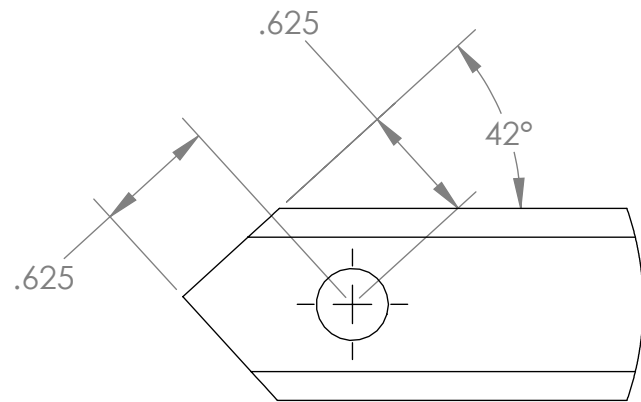
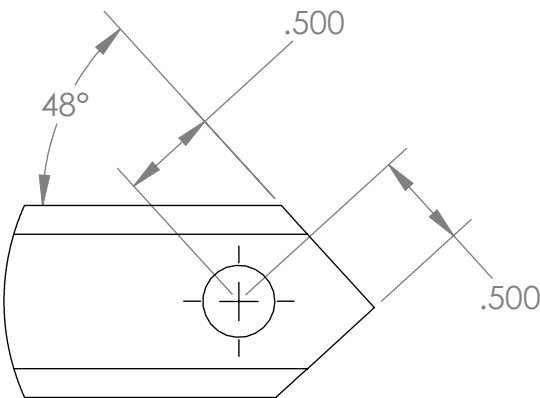


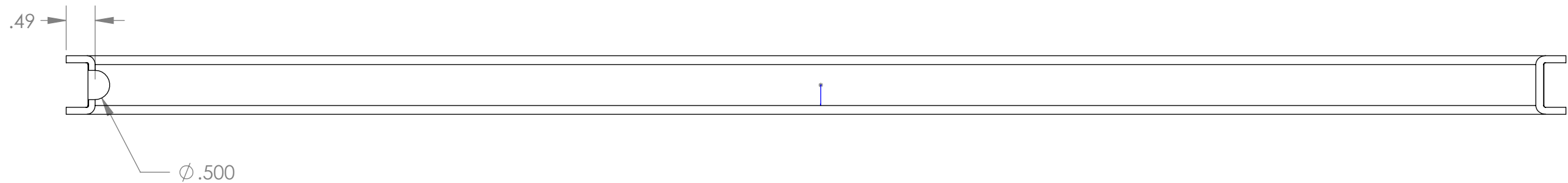
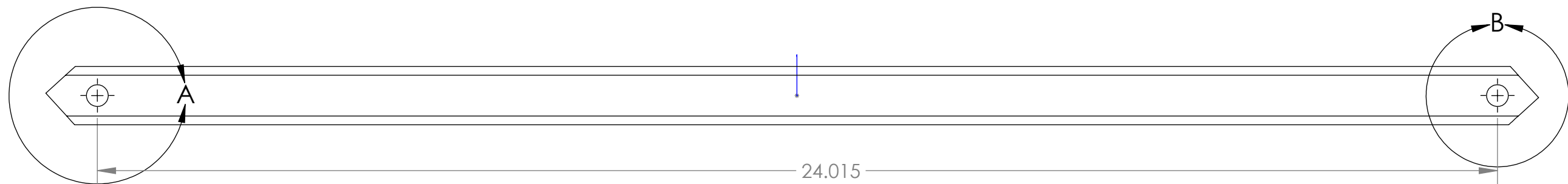
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



DETAIL A
SCALE 1 : 1



DETAIL B
SCALE 1 : 1



BILL OF MATERIALS													
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE				
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN 2/28/2013					
								ENGINEER					
								CHECKED					
								PROJECT NO.					
								PROJECT					
THIRD ANGLE PROJECTION 				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.						MONTEREY BAY AQUARIUM RESEARCH INSTITUTE			
										MBARI			
										7700 Sandholdt RD.			
				Moss Landing, CA 95039									
				PH: (831) 775-1700									
				TIEROD4									
				SIZE B		DWG. NO.		REV. REV					
				SCALE 1:8		CAD FILE:		SHEET 1 OF 1					

Status: