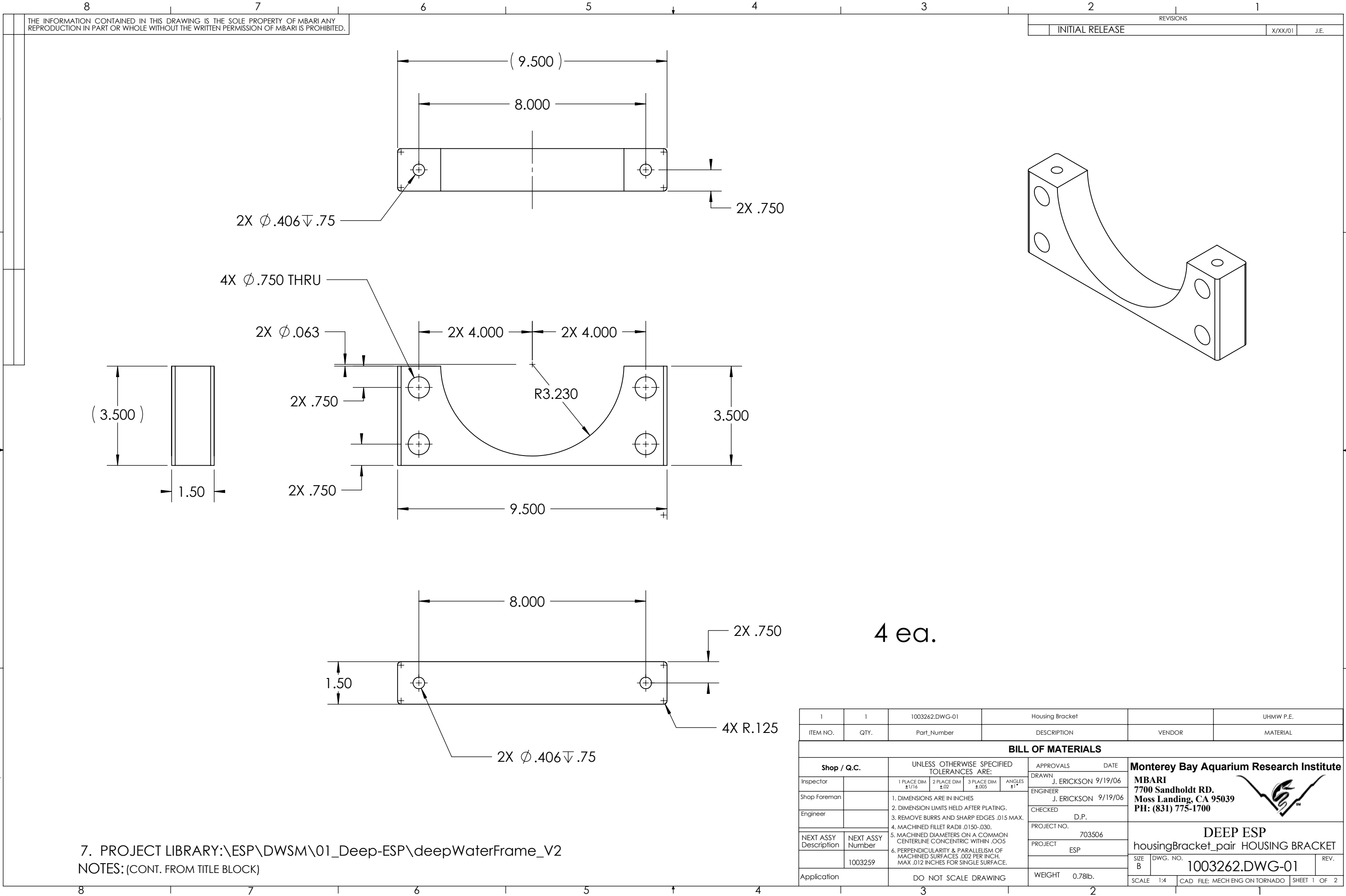




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REVISIONS		
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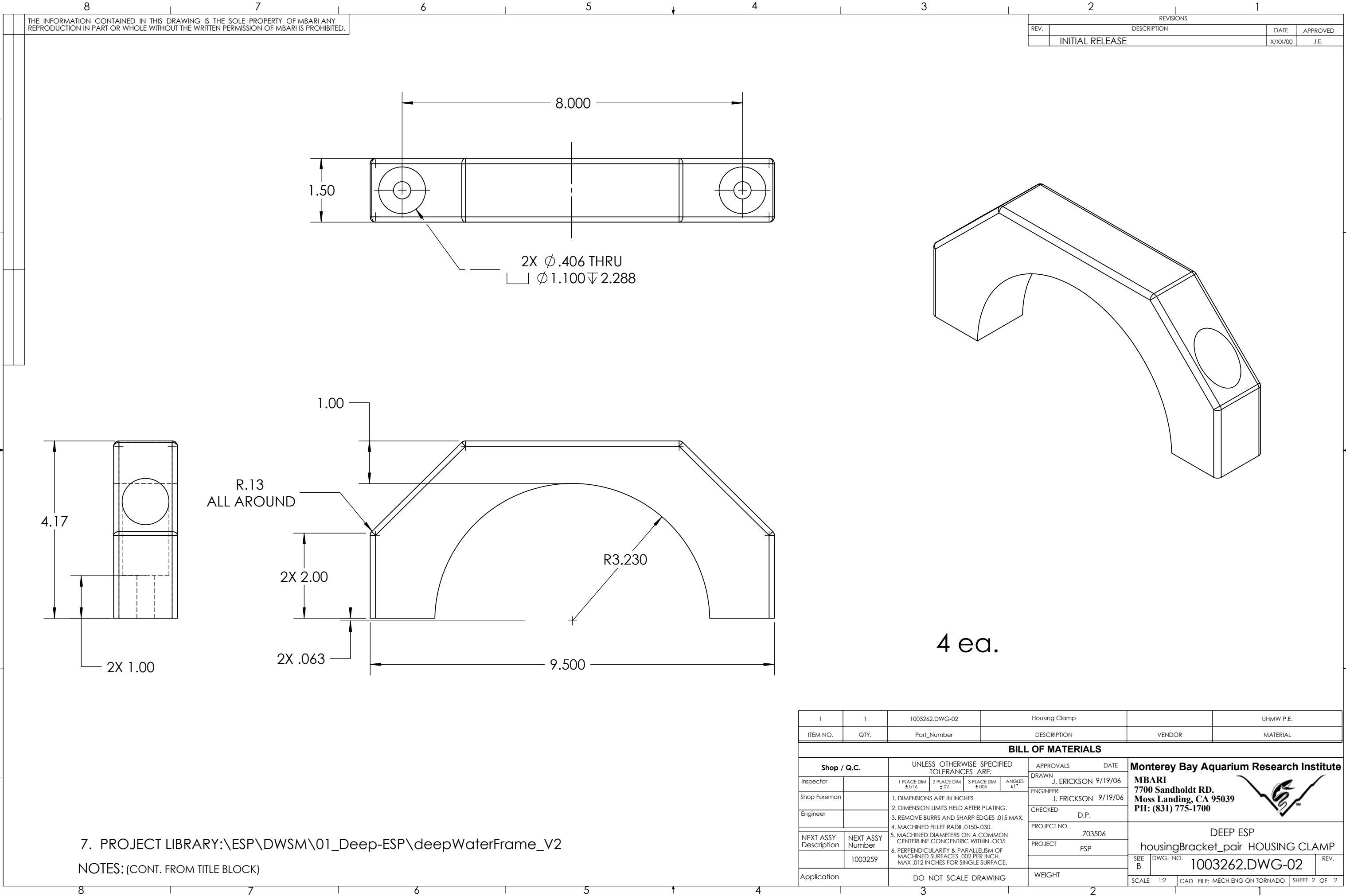


DEEP ESP
housingBracket_pair HOUSING BRACKET

SIZE B	DWG. NO. 1003262.DWG-01	REV.
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1	1	1003262.DWG-01	Housing Bracket		UHMW P.E.
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	J. ERICKSON 9/19/06
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	J. ERICKSON 9/19/06
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	D.P.
		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	703506
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	ESP
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.		WEIGHT	0.78lb.
	1003259	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SCALE	1:4
Application		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CAD FILE:	MECH ENG ON TORNADO
		DO NOT SCALE DRAWING		SHEET	1 OF 2

7. PROJECT LIBRARY:\ESP\DWSM\01_Deep-ESP\deepWaterFrame_V2
NOTES:(CONT. FROM TITLE BLOCK)



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

1	1	1003262.DWG-02	Housing Clamp		UHMW P.E.
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN	J. ERICKSON 9/19/06
Engineer				ENGINEER	J. ERICKSON 9/19/06
				CHECKED	D.P.
				PROJECT NO.	703506
NEXT ASSY Description	NEXT ASSY Number			PROJECT	ESP
	1003259				
Application	DO NOT SCALE DRAWING		WEIGHT		
				SCALE	1:2
				CAD FILE:	MECH ENG ON TORNADO
				SHEET	2 OF 2

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DEEP ESP
housingBracket_pair HOUSING CLAMP
SIZE B DWG. NO. 1003262.DWG-02 REV.