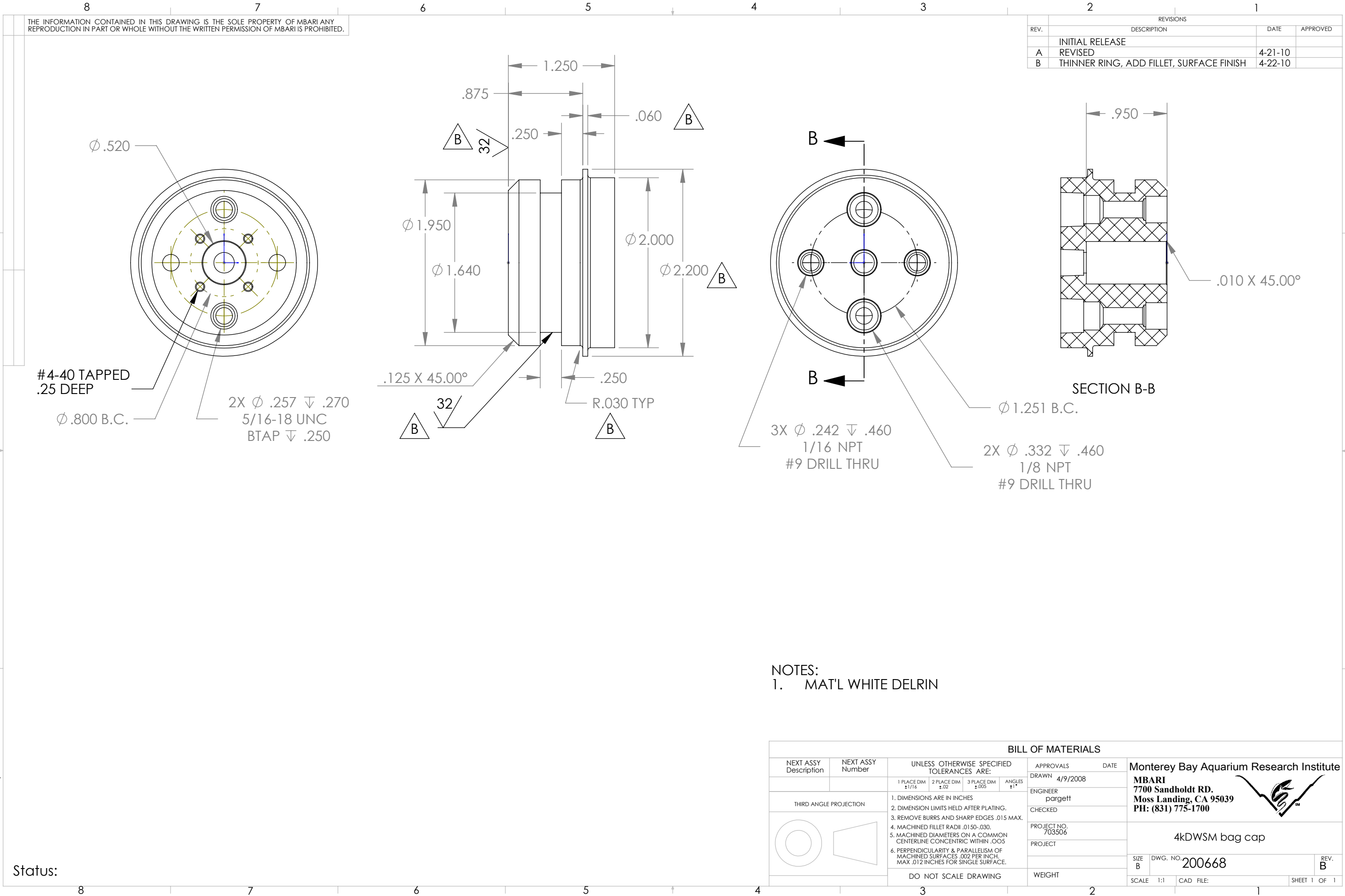




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	REVISED	4-21-10	
B	THINNER RING, ADD FILLET, SURFACE FINISH	4-22-10	

#4-40 TAPPED
.25 DEEP
Ø .800 B.C.
2X Ø .257 ∇ .270
5/16-18 UNC
BTAP ∇ .250

1.250
.875
.250
.060
Ø 1.950
Ø 1.640
Ø 2.000
Ø 2.200
.125 X 45.00°
32/
.250
R.030 TYP

3X Ø .242 ∇ .460
1/16 NPT
#9 DRILL THRU
Ø 1.251 B.C.
2X Ø .332 ∇ .460
1/8 NPT
#9 DRILL THRU

SECTION B-B

.010 X 45.00°

NOTES:
1. MAT'L WHITE DELRIN

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN	4/9/2008		
						ENGINEER	pargett		
						CHECKED			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.	703506	4kDWSM bag cap	
						PROJECT			
						WEIGHT		SIZE B	REV. B
		DO NOT SCALE DRAWING						DWG. NO. 200668	
								SCALE 1:1	SHEET 1 OF 1

Status: