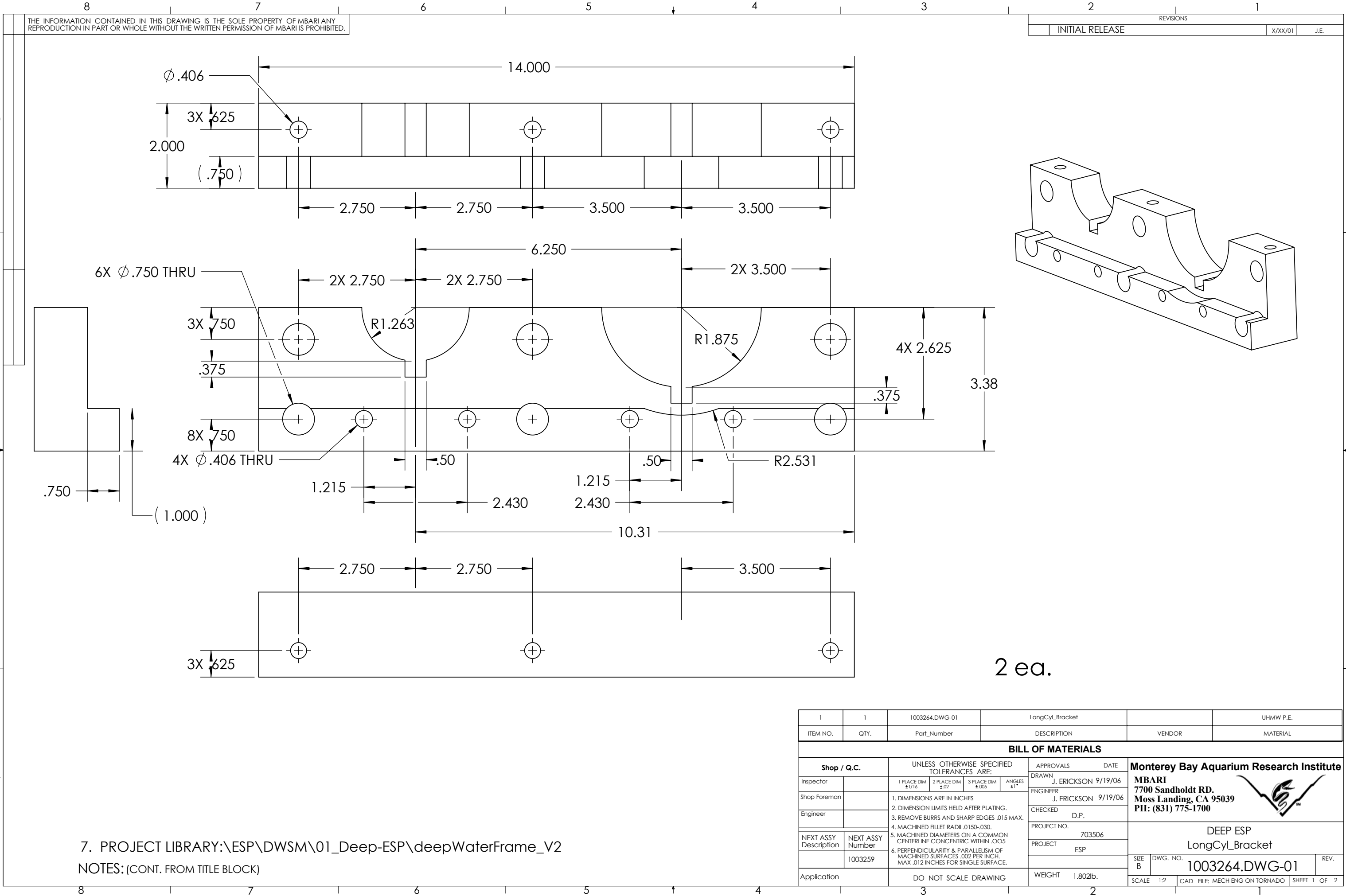
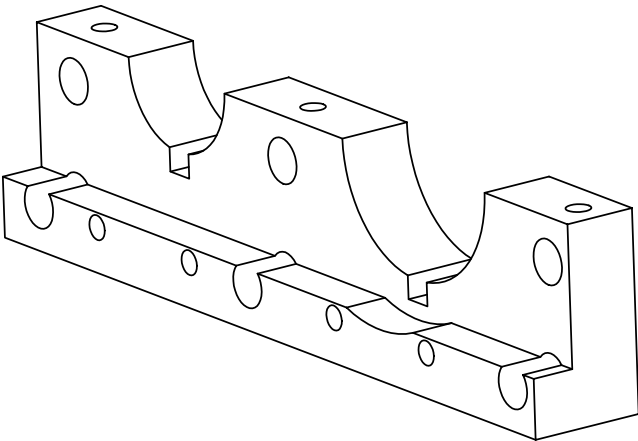




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.



