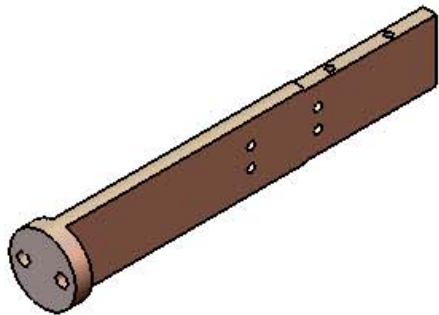
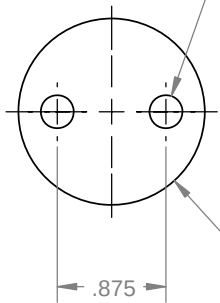


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| REV. |  | DESCRIPTION | REVISIONS |  | DATE | APPROVED |
|------|--|-------------|-----------|--|------|----------|
|      |  |             |           |  |      |          |
|      |  |             |           |  |      |          |
|      |  |             |           |  |      |          |

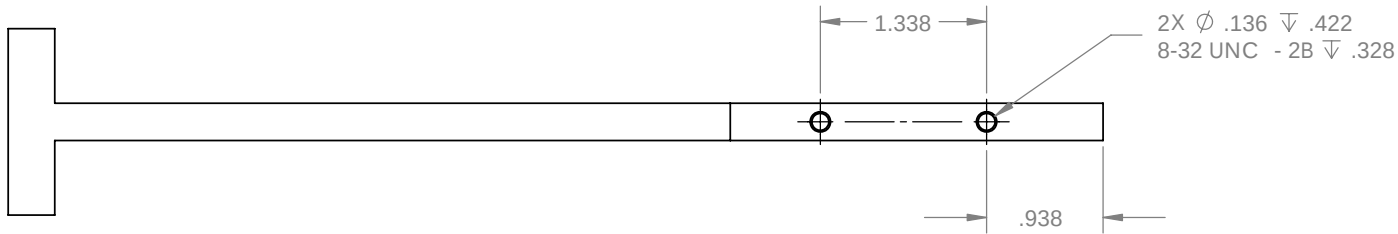


2X  $\phi$  .266 THRU ALL



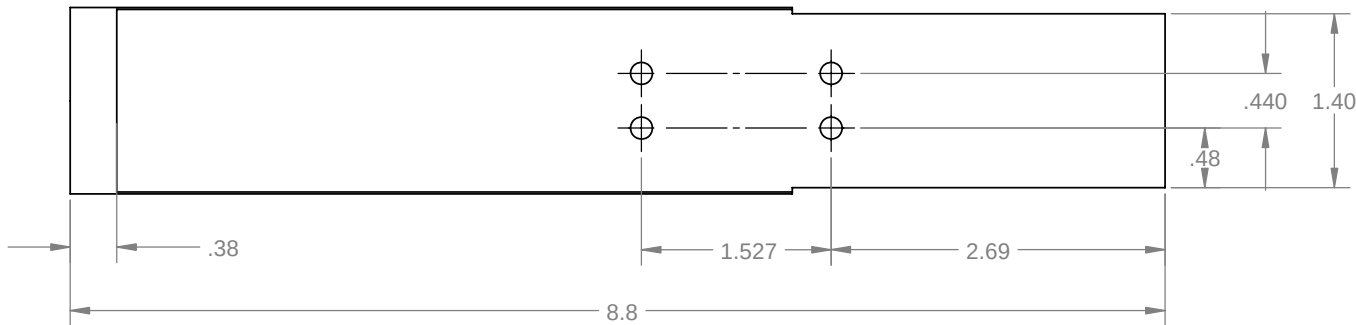
$\phi$  1.50

.875



2X  $\phi$  .136  $\nabla$  .422  
8-32 UNC - 2B  $\nabla$  .328

.938



.440

.48

1.40

1.527

2.69

.136

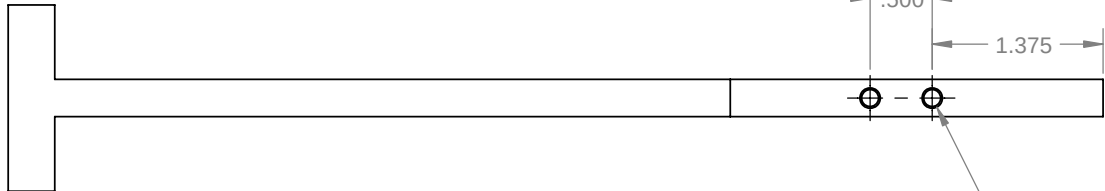
.136

.136

.136

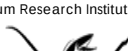
.38

8.8



2X  $\phi$  .136  $\nabla$  .422  
8-32 UNC - 2B  $\nabla$  .328

| BILL OF MATERIALS     |                  |                                                                                                          |                  |                  |            |              |  |                       |  |
|-----------------------|------------------|----------------------------------------------------------------------------------------------------------|------------------|------------------|------------|--------------|--|-----------------------|--|
| Shop / Q.C.           |                  | UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:                                                               |                  |                  |            | APPROVALS    |  | DATE                  |  |
| Inspector             |                  | 1 PLATE DIA .015                                                                                         | 2 PLATE DIA .015 | 3 PLATE DIA .015 | ANGLE 1/2" | DRAWN        |  |                       |  |
| Shop Foreman          |                  | 1. DIMENSIONS ARE IN INCHES.                                                                             |                  |                  |            | ENGINEER     |  | 11/11/2005 8:22:13 AM |  |
| Engineer              |                  | 2. DIMENSION LIMITS HELD AFTER PLATING.                                                                  |                  |                  |            | CHECKED      |  |                       |  |
|                       |                  | 3. REMOVE BURRS AND SHARP EDGES .015 MAX.                                                                |                  |                  |            | PROJECT NO.  |  | 800237                |  |
|                       |                  | 4. MACHINED FILLET RADIUS .015-.030.                                                                     |                  |                  |            | PROJECT NAME |  |                       |  |
| NEXT ASSY Description | NEXT ASSY Number | 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.                                     |                  |                  |            | WEIGHT       |  |                       |  |
|                       |                  | 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .002 INCHES FOR SINGLE SURFACE. |                  |                  |            | SCALE        |  | DWG. NO. P-1002918    |  |
| APPLICATION           |                  | DO NOT SCALE DRAWING                                                                                     |                  |                  |            | CAD FILE:    |  | SHEET 1 OF 1          |  |



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valve stand