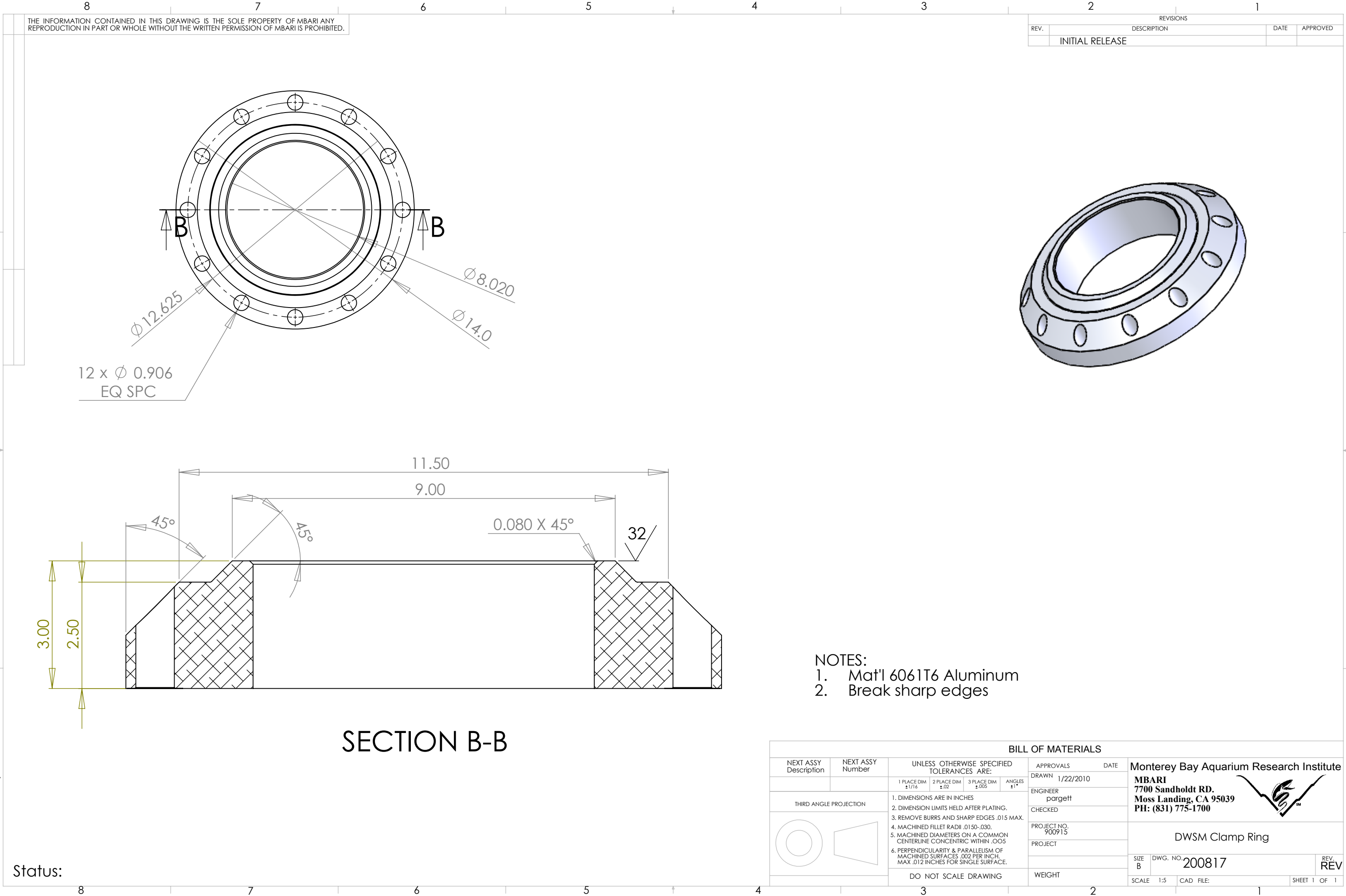




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

- NOTES:
- Mat'l 6061T6 Aluminum
 - Break sharp edges

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
		1 PLACE DIM $\pm 1/16$	DRAWN 1/22/2010
		2 PLACE DIM $\pm .02$	ENGINEER pargett
		3 PLACE DIM $\pm .005$	CHECKED
		ANGLES $\pm 1^\circ$	PROJECT NO. 900915
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES	PROJECT
		2. DIMENSION LIMITS HELD AFTER PLATING.	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
		DO NOT SCALE DRAWING	WEIGHT
			SCALE 1:5
			CAD FILE:
			SHEET 1 OF 1

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DWSM Clamp Ring

SIZE B DWG. NO. 200817 REV. REV