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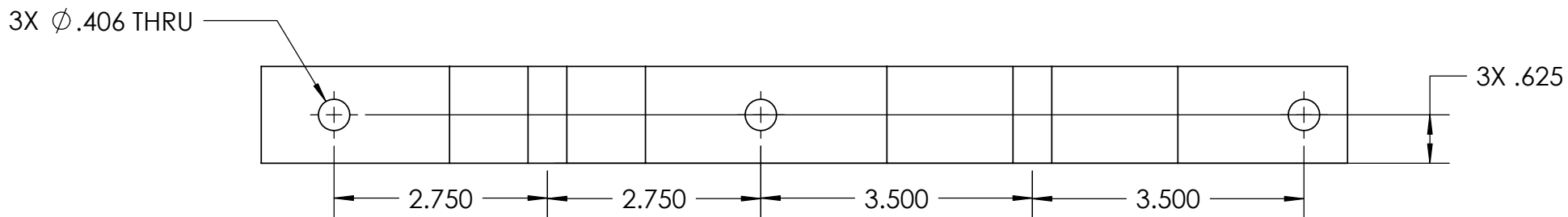
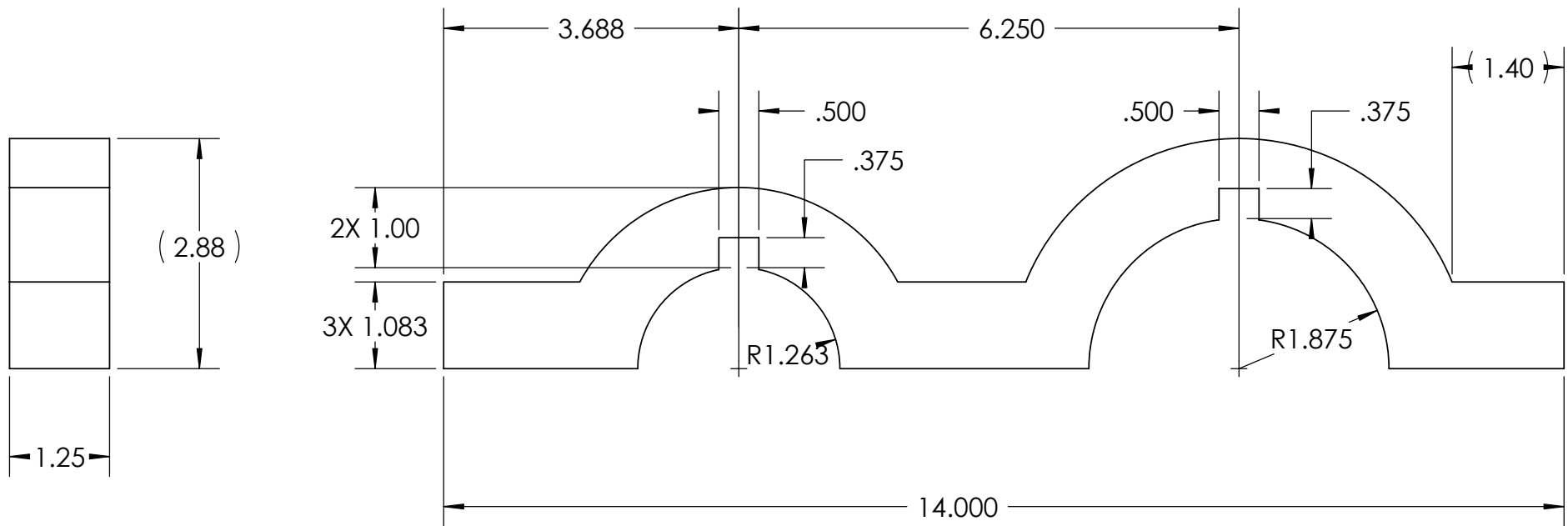
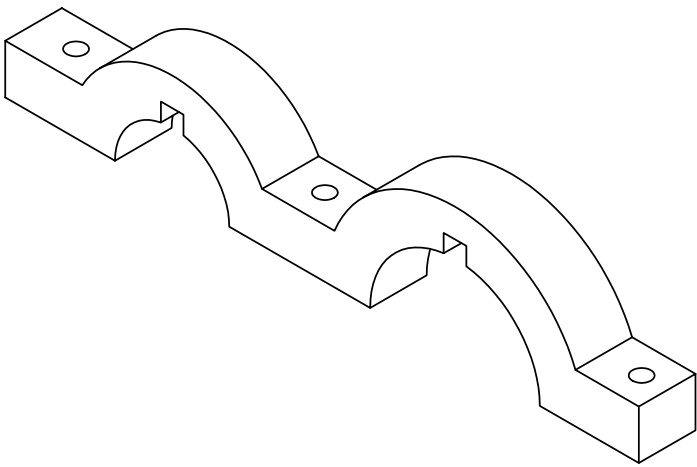
NOTES: (CONT. FROM TITLE BLOCK)

1	1	1003264.DWG-01	LongCyl_Bracket		UHMW P.E.
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN	J. ERICKSON 9/19/06
Engineer				ENGINEER	J. ERICKSON 9/19/06
				CHECKED	D.P.
				PROJECT NO.	703506
NEXT ASSY Description	NEXT ASSY Number			PROJECT	ESP
	1003259				
Application		DO NOT SCALE DRAWING		WEIGHT	1.802lb.
				SIZE B	DWG. NO. 1003264.DWG-01
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



DEEP ESP
LongCyl_Bracket



2 ed.

1	1	1003264.DWG-02	LongCyl_BracketClamp		UHMW P.E.
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Engineer					
NEXT ASSY Description	NEXT ASSY Number				
	1003259	DRAWN J. ERICKSON 9/19/06 ENGINEER J. ERICKSON 9/19/06 CHECKED D.P. PROJECT NO. 703506 PROJECT ESP			
Application		DO NOT SCALE DRAWING		WEIGHT SIZE B DWG. NO. 1003264.DWG-02 SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 2 OF 2	

7. PROJECT LIBRARY:\ESP\DWSM\01_Deep-ESP\deepWaterFrame_V2

NOTES: (CONT. FROM TITLE BLOCK)