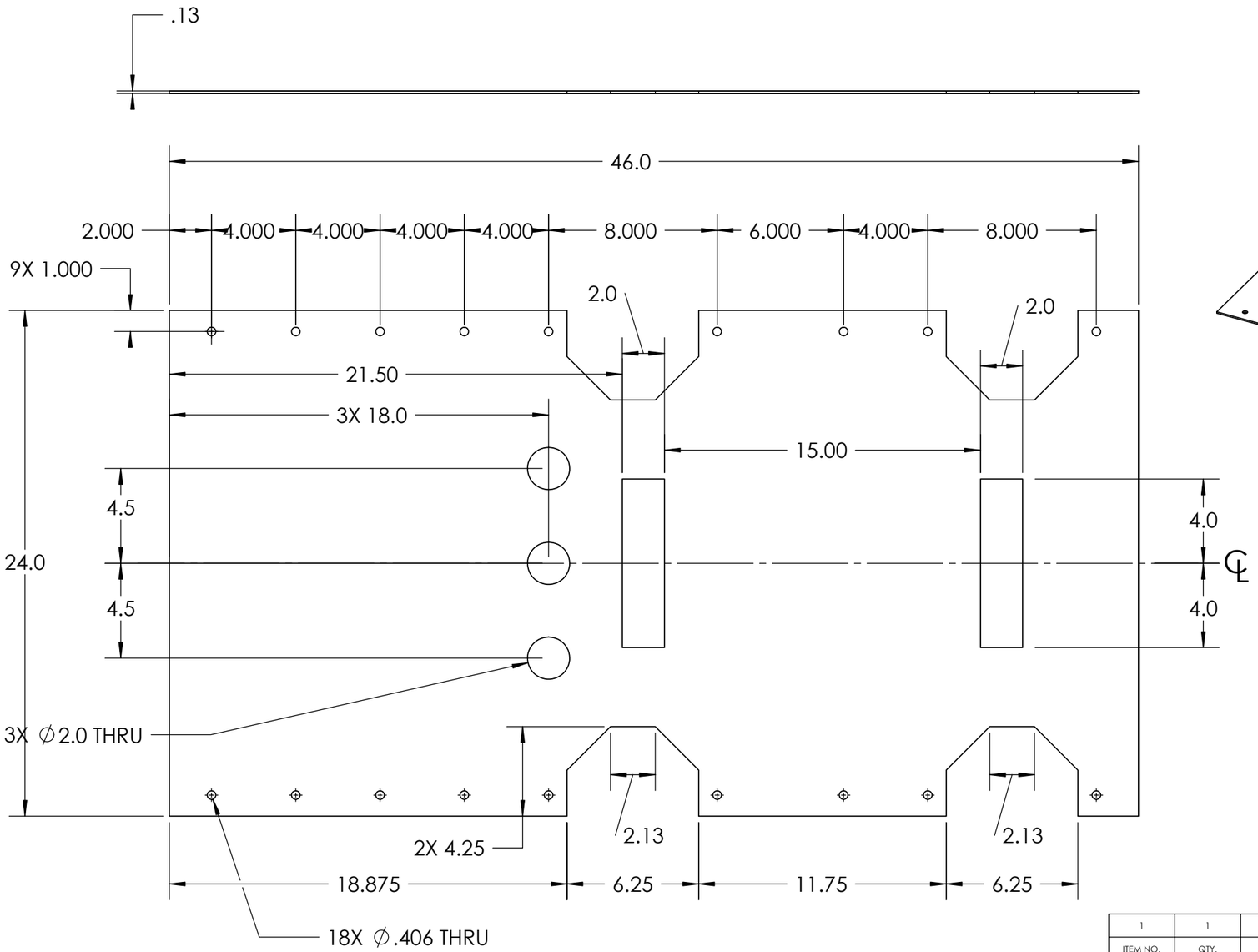
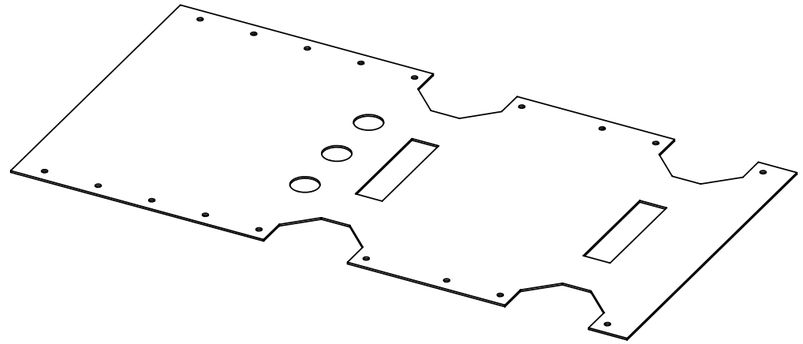
REVISIONS			
	INITIAL RELEASE	X/XX/01	J.E.





8. PROJECT LIBRARY:\ESP\DWSM\01_Deep-ESP\deepWaterFrame_V2

7. All dimensions are symetric about common center lines unless specified otherwise.

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
1	1	1003289.DWG	FRAME_SKID_PLATE		Aluminum 6061-T6

BILL OF MATERIALS

Shop / Q.C.	
Inspector	
Shop Foreman	
Engineer	
NEXT ASSY Description	NEXT ASSY Number
	1003259
Application	

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°

1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

APPROVALS	DATE
DRAWN J. ERICKSON	10/5/06
ENGINEER J. ERICKSON	10/5/06
CHECKED D.P.	
PROJECT NO. 703506	
PROJECT ESP	
WEIGHT 11.839lb.	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

DEEP ESP
frame_Skid_Plate

SIZE	DWG. NO.	REV.
B	1003289.DWG	

SCALE 1:8	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1