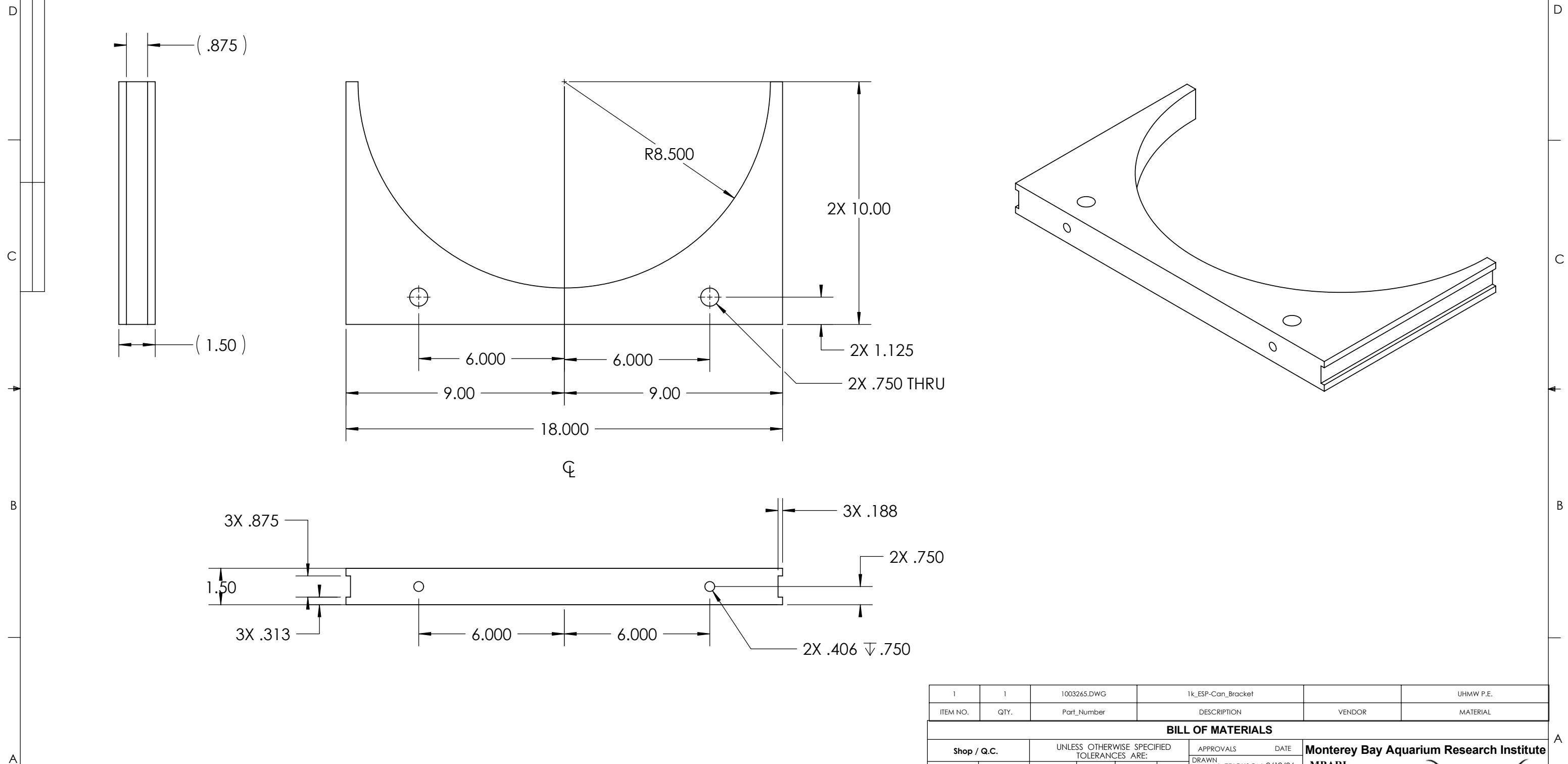




7. PROJECT LIBRARY:\ESP\DWSM\01_Deep-ESP\deepWaterFrame_V2

NOTES: (CONT. FROM TITLE BLOCK)

1	1	1003265.DWG	1k_ESP-Can_Bracket			UHMW P.E.
ITEM NO.	QTY.	Part Number	DESCRIPTION		VENDOR	MATERIAL

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON	9/19/06		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON	9/19/06		
Engineer						CHECKED	D.P.			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	703506			
		PROJECT	ESP		DEEP ESP 1k_ESP-Can_Bracket					
Application		DO NOT SCALE DRAWING				WEIGHT	3.204lb.			
						SIZE B	DWG. NO. 1003265.DWG			REV.
						SCALE 1:4	CAD FILE: MECH ENG ON TORNADO			SHEET 1 OF 1