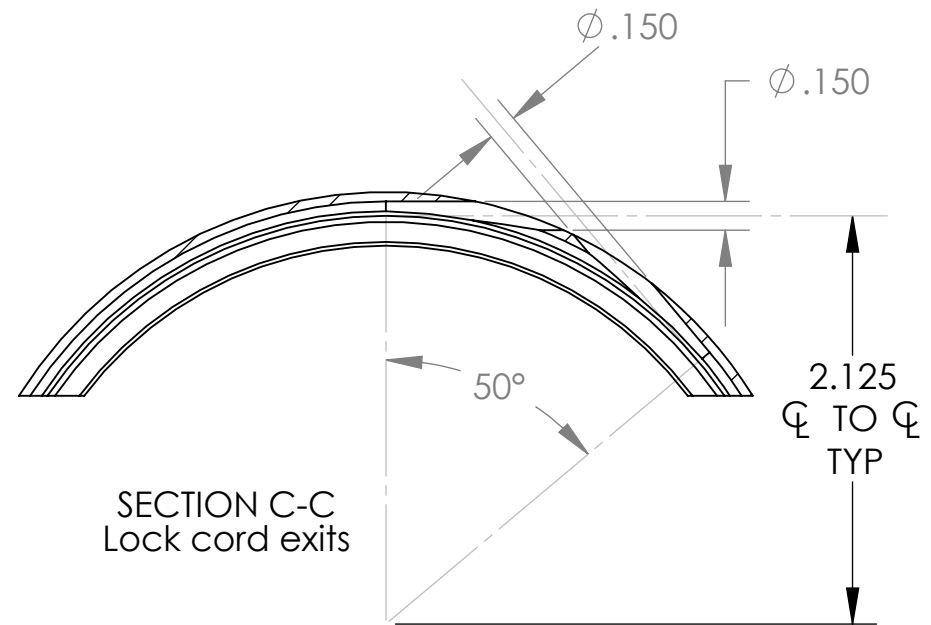
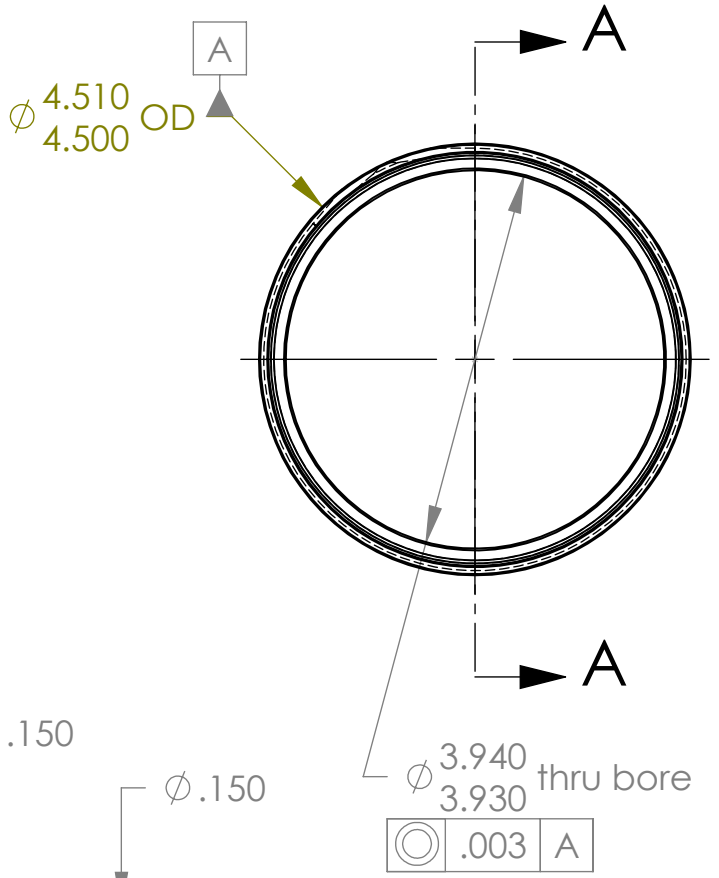
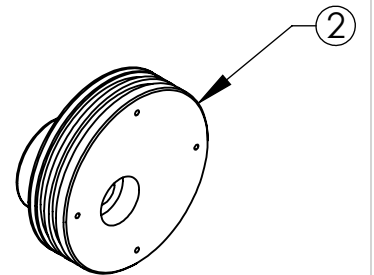
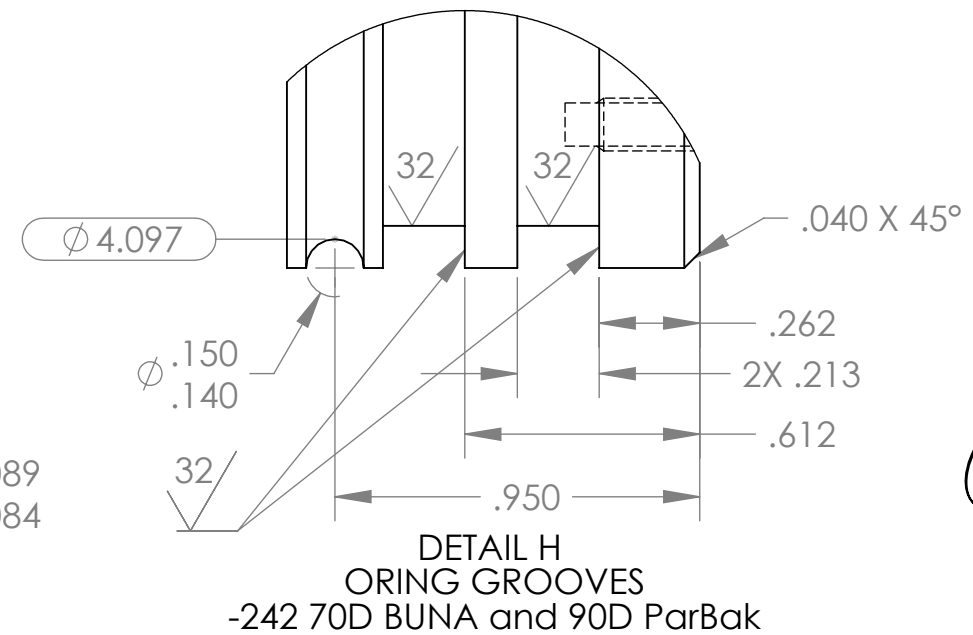
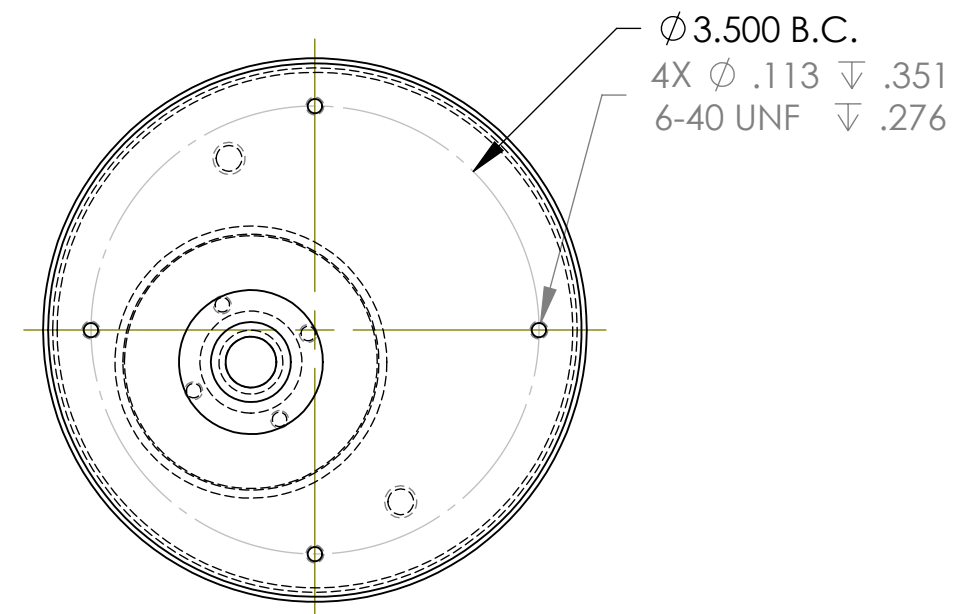


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1.0	INITIAL RELEASE		



1	1@	P-200929	Housing	Gr 5 Titanium	
ITEM NO.	QTY	PART NO.	DESCRIPTION		MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute  7700 Sandholdt Rd. Moss Landing, CA 95039 PH: (408) 775-1700
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN Target	08/17/10	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER		
			CHECKED		
			PROJECT NO.	703915	
			PROJECT	ASTEP II	
NEXT ASSY	USED ON	APPLICATION		DO NOT SCALE DRAWING	WEIGHT
		SIZE B	DWG. NO.		REV. -
		SCALE	CAD FILE: TORNADO/CHEM/SWFILES		SHEET 1 OF 3

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1.0	INITIAL RELEASE		



2	1@	P-200930	Sensor endcap	Gr 5 Ti
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	4 ANGLES ±1°	DRAWN Pargett 08/17/10
1. DIMENSIONS ARE IN INCHES				ENGINEER
2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 703915
4. MACHINED FILLET RADII .0150-.030.				PROJECT ASTEP II
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				SIZE B
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				DWG. NO.
DO NOT SCALE DRAWING				REV. -
WEIGHT				SCALE
				CAD FILE: TORNADO/CHEM/SWFILES SHEET 2 OF 3

