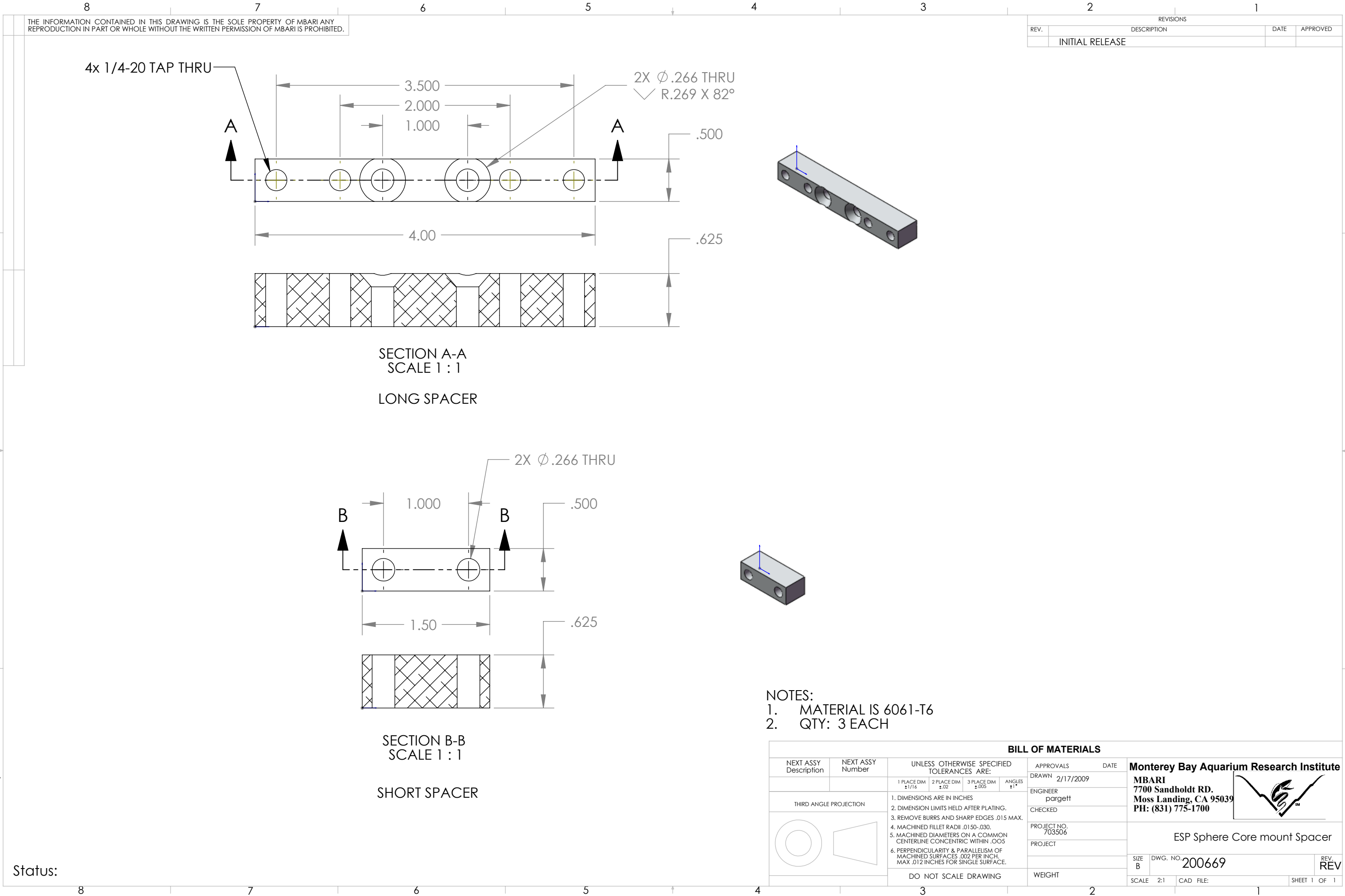




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
		1 PLACE DIM $\pm 1/16$	DRAWN 2/17/2009
		2 PLACE DIM $\pm .02$	ENGINEER pargett
		3 PLACE DIM $\pm .005$	CHECKED
		ANGLES $\pm 1^\circ$	PROJECT NO. 703506
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	PROJECT
		DO NOT SCALE DRAWING	WEIGHT
		SCALE 2:1	CAD FILE:
		SHEET 1 OF 1	REV

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ESP Sphere Core mount Spacer

SIZE B DWG. NO. 200669 REV