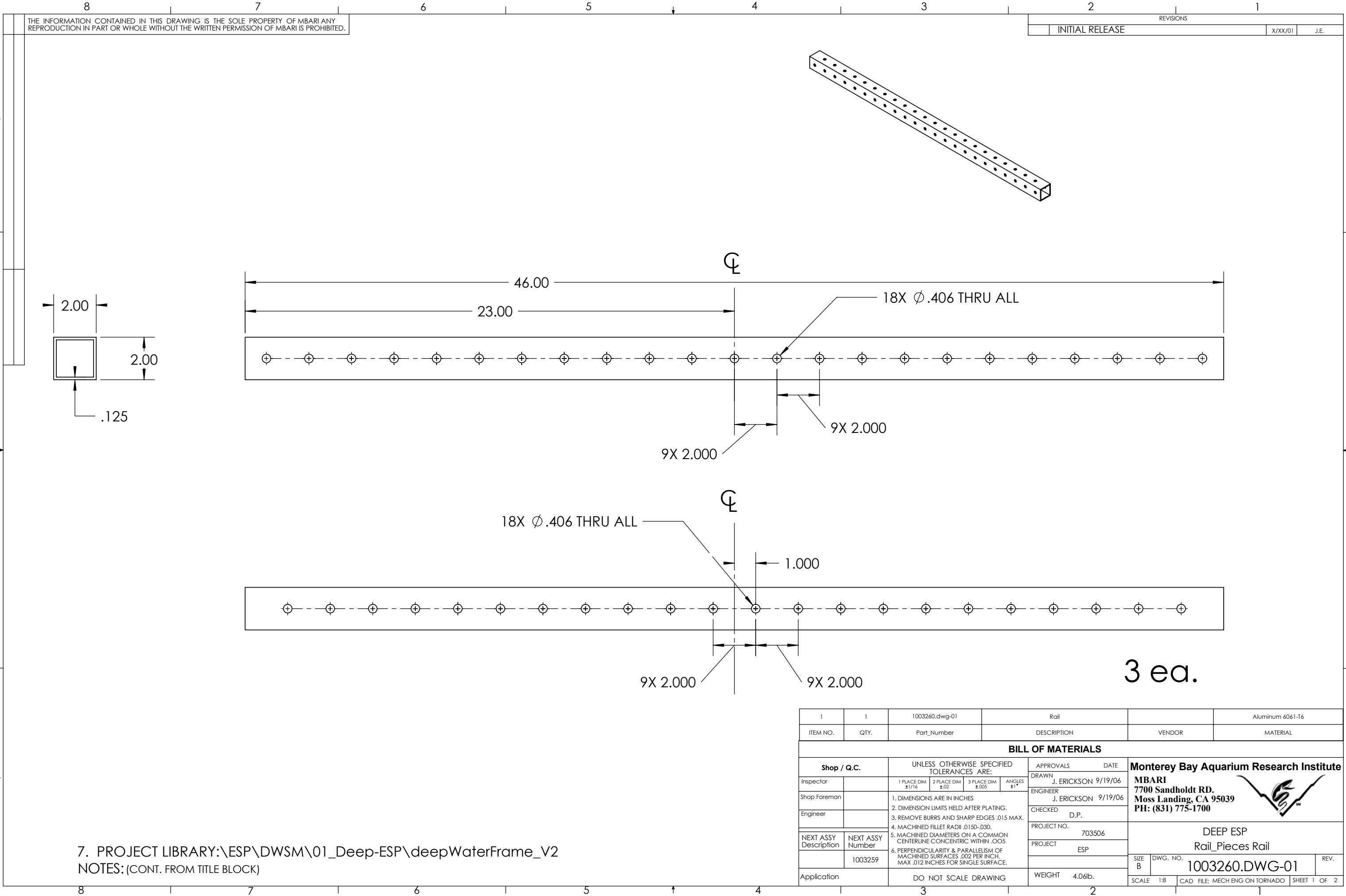




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. PROJECT LIBRARY:\ESP\DWSM\01_Deep-ESP\deepWaterFrame_V2
NOTES: (CONT. FROM TITLE BLOCK)

1	1	1003260.dwg-01	Rail		Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN	J. ERICKSON 9/19/06
Engineer				ENGINEER	J. ERICKSON 9/19/06
NEXT ASSY Description	NEXT ASSY Number			CHECKED	D.P.
	1003259			PROJECT NO.	703506
Application		DO NOT SCALE DRAWING		PROJECT	ESP
				WEIGHT	4.06lb.
				SIZE B	DWG. NO. 1003260.DWG-01
				SCALE 1:8	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2

3 ea.

Monterey Bay Aquarium Research Institute

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Moss Landing, CA 95039

PH: (831) 775-1700

DEEP ESP
Rail_Pieces Rail

