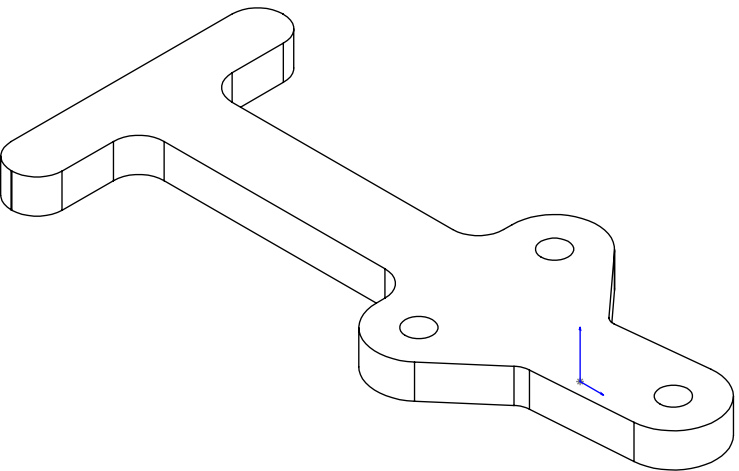
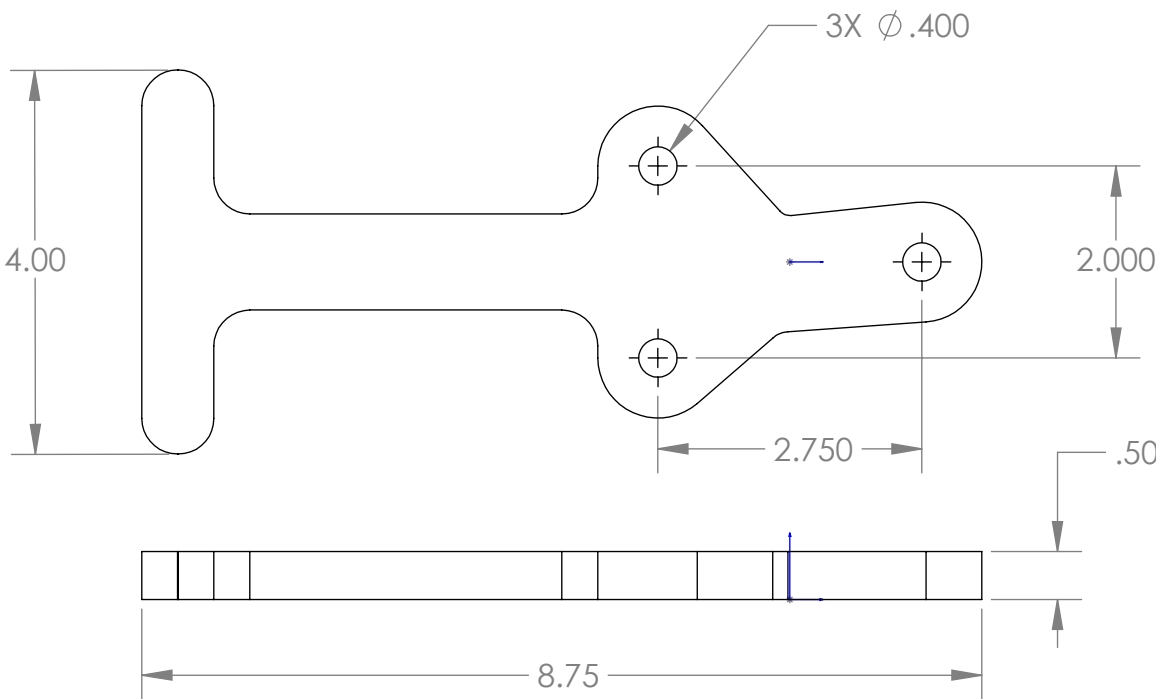


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



NOTES:

1. MATERIAL IS UHMW
2. USE MODEL SKETCH FOR PATTERN
3. WATER JET FINISH OK

BILL OF MATERIALS											
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
				1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°	
THIRD ANGLE PROJECTION				1. DIMENSIONS ARE IN INCHES							
				2. DIMENSION LIMITS HELD AFTER PLATING.							
				3. REMOVE BURRS AND SHARP EDGES .015 MAX.							
				4. MACHINED FILLET RADII .0150-.030.							
				5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.							
				DO NOT SCALE DRAWING				WEIGHT			
				PROJECT NO. 900915							
				PROJECT							
SIZE B		DWG. NO. 201111						REV. REV			
SCALE 1:2		CAD FILE:						SHEET 1 OF 1			

Status: