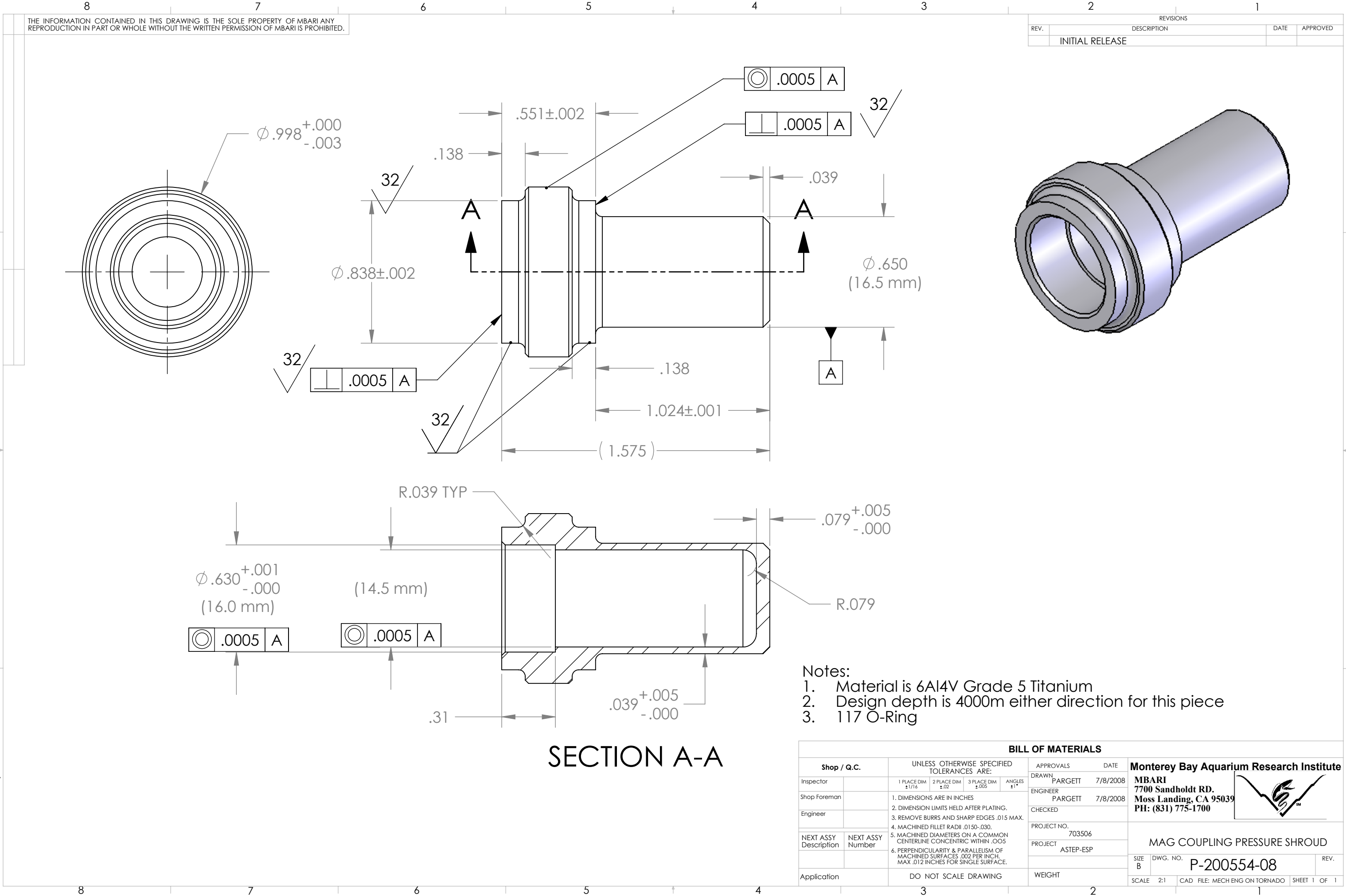




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

- Notes:
1. Material is 6Al4V Grade 5 Titanium
 2. Design depth is 4000m either direction for this piece
 3. 117 O-Ring

SECTION A-A

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS
Inspector		1 PLACE DIM ±1/16	DATE
Shop Foreman		2 PLACE DIM ±.02	DRAWN PARGETT 7/8/2008
Engineer		3 PLACE DIM ±.005	ENGINEER PARGETT 7/8/2008
NEXT ASSY Description	NEXT ASSY Number	ANGLES ±1°	CHECKED
		1. DIMENSIONS ARE IN INCHES	PROJECT NO. 703506
		2. DIMENSION LIMITS HELD AFTER PLATING.	PROJECT ASTEP-ESP
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	WEIGHT
		4. MACHINED FILLET RADII .0150-.030.	SCALE 2:1
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	CAD FILE: MECH ENG ON TORNADO
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	SHEET 1 OF 1
Application	DO NOT SCALE DRAWING		

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MAG COUPLING PRESSURE SHROUD

SIZE B DWG. NO. P-200554-08 REV.