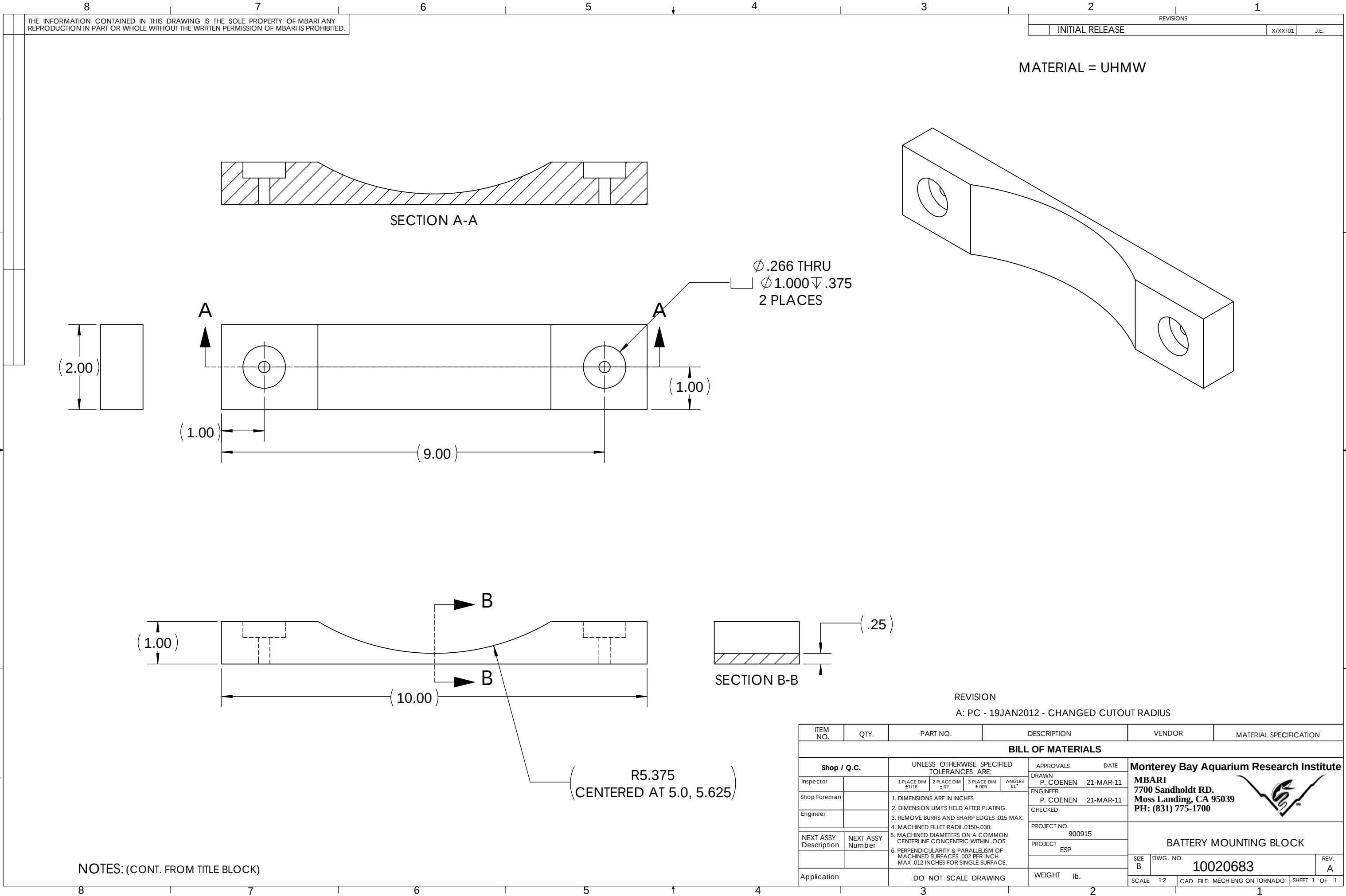




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

MATERIAL = UHMW

SECTION A-A

Ø .266 THRU
Ø 1.000 ∇ .375
2 PLACES

SECTION B-B

REVISION
A: PC - 19JAN2012 - CHANGED CUTOUT RADIUS

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN P. COENEN	21-MAR-11
Engineer				ENGINEER P. COENEN	21-MAR-11
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. 900915	
				PROJECT ESP	
Application		DO NOT SCALE DRAWING		WEIGHT lb.	
				SIZE B	DWG. NO. 10020683
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO
				SHEET 1 OF 1	REV. A

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



BATTERY MOUNTING BLOCK

SIZE B DWG. NO. 10020683 REV. A

NOTES: (CONT. FROM TITLE BLOCK)