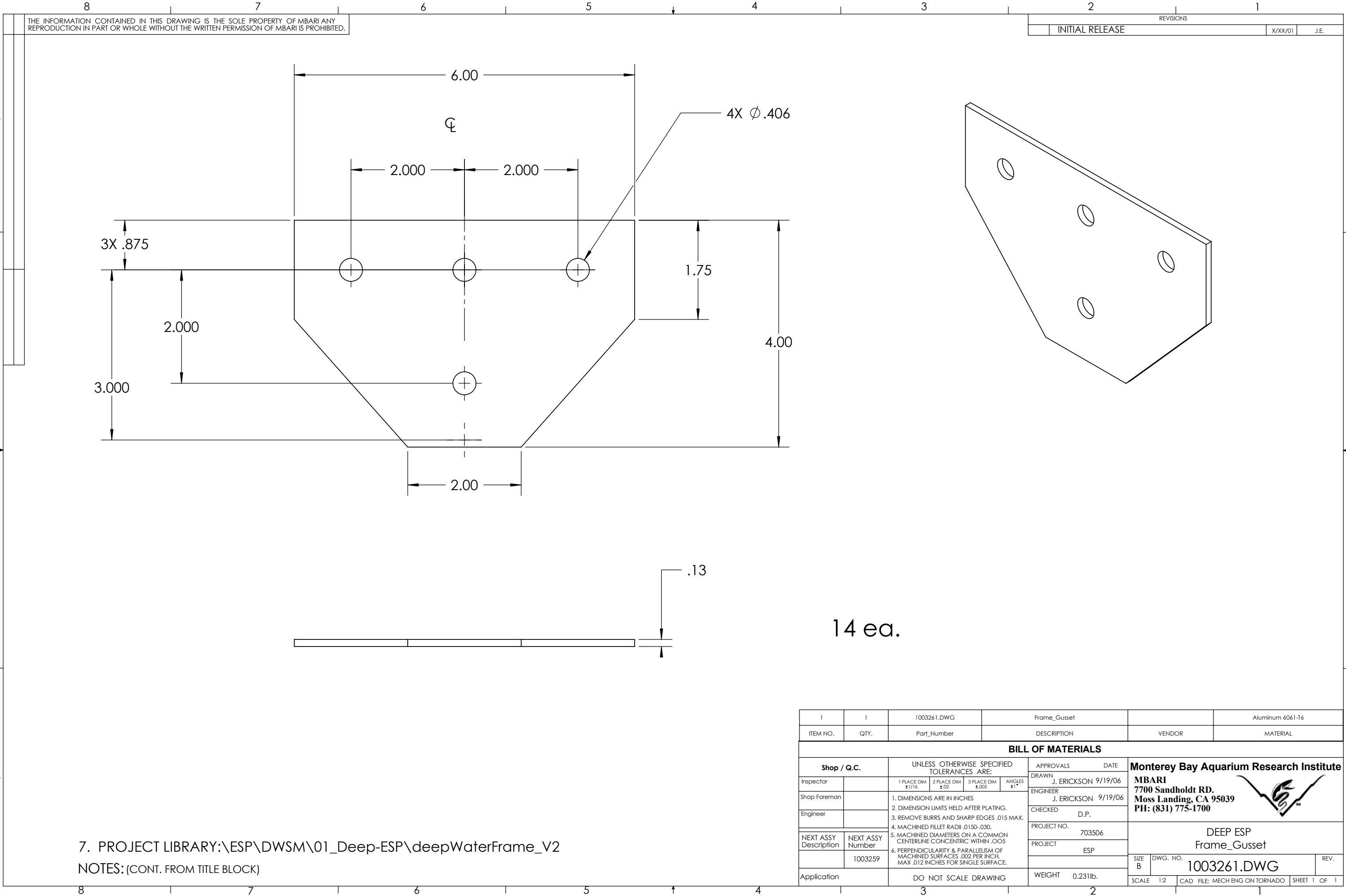




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. PROJECT LIBRARY:\ESP\DWSM\01_Deep-ESP\deepWaterFrame_V2
NOTES: (CONT. FROM TITLE BLOCK)

1	1	1003261.DWG	Frame_Gusset		Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	J. ERICKSON 9/19/06
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	J. ERICKSON 9/19/06
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CHECKED	D.P.
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	703506
	1003259			PROJECT	ESP
Application		DO NOT SCALE DRAWING		WEIGHT	0.231lb.
				SIZE B	DWG. NO. 1003261.DWG
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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DEEP ESP
Frame_Gusset