

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



BILL OF MATERIALS								
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	3/26/2010	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES			ENGINEER	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
		2. DIMENSION LIMITS HELD AFTER PLATING.			pargett			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			CHECKED			
		4. MACHINED FILLET RADII .0150-.030.			PROJECT NO.			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			900915			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			PROJECT	ESP Shipping can post				
		DO NOT SCALE DRAWING			WEIGHT	SIZE B	DWG. NO. 201314	REV. REV
					SCALE	1:8	CAD FILE:	SHEET 1 OF 1

ESP Shipping can post