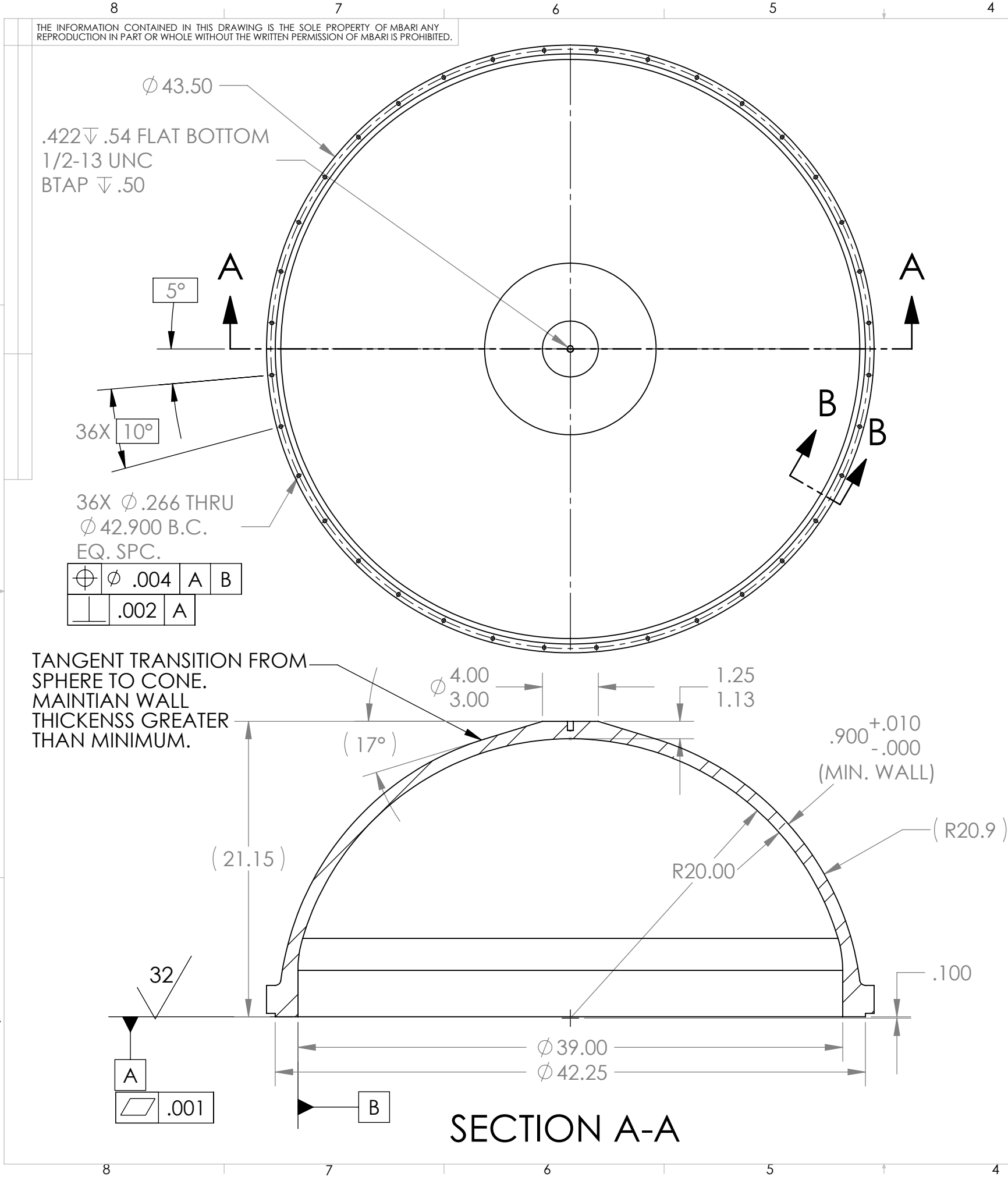
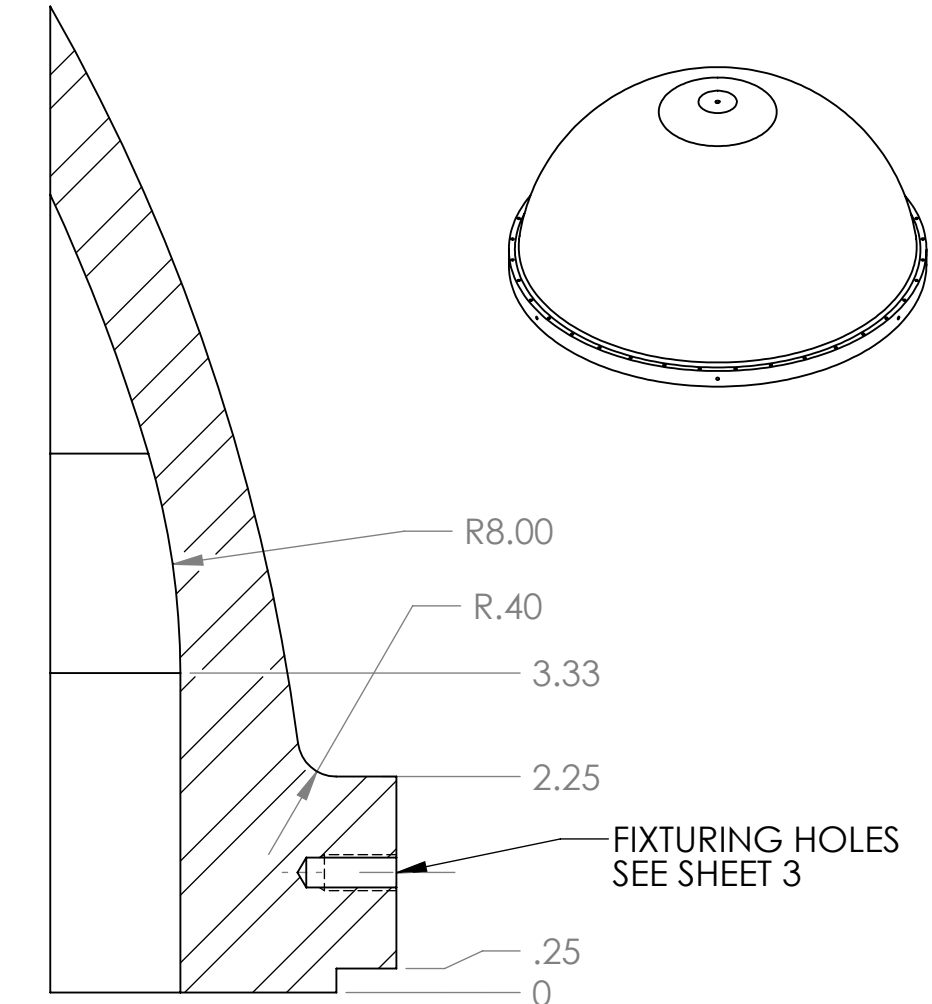




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	FIXTURING HOLES	9/10/08	
B	SHIFTED DOME .100 OFF PLANE OF FACE REDUCED 1/2-13 DRILL DEPTH	10/14/08	



SECTION B-B
SCALE 1 : 2

NOTES:
1. The design depth is 4000m

BILL OF MATERIALS			
Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS	DATE
Inspector	1 PLACE DIM $\pm 1/16$	DRAWN	9/09/2008
Shop Foreman	2 PLACE DIM $\pm .02$	ENGINEER	9/09/2008
Engineer	3 PLACE DIM $\pm .005$	CHECKED	
NEXT ASSY Description	4. MACHINED FILLET RADII .0150-.030.	PROJECT NO.	701312.04
NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	PROJECT	DEEP ESP
Application	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	WEIGHT	
DO NOT SCALE DRAWING		SCALE	1:20
		CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 3

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4000m DEEP ESP SPHERE
TOP

SIZE B DWG. NO. P-200381-07 REV. B