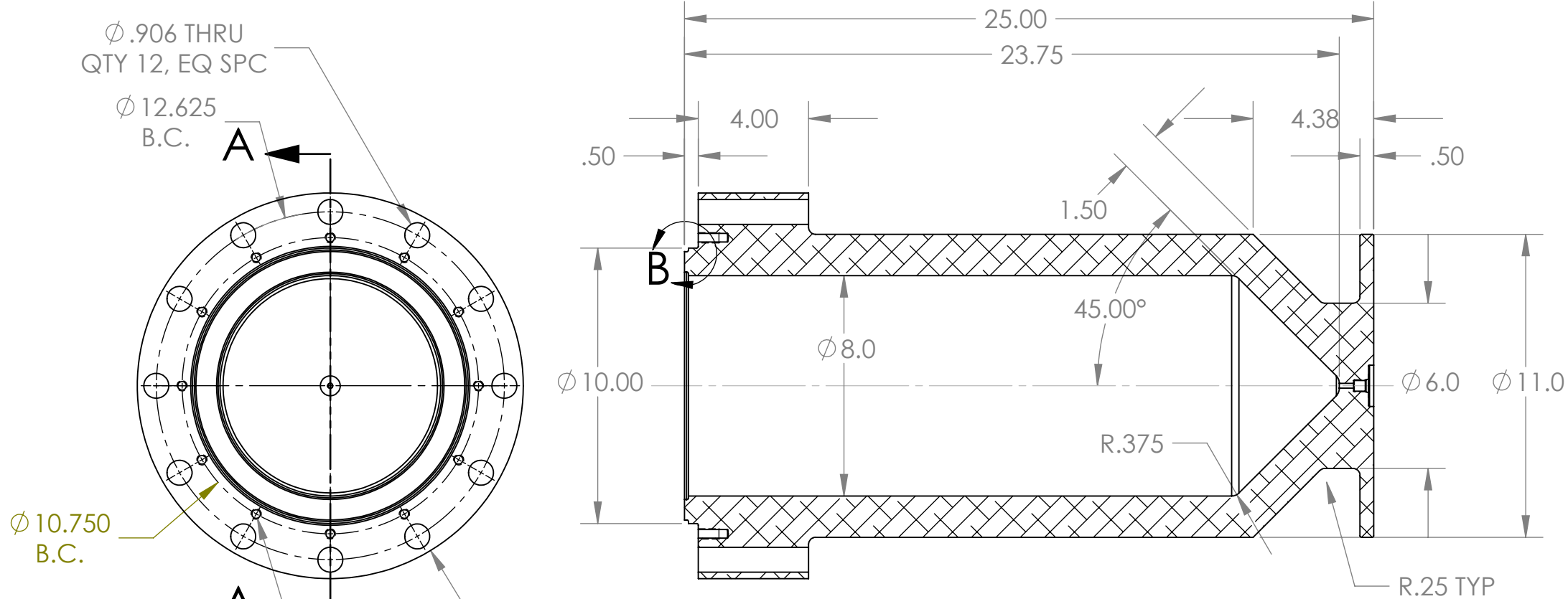


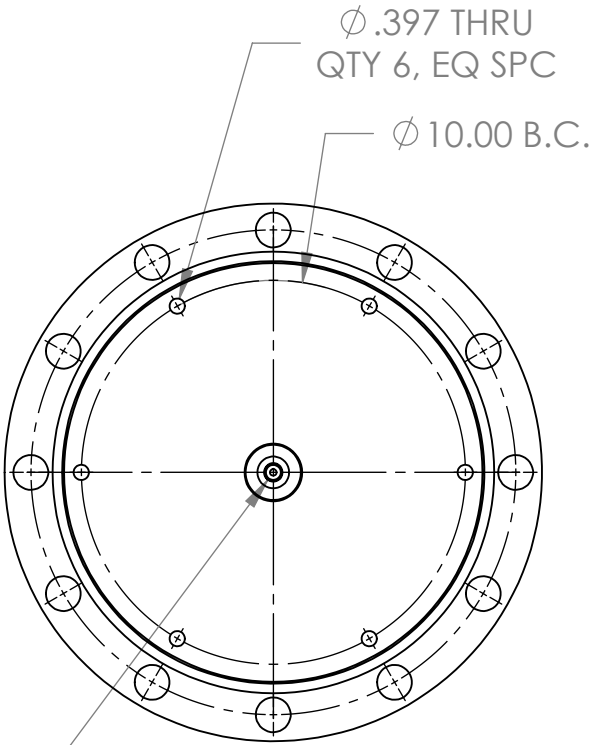
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			



SECTION A-A

#4 SAE PORT
Ø .172 THRU HOLE
Ø 1.5 C-BORE .188 DEEP



FOR QUOTATION ONLY

- Notes:
1. Material is 6061-T6 Al
 2. Hard anodize per MIL-A-8625, Type 3 w/ dichromate seal. Surface buildup .0006" to .0008".
 3. Design depth is 4000m for this housing

BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN NAME	9/27/00	
Engineer				ENGINEER NAME	9/27/00	
				CHECKED		
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. XXX	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  P-200548-08 BELL HOUSING	
				PROJECT ZZZZZZZZ		
Application		DO NOT SCALE DRAWING		WEIGHT		
				SIZE B	DWG. NO.	
				SCALE 1:10	CAD FILE:	
				SHEET 1 OF 1		

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