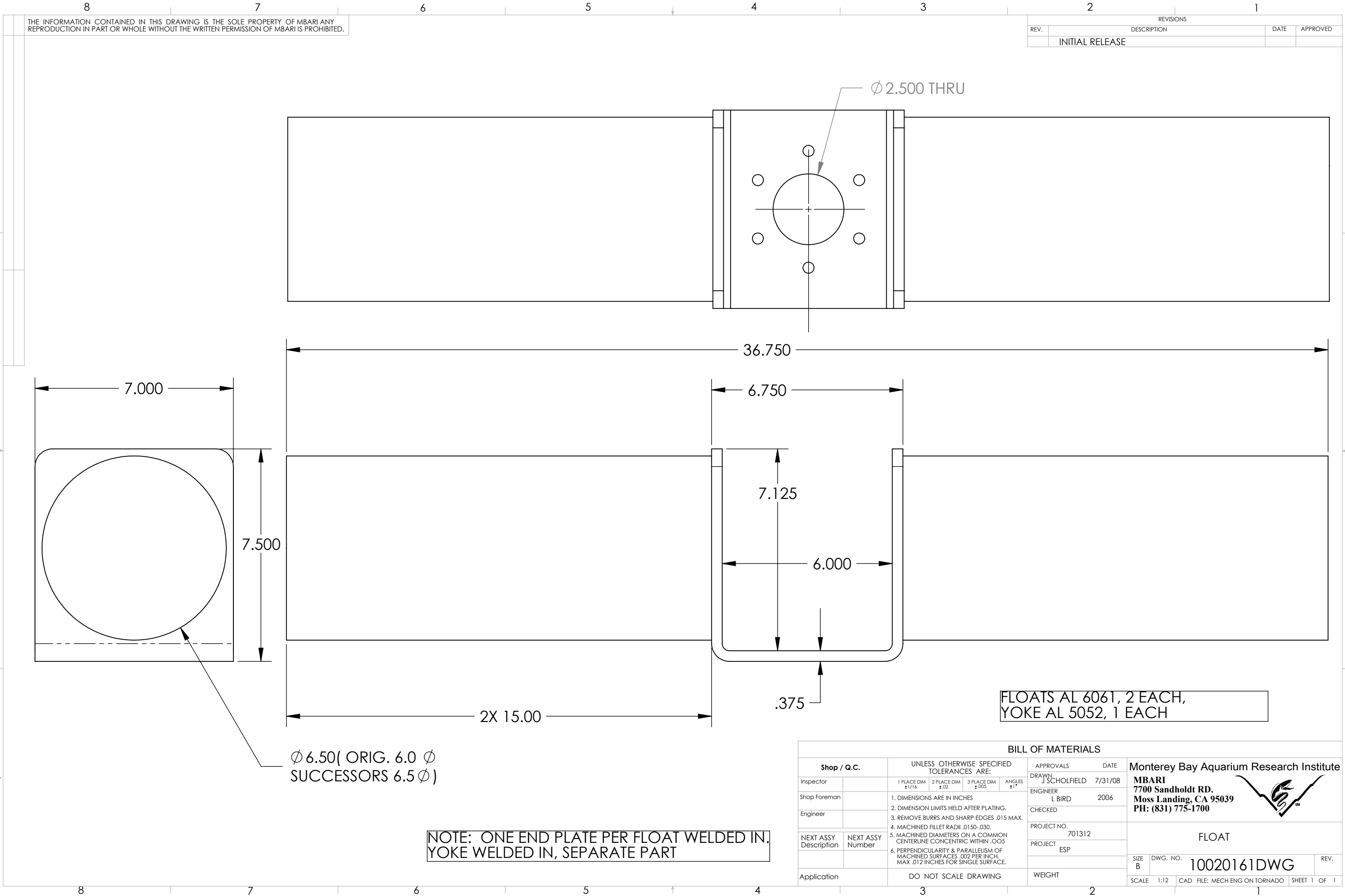




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
Inspector		1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	DRAWN J SCHOLFIELD 7/31/08
Shop Foreman		1. DIMENSIONS ARE IN INCHES	ENGINEER L BIRD 2006
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	CHECKED
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	PROJECT NO. 701312
		4. MACHINED FILLET RADII .0150-.030.	PROJECT ESP
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	WEIGHT
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
Application		DO NOT SCALE DRAWING	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



FLOAT

SIZE	DWG. NO.	REV.
B	10020161DWG	
SCALE	1:12	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1