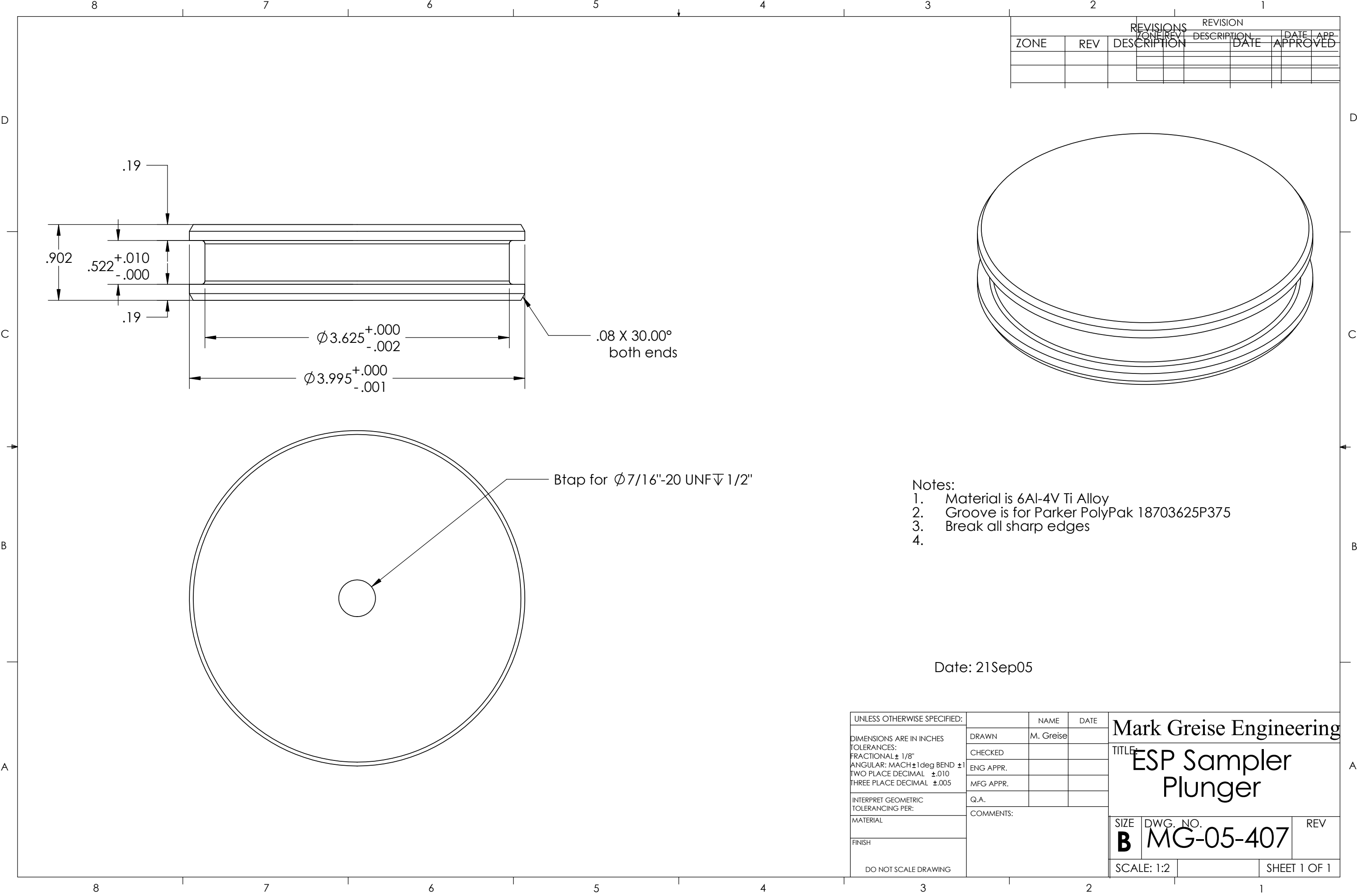




REVISIONS				REVISION			
ZONE	REV	DESCRIPTION	DATE	ZONE	REV	DESCRIPTION	DATE

- Notes:
1. Material is 6Al-4V Ti Alloy
 2. Groove is for Parker PolyPak 18703625P375
 3. Break all sharp edges
 - 4.

Date: 21Sep05

UNLESS OTHERWISE SPECIFIED:		NAME		DATE		Mark Greise Engineering							
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/8" ANGULAR: MACH ± 1deg BEND ± 1 TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005		DRAWN	M. Greise							TITLE: ESP Sampler Plunger			
		CHECKED											
		ENG APPR.											
INTERPRET GEOMETRIC TOLERANCING PER:		MFG APPR.				SIZE DWG. NO. REV B MG-05-407							
		Q.A.											
MATERIAL		COMMENTS:				SCALE: 1:2 SHEET 1 OF 1							
FINISH													
DO NOT SCALE DRAWING													